TOSHIBA

6F8A0756

OPERATION MANUAL FOR DENSITY METER TYPE LQ300

TOSHIBA CORPORATION

INTRODUCTION

Thank you very much for your purchase of the LQ300 Density Meter.

This manual is prepared for people in charge of installation, operation or maintenance. The manual describes the precautions in using the meter, and explains about installing, adjusting, calibrating and maintaining the LQ300 meter.

Carefully read this manual before using the meter for efficient and safe operation. Always keep the manual in a place where you can easily access.

◆ About Safety Precautions

Carefully read the Safety Precautions that appear in the following pages before using the Meter.

The safety signs used in the Safety Precautions will appear again in the following sections for your safety.

SAFETY PRECAUTIONS

Important information is shown on the product itself and in the operation manual to protect users from bodily injuries and property damages, and to enable them to use the product safely and correctly.
Please be sure to thoroughly understand the meanings of the following signs and symbols before reading the sections that follow, and observe the instructions given herein. Keep the manual in a place you can easily access to whenever you need it.

[Explanation of Signs]

Sign	Description
⚠WARNING	Indicates a potentially hazardous situation which could result in death or serious injury, if you do not follow the instructions in this manual.
⚠CAUTION	Indicates a potentially hazardous situation which may result in minor or moderate injury, and/or equipment-only-damage, if you do not follow the instruction in this manual.

Note 1: Serious injury refers to cases of loss of eyesight, wounds, burns (high or low temperature), electric shock, broken bones, poisoning, etc., which leave after-effects or which require hospitalization or a long period of outpatient treatment of cure.

Note 2: Minor or moderate injury refers to cases of burns, electric shock, etc., which do not require hospitalization or a long period of outpatient treatment for cure; equipment damage refers to cases of extensive damage involving damage to property or equipment.

[Explanation of the Symbols]

Symbol	Description
	This sign indicates PROHIBITION (Do not). The content of prohibition is shown by a picture or words beside the symbol.
	This sign indicates MANDATORY ACTION (You are required to do). The content of action is shown by a picture or words beside the symbol.
Red 	This shape or symbol indicates WARNING. The content of WARNING is shown by a picture or words beside the symbol. ◆Color back : red, flame, picture and words : black
Yellow 	This shape or symbol indicates CAUTION. The content of CAUTION is shown by a picture or words beside the symbol. ◆Color back : yellow, flame, picture and words : black

SAFETY PRECAUTIONS

For a safe use of the LQ300 Density Meter, take precautions described in this manual and observe ordinances in making the installation and operation. Toshiba is not responsible for any accident arising from the use that does not conform to above.

INSTALLATION PRECAUTIONS

⚠WARNING

 DO	■The meter is heavy. To move them or relocate them may need a qualified operator for handling a crane, a hoist or a truck for safe operation. When hoisting the detector by hoisting bolts, screw the bolts fully to the base. Overturning or dropping can cause injuries or equipment failure.
 DON'T	■Do not operate where there is a possibility of leakage of flammable or explosive gas. A fire or explosion can occur.

⚠CAUTION

 DO	■Avoid installing the meter in any of the following places: ●Dusty place ●Place where corrosive gases (SO_2, H_2S) or flammable gases may be generated. ●Place exposed to vibration or shock that exceeds permissible level. ●Place exposed to condensation due to abrupt change in temperature. ●Place too cold or hot for installation ●Place too humid for installation ●Near an apparatus that generates strong radio waves or strong magnetic field. Otherwise, a fire or equipment breakdown or failure can occur.
 DO	■Install the meter in a place that is good for operation, maintenance and inspection. A stumble or an overturn can cause injuries.

SAFETY PRECAUTIONS

WIRING PRECAUTIONS

⚠WARNING

DO

■Be sure to install a fuse and a switch to disconnect the equipment from the power source. An external disconnecting device and fuse are required for the equipment. It is recommended that they have ratings of
Fuse : 250VAC 3A
Switch : 250VAC 10A,2 pole
and be located near the equipment and within easy operation. Mark on the switch as the disconnecting device for the eqipment.
Failure to observe this can cause electric shock or equipment failure.

DO

■Be sure to ground the equipment using a grounding wire separate from those used for power tools.
The grounding wire of power source cable must be connected at protective conductor terminal shown ⏚ (at the under side of L1 terminal).
Without grounding, electric shock, malfunction, or equipment failure can be caused by electric leakage.

DO

■Make sure that the main power line is off before wiring or cabling.

Wiring or cabling without switching off the main power line can cause electric shock.

DO

■Use crimp terminals with insulation sleeves for power line and grounding wire terminals.

A disconnected cable or wire from the terminal or a loose terminal can cause electric shock or generate heat and cause a fire or equipment failure.

DO

■Wiring and cabling should be done as shown in the wiring and connection diagrams.

Wrong wiring or cabling can cause malfunctions, overheating, sparking, or electric shock.

DON'T

■Do not wire or cable with wet hands.

A wet hand can cause electric shock.

Yellow 

Yellow 

The label shown left appears near a terminal block on the equipment to which power is supplied. Take precautions to avoid electric shock.

SAFETY PRECAUTIONS

PRECAUTIONS REGARDING MAINTENANCE, INSPECTION, AND PARTS REPLACEMENT

⚠WARNING

DO ■Be sure to set the power switch on the equipment to the OFF position before doing maintenance or inspection inside the equipment or replacing its parts. Failure to observe this can cause electric shock or equipment failure.	DO ■Be sure to set the power switch on the equipment to the OFF position before replacing the fuse. Failure to observe this can cause electric shock.
DON'T ■Do not touch the terminal block during maintenance or inspection. If it is necessary to touch the terminal block, set the power switch on the equipment to the OFF position in advance. Failure to observe this can cause electric shock.	DON'T ■Do not attempt disassemble or modify the equipment. Failure to observe this can cause electric shock or equipment failure.

Yellow 

Yellow 

The label shown at left is placed near each terminal block on the equipment to which power is supplied. Be careful of electric shock.

[NOTE] Sign

Limited Applications of the product

This product is not designed or manufactured for the purpose of applying to the systems, such as shown below, which require the level of safety that directly concerns with human life. When your use includes potential applications in those systems, contact Toshiba for consultation.

- Main control system for atomic power generating plant/Safety protection system for nuclear facilities/Other critical safety systems/medical control system for sustaining life

Liability Exemptions

Toshiba assumes liability exemptions from the following examples.

- Damages caused by fire, earthquake, actions by third party, other accidents, abuse or faulty use whether accidental or intentional by the user, or by other uses of abnormal conditions.
- Damages or losses that are incidental to the use of or disuse of the product (loss of business profit, interruption of business operation, etc.)

In addition to the signs and symbols for safety precautions shown in the first several pages of the manual, the following sign is also used.

◆ [NOTE] Sign

When an explanation is made in the text regarding the Safety Precautions, the [NOTE] sign shown below appears in the left margin of a page. The [NOTE] gives you directions to follow in the following instances.

To use product correctly and effectively.
To prevent abnormal or degrading performance of the product.
To prevent faulty actions.
To store the product when you do not use the product for a long time.

【NOTE】

Important Notes on Use of LQ300 Density Meter

Be sure to observe following instructions in order to maintain the original performance of the LQ300 Density Meter and safely use it over a long period of time.

◆Toshiba is not held responsible for any fault or result caused by not observing the precautions described in this manual or by not observing the laws or regulations in installing or using the product.

[NOTE] Do not install or store the product in the following places.
Otherwise, meter performance can deteriorate and malfunction, fault, or breakage can occur.

- Place exposed to direct sunlight
- Hot, humid place
- Place exposed to severe vibration and shock
- Place that can be under water
- Place of corrosive atmosphere

[NOTE] Use a separate wire for grounding the meter. Do not share the same grounding wire with other devices.
Otherwise, malfunction, fault, or breakage can occur.

[NOTE] Lay the output signal cable through their own conduit away from the AC power cable and other sources of noise.
Noise can interrupt correct measurement.

[NOTE] Perform periodic maintenance and inspection.
A long period of reliable measurement requires periodic span calibration

[NOTE] Be careful not to let water or moisture into the applicator mount of the detector, converter, or cable ends.
Water or moisture can adversely affect performance and shorten parts service life.
Close the covers and doors securely, and make the cable outlets airtight.

[NOTE] Do not remove the cover from the applicator mount of the detector while the meter is in operation after switching power on.

[NOTE] Do not step on any part of the density meter (temperature detector mount, applicator mount, converter for example) when you do piping work. Do not place any heavy object on it.
Otherwise, deformation or fault can occur.

Important Notes on Use of LQ300 Density Meter

[NOTE] Do not use a transceiver, handy telephone, or other wireless device nearby. Such a device can adversely affect correct measurement. In the event one must be used, observe the following precautions.

(1) When using a transceiver, make sure that its output power is 5W or less.

(2) When using a transceiver or a handy telephone, keep the converter and signal cable at least 50cm away from the antenna.

(3) Do not use a transceiver or a portable telephone nearby while the density meter is in online operation. This is important to protect if from being affected by a sudden output power change.

(4) Do not install the fixed antenna of a wireless device in the area around the converter and signal cable.

[NOTE] Use a fuse of the specified rating.
A fuse other than that specified can cause density meter malfunction or breakage.

[NOTE] Do not modify or disassemble the density meter unnecessarily. Do not use parts other than specified.
Failure can cause malfunction and density meter fault.

[NOTE] When moving the meter elsewhere for installation, be careful not to drop, hit, or subject to strong shock.
Otherwise, the density meter may be broken, resulting in malfunction or fault.

[NOTE] Before returning your density meter to Toshiba for repair, etc., make sure to inform us about the measured matter remaining in the density meter pipe, including whether it is dangerous or not to touch the material and then clean the meter so that no measured matter remains in its pipe.

[FCC notice]

This equipment has been tested and found to comply with the limits for a field disturbance sensor, pursuant to Part 15 of the FCC rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, it may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures.

- Reorient the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different fr6m' that to which the receiver is connected.
- Consult the dealer or an experienced radio,'1'V technician for help.

WARNING: This equipment has been certified to comply with the limits for a field disturbance sensor, pursuant to Subpart C of part 15 FCC rules. Except AC power cable, shielded cables must be used between the external devices and the terminals of the converter of the equipment.

Changes or modifications made to this equipment, not expressly approved by Toshiba or parties authorized by Toshiba could void the user's authority to operate the equipment.

Contents

Contents

1 OVERVIEW

The LQ300 Density Meter measures the density of a substance that flows through a pipe by means of a phase difference method using microwaves.

This method is little affected by the presence of contamination or bubbles. It uses no moving mechanical parts or mechanism that is often used in other measuring methods for cleaning, sampling, or defoaming. It permits continuous measurement.

The density meter, which outputs measured density in electric current, is suitable for an application in a process for monitoring and controlling.

1.1 Principle of Measurement

This density meter has adopted a new measuring method called "Phase difference method by microwaves." When microwaves go through a substance and comes out of it, by measuring the phase lag of the waves, we get a certain physical property of the substance that is proportional to the density.

The theory of density measurement based on the phase difference method is shown in Figure 1.1

The difference between the phase lag θ_1 of the microwave received through water (density 0%) and the phase lag θ_2 of the microwave received through the object substance, that is,

$$\Delta\theta = \theta_2 - \theta_1$$

is determined, and since the difference $\Delta\theta$ is in direct proportion to the density, the density of the object substance is measured.

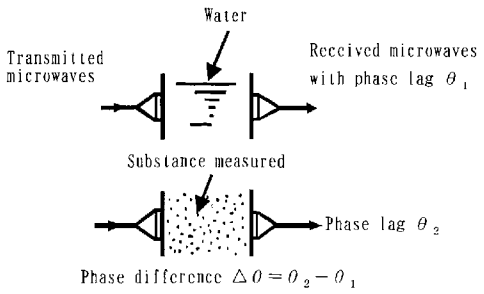


Fig. 1.1 Principle of phase angle difference

1.2 Features

Compared with the conventional method, this phase difference measurement method using micro waves, in principle, has the following features.

(1) Not easily affected by contamination and bubbles.
This method is measuring the variation of the transmission time but not for measuring the attenuation of the wave motion strength that has been transmitted into the measured matter. Therefore, it is unnecessary for the window part for sending/receiving microwaves to be transparent as the optical type.

(2) Not easily affected by bubbles.
In the ultrasonic wave method, the attenuation caused by foreign matter such as bubbles affects the measurement. However, the microwave method, which does not measure the attenuation of the wave motion strength, has the feature of not easily being affected by foreign matter such as bubbles.

(3) High liability and simple maintenance.
Having no movable part of the rotating pulp density meter nor the protruding portion into the pipe as with the blade-type pulp density meter, the new method is free from fiber tangling, thus realizing a high level of reliability. Requiring no consumable parts such as bearings and pulleys, the maintenance is also easy and simple.

(4) Not easily affected by the speed of flow.
Taking density measurements captivating the dielectric change following the density change in the measured matter, this method is not affected by the speed of flow.

(5) Not easily affected by the pulp material type or freeness.
Taking density measurements captivating the dielectric change following the density change in the measured matter, the new method has the feature of not easily affected by the pulp material type or freeness, etc.

(6) Being of the flow-through type, the new method is capable of continuous measurement.

As others, the new density meter model LQ300 boasts of the following features.

(7) Can easily change the measurement range.

(8) The operation is simple because complex processings such as density calculation and correction, etc. are performed automatically by micro computers.

(9) Remote control is made possible by using the hand-held terminal AF100LQ3 type (optional), which is a specialized terminal for communication.
<Supplementary Explanation>
Density meter LQ300 is equipped with the display/operation consoles as standard. Therefore, if the meter is installed on a location easy for maintenance, the hand-held terminal is not always needed.

2 UNPACKING

Check items by the following list and table at unpacking.

2.1 Standard Components

(1) Density Meter : 1 unit
(2) Standard accessories : 1 unit

<Supplementary Explanation>
In the event of performing remote control through communications, you are required to have the hand-held terminal AF100 type (type code: AF100LQ3AAA3), which is a specialized terminal for communications. Therefore, please purchase one separately.

2.2 Standard Accessories

Table.2.1 Standard accessories

Accessory	Specifications	Qty
Fuse	1A(M),250V cartridge, glass tubular fuse, 5.2mm outer dia. x 20mm long	2
Operation manual	(The document you are reading.)	1

3 INSTALLATION

3.1 Precautions for Installation

⚠WARNING

DO The meter is heavy. To move it for relocation or installation, an qualified operator qualified for safety should handle it by using equipment such as a crane or a sling. Overturning or dropping can cause human injuries or equipment failure.	DON'T Do not operate where there is a possibility of leakage of flammable or explosive gas. A fire or explosion can occur.

⚠CAUTION

DO Avoid installing the meter in any of the following places. • Dusty place • Place where corrosive gases(SO_2, H_2S, etc.) or flammable gases may be generated. • Place exposed to vibration or shock above permissible levels • Place exposed to condensation due to abrupt change in temperature. • Place too cold or hot for installation • Place too humid for installation • Near an apparatus that generates strong radio waves or a strong magnetic field. Otherwise, a fire, equipment breakdown or failure can occur.	DO Install the meter in a place where it is easy to operate, maintain, and inspect. A stumble or a fall when working can cause human injuries.

3.2 Installation Location

【NOTE】

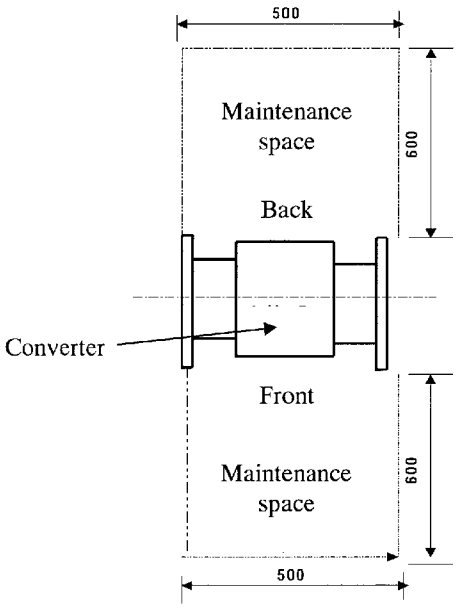
◆ Determine an indoor installation place in accordance with the following instructions.

(1) Choose a place that is free of vibrations and corrosive gasses, and has ample space for maintenance.

(2) Secure maintenance space in front, rear and above the density meter. (Refer to fig. 3.2.1)

(3) In the case of outdoor installation, provide covering against sun .

(1) Do not install the meter in a place where there is a possibility of leakage of flammable or explosive gas.



Note : A 500mm clearance space is needed above the converter.

Fig. 3.2.1 Space for Maintenance

3.3 Installation and Piping

Installing the density meter is illustrated in Fig. 3.3.1 and Fig. 3.3.2, Fig.3.3.3, Fig.3.3.4.

【NOTE】

(1) Install the density meter in a location where the measured fluid flows through the meter tube in full and bubbles do not stay. Insufficient fluid flowing or bubbles staying in the tube will cause measuring errors or indicated-value fluctuations. To avoid such problems, it is recommended that the meter be installed on the outlet port of a pump rather than the intake side.

(2) Avoid such a location where the measured matter will settle and build up on the bottom of the density meter.

(3) Avoid such a location which will allow bubbles to move into the pipe line.

(4) The density meter can be installed either on a horizontal or vertical piping layout without causing any change in its performance. Choose the style depending on the situation of the location for installation. The vertical piping is preferable for some conditions (see (5)).

(5) Especially in the following situations, make sure that the piping is vertical.
   a) Bubbles may stay in the pipe.
   b) Slow flow speed or other factors may cause the measured matter to sink or float substantially making the distribution of the measured-matter density uneven in the pipe.
   c) The main pipe has been enlarged thus using the density meter of a diameter greater than that of the main pipe.

(6) When installing on the horizontal piping, make sure that the meter is installed directly on top of the converter section for purposes of maintenance and performance assurance (in other words, so that the paired applicator sections are placed directly side by side).(See Fig.3.3.3)

(7) This density meter does not distinguish between the upstream side and the downstream side. Neither does it require a straight tube length. Install it in a direction that will make maintenance easy.

(8) The front side of the density meter's converter section is equipped with an LED density display section. When installing the meter, choose a location and direction in which this density display section will be easily visible.
(See Fig.3.3.4)

(9) When you anticipate a marginal error between the side-to-side dimensions of this density meter and the installation space of the piping line, prepare a loose mechanism in advance.

(10) To minimize the impact of the bubbles mingled, it is recommended that the meter be installed on a location as far as possible from the pipe outlet for air release but still within the distance where a reasonable degree of hydraulic pressure is applied.

[NOTE]

(11) In the event that the density meter may no longer be full of the fluid while the pump is shut down or the density distribution in the density meter may become uneven, make sure to take measurements only while the pump is operating by using the external interlock function.

(12) Take necessary measures to prevent vibrations of the pump, etc. from travelling through the piping.

(13) On both the upstream and downstream sides of the density meter, install shutoff valves. Furthermore, between these valves and the density meter, install the sampling port, the zero water supply port, the air release port, the drain port with a shutoff valve attached respectively. In the event that the flow of the pipe line cannot be stopped, provide a bypass pipe halfway with a shutoff valve attached. When performing zero point calibration, these are needed to discharge the measured matter out of the density meter through its drain port and fill up the meter with fresh water of zero density. (See Fig.3.3.1 and Fig.3.3.2)

(14) When choosing packings to be used for piping, make sure that their dimensions meet the flange standards and their material quality matches the object of measurement.

[NOTE]

Sampling port::	Outlet port for sampling fluid for manual analysis.(In horizontal piping, place it on the side of the pipe)As the sampling port, it is desirable to attach a ball valve to the side of the piping.
Zero water feed port::	To feed clean water or 0% density water into the detector tube to make zero point calibration. (In horizontal piping, place it on top of the pipe.) As the zero water supply port, it is desirable to attach a ball valve on the upper part of the piping so that water can be supplied by using a vinyl hose, etc. If the city water piping is connected to the valve, it will be impossible to release air. Therefore, it would be necessary to install an air-release valve as well.
Air release port::	To make a vent on the upper pipe to release air for smooth drain of the fluid and smooth feed of clear water (density 0%) into the detector. (In horizontal piping, place it on the topmost part of the pipe.)
Drain port::	Outlet port to drain the fluid out of the detector before feeding clear water into it at the time of zero point calibration. (In horizontal piping, place it on the bottom (lowest portion) of the pipe.)

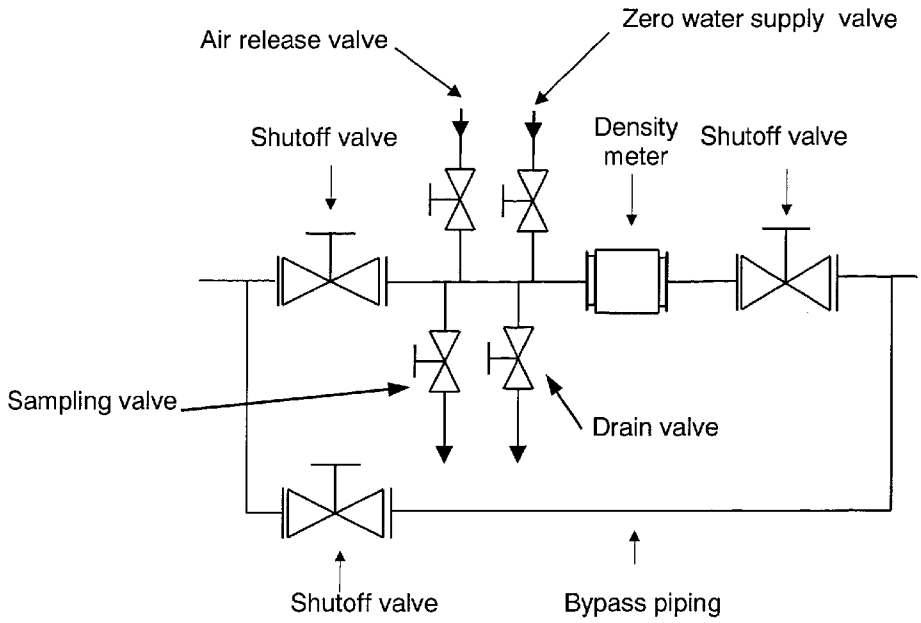


Fig.3.3.1 Meter mounted horizontally (Looking from above)

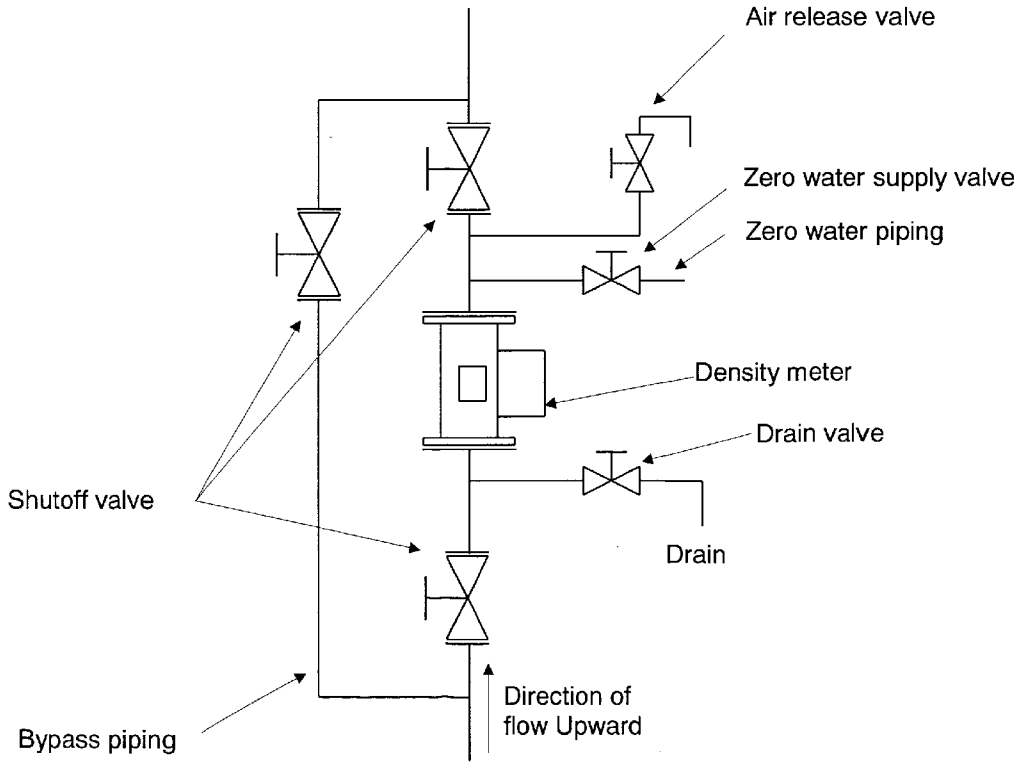


Fig.3.3.2 Meter mounted vertically

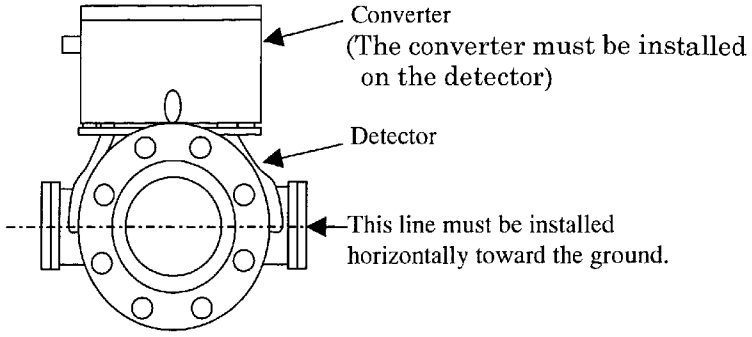


Fig.3.3.3 In case of horizontal installation

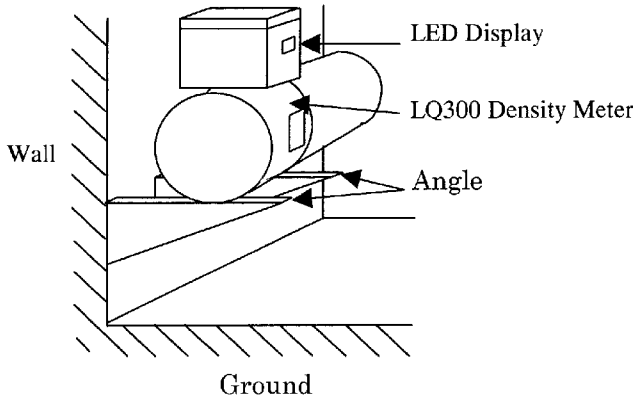
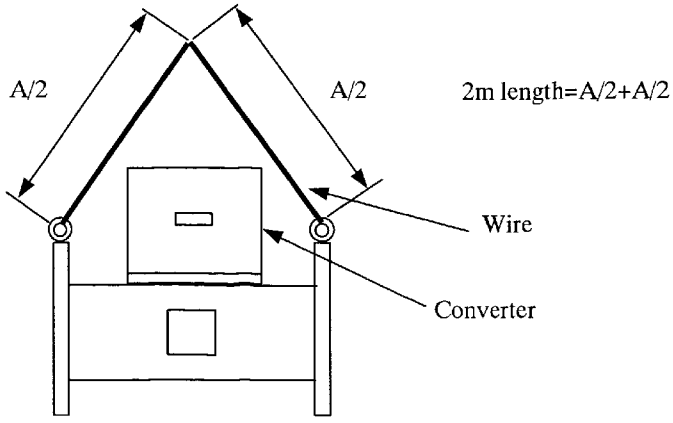


Fig.3.3.4 Installation

[NOTE]

Do not touch the wires for lifting up to the converter when the LQ300 is moved or installed.
The LQ300 is recommended to be more than 2m length (refer to the figure as below) and to use cushions near the converter.
The LQ300 may damage when these wires touch to the converter.



3.4 Precautions for wiring

⚠WARNING

■Be sure to install a fuse and a switch to disconnect the equipment from the power source. An external disconnecting device and fuse are required for the equipment. It is recommended that they have ratings of
Fuse : 250VAC 3A
Switch : 250VAC 10A,2 pole
and be located near the equipment and within easy operation. Mark on the switch as the disconnecting device for the eqipment.
Failure to observe this can cause electric shock or equipment failure.

■Be sure to ground the equipment using a grounding wire separate from those used for power tools.
The grounding wire of power source cable must be connected at protective conductor terminal shown ⏚ (at the under side of L1 terminal).
Without grounding, electric shock, malfunction, or equipment failure can be caused by electric leakage.

■Make sure that the main power line is turned off before wiring or cabling.

Wiring or cabling without switching off the main power line can cause electric shock.

■Use crimp terminals with insulation sleeves for power line and grounding wire terminals.

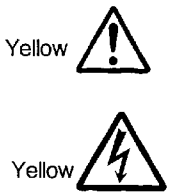
A disconnected cable or wire from the terminal or a loose terminal can cause electric shock or generate heat and cause a fire or equipment failure.

■Wiring and cabling should be done as shown in the wiring and connection diagrams.

Wrong wiring or cabling can cause malfunctions, overheating, sparking, or electric shock.

■Do not work with wet hand when wiring or cabling.

Otherwise, you may get an electric shock.



The label shown left appears near a terminal block on the equipment to which power is supplied. Take precautions to avoid electric shock.

3.5 Wiring

Figure 3.5.1 on the next page shows connections to the density meter and the external units. Figure 3.5.2 shows wiring assignment to a converter terminal. Refer to these figures for correct wiring.

[IMPORTANT]

(1) Grounding shall be 100 Ohms or less and separated from power grounding.
(2) Use 2 mm^2 wire cable(CVV) for power and keep the voltage drop less than 2 volts.
(3) Lay cables with care to avoid shock and vibration to them.
Lay the cables into conduits.
(4) Lay the output signal cable in conduits separated from such cables that may generate noises as the AC power cable, control signal cable, alarm signal cable.
(5) Use a shielded two-conductor cable(CVVS 2mm^2) for the density output (4 to 20 mA) signal cable, and ground the shielding wire at the signal receiving instrument. When making use of conductivity compensation, use the conductivity signal cable by connecting its shield together with the shield of the density output cable (4-conductor CVVS 2mm^2). Pull the cable outside from the converter case through the metal fittings prepared for the density output cable.
(6) Gaskets are provided for the cable ports to make the housing airtight. Tighten gasket securely after cabling.
If the cable diameter is smaller than the gasket inner diameter, wrap tape around the cable to increase its diameter to the gasket diameter before tightening.
(7) Securely tighten the screws of terminal blocks when connecting the cables.
Adequate torque for the screws of converter terminal block is 1.2N·m.

Converter

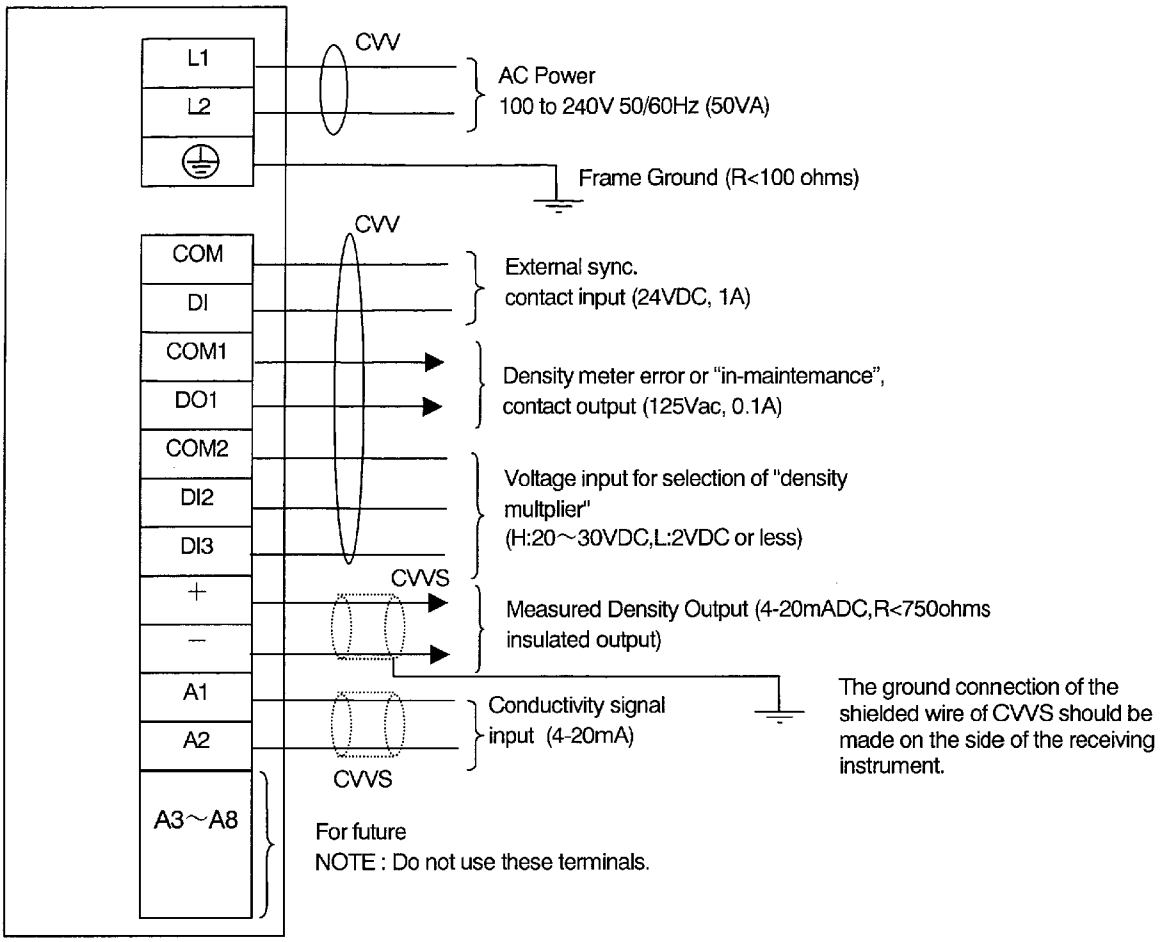


Fig. 3.5.1 External connection

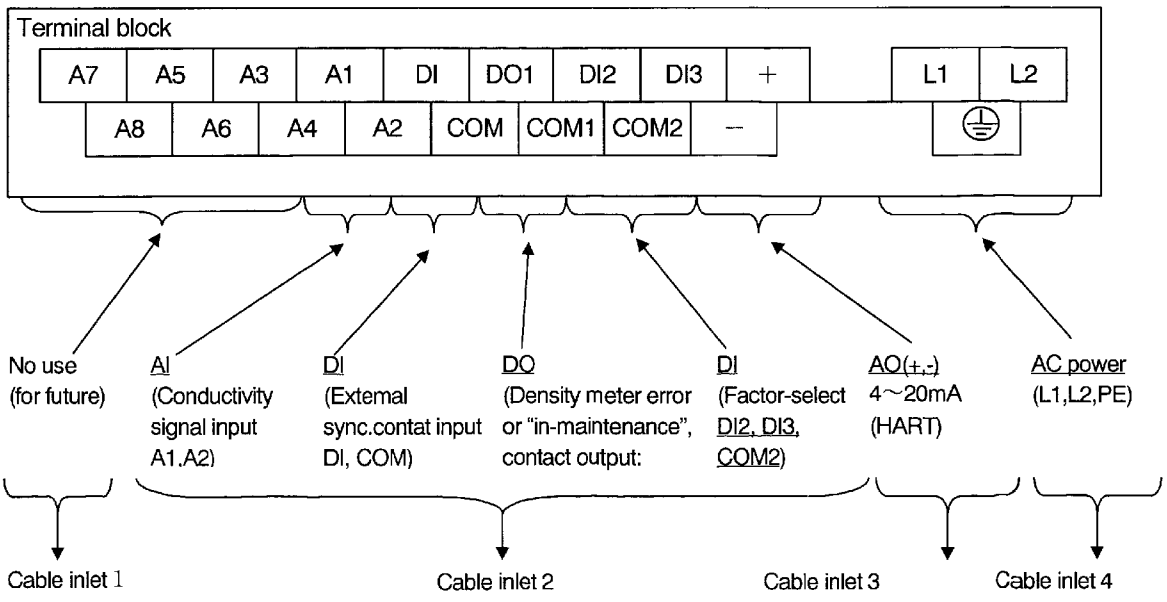


Fig. 3.6 Terminals inside the converter

4 PART NAMES AND FUNCTIONS

4.1 Detector

The detector is integrated with the converter in LQ300 Density meter.

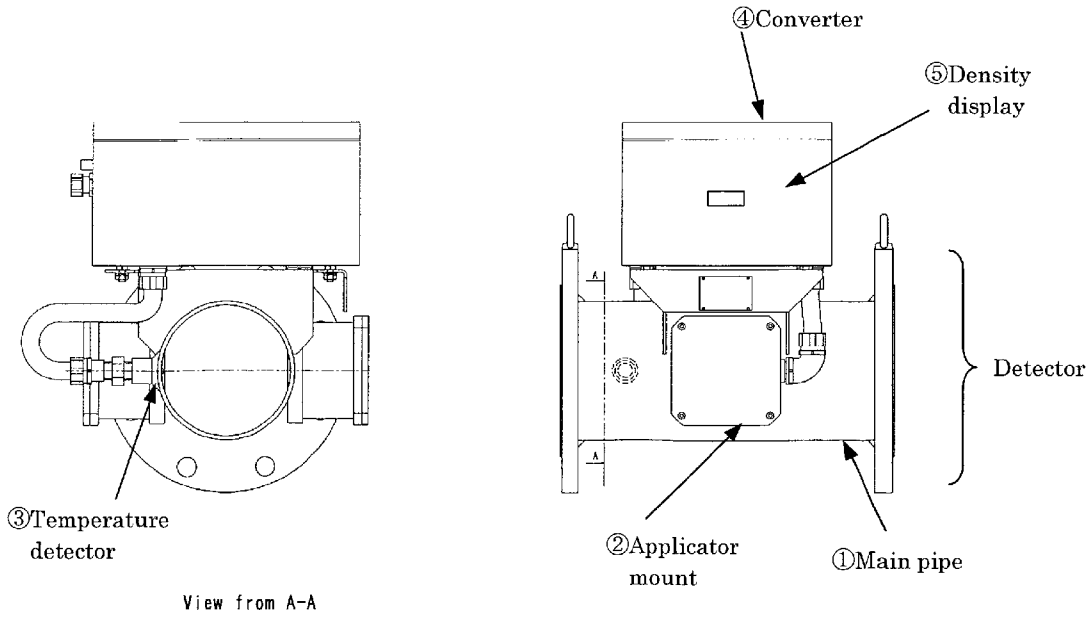


Fig.4.1.1 Detector

①Main pipe

Refers to the part connected to the pipe line of a measured object.

②Applicator mount

The applicators (antenna) for transmitting and receiving microwaves are built inside. The applicator on the front in Fig.4.1 is for transmitting and the rear is for receiving. Always keep the lids closed and the screws of the lids secured.

③Temperature detector

The temperature detector (RTD) is for temperature correction. It measures temperature of the fluid flowing through the main pipe.

④Converter ,⑤Density display

See Section 4.2.

4.2 Converter

Figure 4.2 shows the converter with its door open.

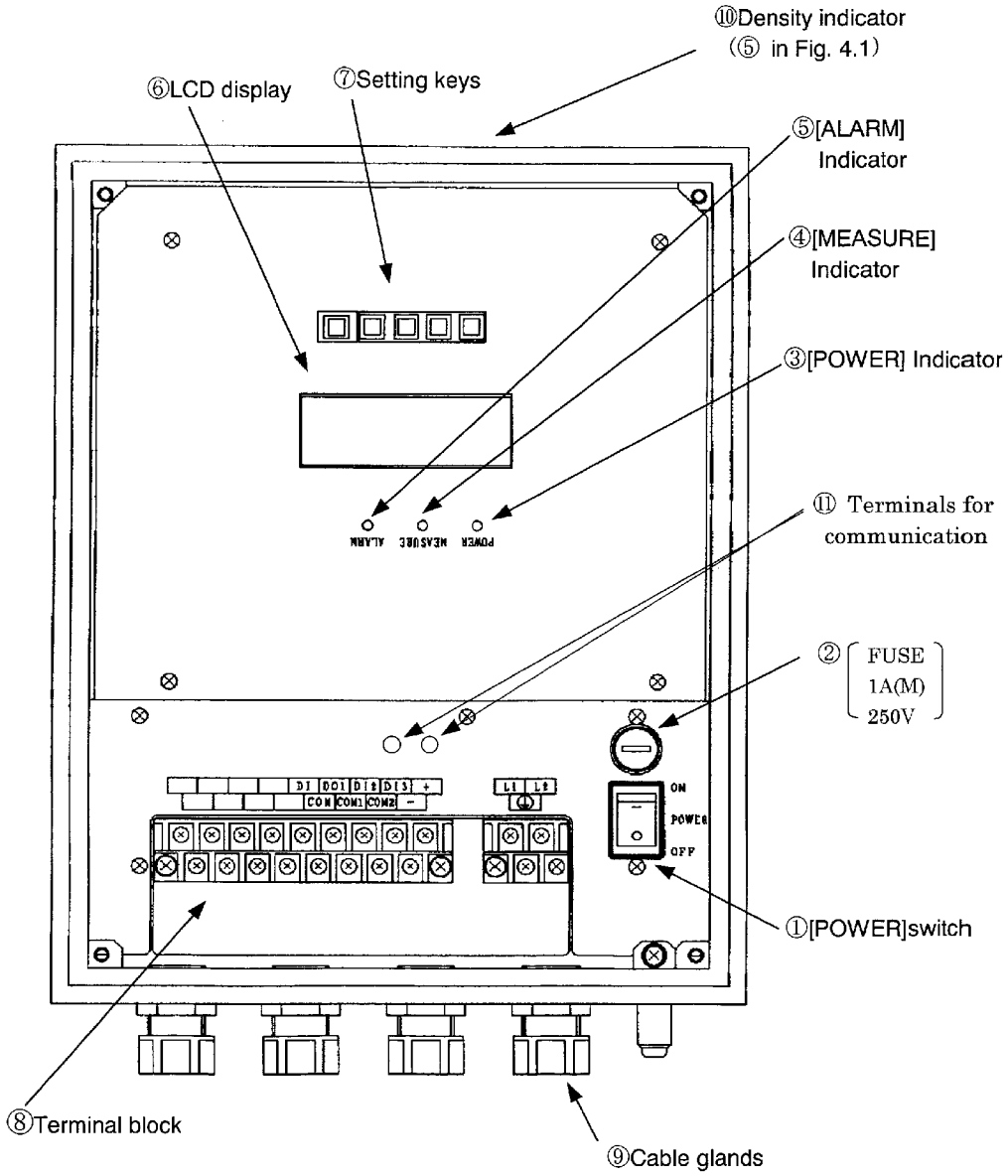


Fig. 4.2 Converter

① [POWER] switch

The power switch for the density meter.

②Fuse

1A(M), 250V glass tube fuse is inside.

③ [POWER] Indicator (Green LED)

Green LED lights when AC power turns on by the power switch.

④ [MEASURE] Indicator (Green LED)

The indicator lights when measuring, and turns off when setting and when measuring stops at externally synchronized operation.

⑤ [ALARM] Indicator (Red LED)

Lights on error signal from the meter.

⑥LCD indicator

Displays measured values, set values and self-diagnosis data, etc. Being an indicator of 20 characters by 4 lines, it displays numerical values, alphanumeric characters and symbols in accordance with needs.

⑦Setting keys

These keys are used for switching between display contents of the LCD indicator or setting various set values. They include the [ESC] key, the [→] key, the [UP] key, [DN] key and the [SET] key.

⑧Terminal block

Refers to the terminal block connecting cables for external connection.

⑨Cable glands

Four cable glands are available for introducing cables for external connection, such as power supplies and output signals.

⑩Density (%TS) indicator (Red LED seven segments)

Indicates the density of the measured matter in terms of %TS.

⑪Terminals for communication

Remote control is made possible by connecting the leads of the hand-held terminal AF100 to these terminals.

5 OPERATION PROCEDURE

5.1 Parameters and Set Values

The set values and setting ranges by parameter at the time of factory shipment are listed in Table 5.1.1 below.

Table 5.1.1 Parameters and Set Values (No.1)

Measurement Condition Parameter	Unit	Ex-factory Set Value	Setting Range
Density multiplier (C)	—	1.000 (Standard value)	0.00 ~ 9.99
Upper density measurement range (UR)	%TS	Value specified in your order	1.0 ~ 99.9
Lower density measurement range (LR)	%TS	Value specified in your order	0.0 ~ 99.5
Density line slope (a)	%TS per degree	Value in Table 5.1.2 for each aperture	- 0.2000 ~ 0.2000
Density intercept (b)	%TS	0.00 (Standard value)	- 99.99 ~ 99.99
Density test output during setting mode (ot)	%TS	50% density of FS (Provisional value)	0.0 ~ 99.9
Delayed time in external synchronized operation (dt)	Minute	0.5 (Provisional value)	0.1 ~ 99.9
Liquid temperature correction factor α (cT)	Degree per ℃	Value at the time of factory adjustment	0.00 ~ 30.00
Zero-point phase θ_1 (zp)	Degree	Value at the time of factory adjustment	0.00 ~ 359.99
Zero-point liguid temperature T0 (zT)	℃	Value at the time of factory adjustment	0.00 ~ 100.00
RF correction factor (cG)	–	Value at the time of factory adjustment	-9.99 ~ 9.99
Zero-point RF data (zG)	–	Value at the time of factory adjustment	0.00 ~ 100.00
Moving average times (ma)	Time	1 (Without moving averaging)	1 ~ 99
Permissible width of change-rate limit (dx)	%TS	0.00 (NONE)	0.00~9.99
Limit times of change-rate limit (HL)	–	0 (Without change-rate limit)	0~99
Zero-point atmospheric temperature A0 (zA)	℃	Value at the time of factory adjustment	0.00 ~ 100.00
Atmospheric temperature correction factor β(cA)	Degree per ℃	Value at the time of factory adjustment	0.00 ~ 30.00
Upper angle of angle rotation correction (UH)	Degree	260	240~360
Upper angle of angle rotation correction (SH)	Degree	100	0~120
Linearizer density A (LA)	%TS	0.60 (Provisional value)	0.00~99.99
Linearizer density B (LB)	%TS	1.00 (Provisional value)	0.00~99.99
Linearizer inclination (K1)	–	1.00 (Without linearization)	0.00~9.99
Linearizer inclination (K2)	–	1.00 (Without linearization)	0.00~9.99
Linearizer inclination (K3)	–	1.00 (Without linearization)	0.00~9.99
Electric conductivity correction factor γ (r)	Degree (per mS/cm)	0.00(Without electric conductivity correction)	0.00 ~ 99.99
Zero-point electric conductivity Eo (zE)	mS / cm	0.00	0.00 ~10.00
Measured object electric conductivity (EC)	mS / cm	0.00	0.00 ~10.00

Table 5.1.1 Parameters and Set Values (No.2)

Measurement Condition Parameter	Unit	Ex-factory Set Values	Setting Range
Availability of additives correction (AF)	–	No (Without loading material correction)	OFF / ON
Display density type of additives correction (Ad)	–	Total	TOTAL / MAIN
Output density type of additives correction (Ac)	–	Total	TOTAL / MAIN
Parameter set No. of additives correction (Ap)	–	1	1~10
Main-object sensitivity (sO)	–	1.00	−9.99~9.99
Additives sensitivity (s1)	–	0.00	−9.99~9.99
Additives sensitivity (s2)	–	0.00	−9.99~9.99
Additives sensitivity (s3)	–	0.00	−9.99~9.99
Additives sensitivity (s4)	–	0.00	−9.99~9.99
Additives sensitivity (s5)	–	0.00	−9.99~9.99
Loading additive ratio (R1)	–	0.000	0.000~1.999
Loading additive ratio (R2)	–	0.000	0.000~1.999
Loading additive ratio (R3)	–	0.000	0.000~1.999
Loading additive ratio (R4)	–	0.000	0.000~1.999
Loading additive ratio (R5)	–	0.000	0.000~1.999
Output at contact OFF in external synchronized operation (ho)	–	4mA	Value immediately before 4mA ; simulated output in setting mode
Availability of density multiplier switching (D1)	–	OFF (NONE)	ON / OFF
Density multiplier at DI (C2)	–	1.000	0.000~9.999
Density multiplier at DI (C3)	–	1.000	0.000~9.999
Density multiplier at DI (C4)	–	1.000	0.000~9.999
Availability of automatic adjustment of angle rotation (NA)	–	ON	ON / OFF
Switching between continuous operation and external synchronized operation (OP)	–	CONT	CONT (Continuous) / EXT(External)

Note : The expression "without ..." has been used in several places in Table 5.1.1 to mean that the respective numeric values in the table above are set to invalidate their functions.

Table 5.1.2 Density line slope (a)

meter size (mm)	a
50	0.168
80	0.105
100	0.084
150	0.056
200	0.042
250	0.034
300	0.028

5.2 Menus and operations

Operations should be done with five keys for setting, in combination with the LCD display.
This section shows menus and operations.

5.2.1. Main menu

Main menu is composed of three basic menus shown below. Table 5.2.1 shows the functions of each menu and performances when selected.

<main menu>

1 : MONITORING MENU
2 : SETTING MENU
3 : MEASURING MODE

表 5.2.1. Functions and performances of main menu

	1 : MONITORING MENU	2 : SETTING MENU	3 : MEASURING MODE
Functions	Reading of each measuring conditions (parameters), measured values, and self-diagnosis data	Changing of each measuring conditions (parameters), zero calibration and span calibration	Mode selection from among two measuring modes (operation modes) of the normal continuous operation and the externally synchronized operation
Measured density output (4~20mA)	Measured density continuous output	Density Test output	Measured density continuous output
Density display	Measured density value	Density Test output	Measured density valve
[Measure] indicator	On	Off	On

5.2.2 Setting keys

Five setting keys are available. The basic methods for using them are described in Table 5.2.2. For specification information, please refer to their respective operating procedures.

Table 5.2.2 Basic Methods for Using Operation Keys

Setting Key	Notation in Operation Manual	Basic Use
ESC	[ESC]	Returns to the menu screen that is one level higher.
		On the set value change screen, use this key to clear the setup change before returning to the previous screen.
▶	[→]	On the menu list screen, use this key to move the cursor under the menu number to the location of the next number.
		In the state of setting numerical values, press this key each time the cursor has to be shifted rightwards by a digit's worth. If the cursor is located rightmost, the cursor is shifted to the leftmost digit.
		In the event of entering the setting menu, press the [SET] key to display the message saying that the output will be switched to the simulated value. After making sure that no problem is present, press the [→] key to enter the setting menu. This procedure is taken for the purpose of preventing the output from being switched to the simulated value as a result of mistakenly pressing the [SET] key twice in a row.
UP	[UP]	On the menu screen, use this key to switch to the next menu screen.
		In the state of setting numerical values, use this key to move up the numeric value of the digit where the cursor is located. Each time the key is pressed, the numeric value changes incrementally, as following; "0", "1", "2", ····, "9", "-"(minus symbol), "."(decimal point), "0", "1", "2", ····. Note: If the numerical value does not belong to the leftmost digit, "-" (minus symbol) will not appear after 9.
		In the event of selecting an item from multiple items (such as ON/OFF), the cursor (of the selected item) is switched each time this key is pressed.
DN	[DN]	On the menu screen, use this key to switch to the previous menu screen.
		In the state of setting numerical values, use this key to move down the numerical value of the digit where the cursor is located. Each time the key is pressed, the numerical value changes detrimentally , as following; "0", "."(decimal point), "-"(minus symbol), "9", "8", ···· "1", "0". Note: If the numerical value does not belong to the leftmost digit, "-" (minus symbol) will not appear after "."(decimal point).
		In the event of selecting an item from multiple items (such as ON/OFF), the cursor (of the selected item) is switched each time this key is pressed.
SET	[SET]	Use this key to select the menu number where the cursor is located or confirm the set value.

5.2.3. Menu display

The menu display of the converter LCD display section has a hierarchical structure as shown in Table 5.2.3.

Note: Occasionally using some abbreviated terms as well, actual LCD displays differ from Table 5.2.3. For details, refer to Section 5.2.4. The symbols in parentheses in Table 5.2.3 correspond to those displayed on the upper left corner of their respective LCD screens.

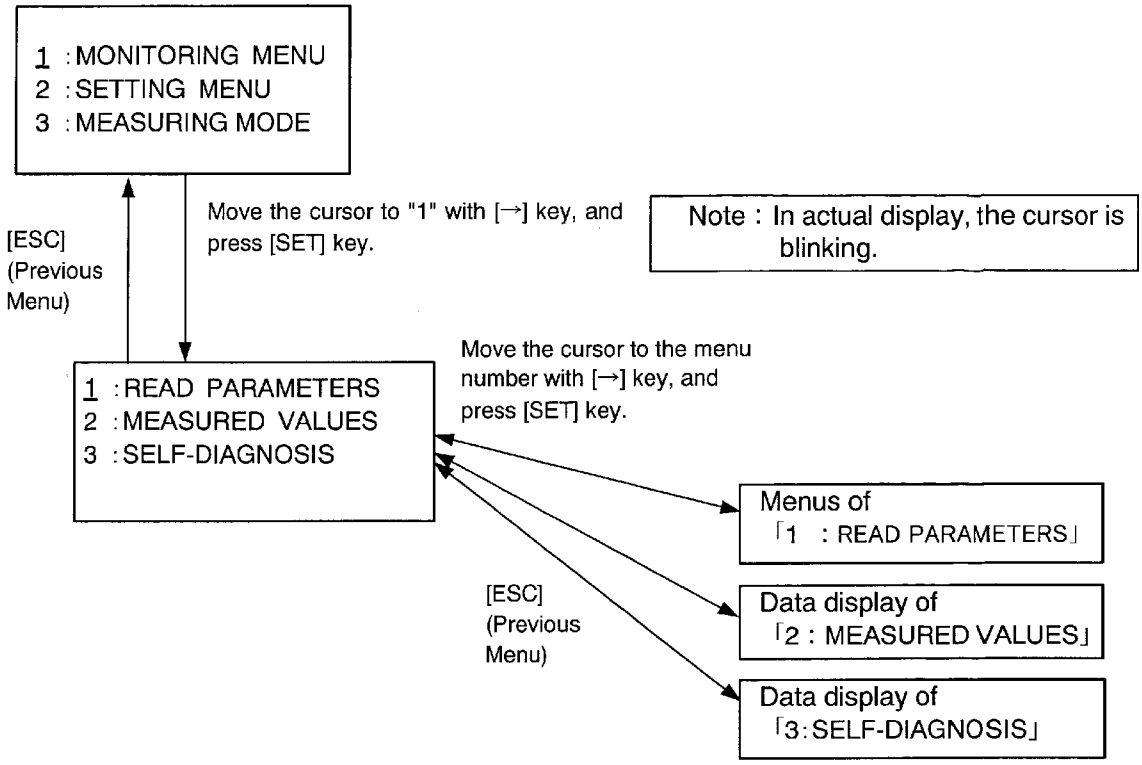
Table 5.2.3 Menu Display (1)

Menu 1	Menu 2	Menu 3	Menu 4
Monitoring menu	Read parameters	Density multiplier (C)	
		Upper density measurement range (UR)	
		Lower density measurement range (LR)	
		Density line slope (a)	
		Density intercept (b)	
		Density test output(ot)	
		Delayed time in external synchronized operation (dt)	
		Liquid temperature correction factor α (cT)	
		Zero-point phase θ_1 (zp)	
		Zero-point liquid temperature T_0 (zT)	
		RF correction factor (cG)	
		Zero-point RF data (zG)	
		Moving average times (ma)	
		Permissible width of change-rate limit (dx)	
		Limit times of change-rate limit (HL)	
		Zero-point atmospheric temperature T_0 (zA)	
		Atmospheric temperature correction factor β(cA)	
	Measured value	Phase θ_2(p), liquid temperature (T), atmospheric temperature (A), density (X)	
	Self-diagnosis data	Operation status (ST)	
		Microwave signal level (SL)	
		Micro wave factor (F)	
		RF data(G)	
		+5V power supply voltage(J)	
		Reference phase error (pd)	
		Memory check (Mc)	
Setting menu	Parameter setting	Upper density measurement range (UR)	Setting the upper density measurement range (UR)
		Lower density measurement range (LR)	Setting the lower density measurement range (LR)
		Density line slope (a)	Setting the density line slope (a)
		Density intercept (b)	Setting the density intercept (b)
		Density test output (ot)	Setting the density test output (ot)
		Delayed time in external synchronized operation (dt)	Setting the delayed time in external synchronized operation (dt)
		Liquid temperature correction factor α (cT)	Setting the liquid temperature correction factor α (cT)
		Zero-point phase θ_1 (zp)	Setting the zero-point phase θ_1 (zp)
		Zero-point liquid temperature T_0 (zT)	Setting the zero-point liquid temperature T_0 (zT)
		RF correction factor (cG)	Setting the RF correction factor (cG)
		Zero-point RF data (zG)	Setting the zero-point RF data(zG)
		Moving average times (ma)	Setting the Moving average times (ma)
		Permissible width of change-rate limit (dx)	Setting the permissible width of change-rate limit (dx)
		Limit times of change-rate limit (HL)	Setting the permissible times of change-rate limit (HL)

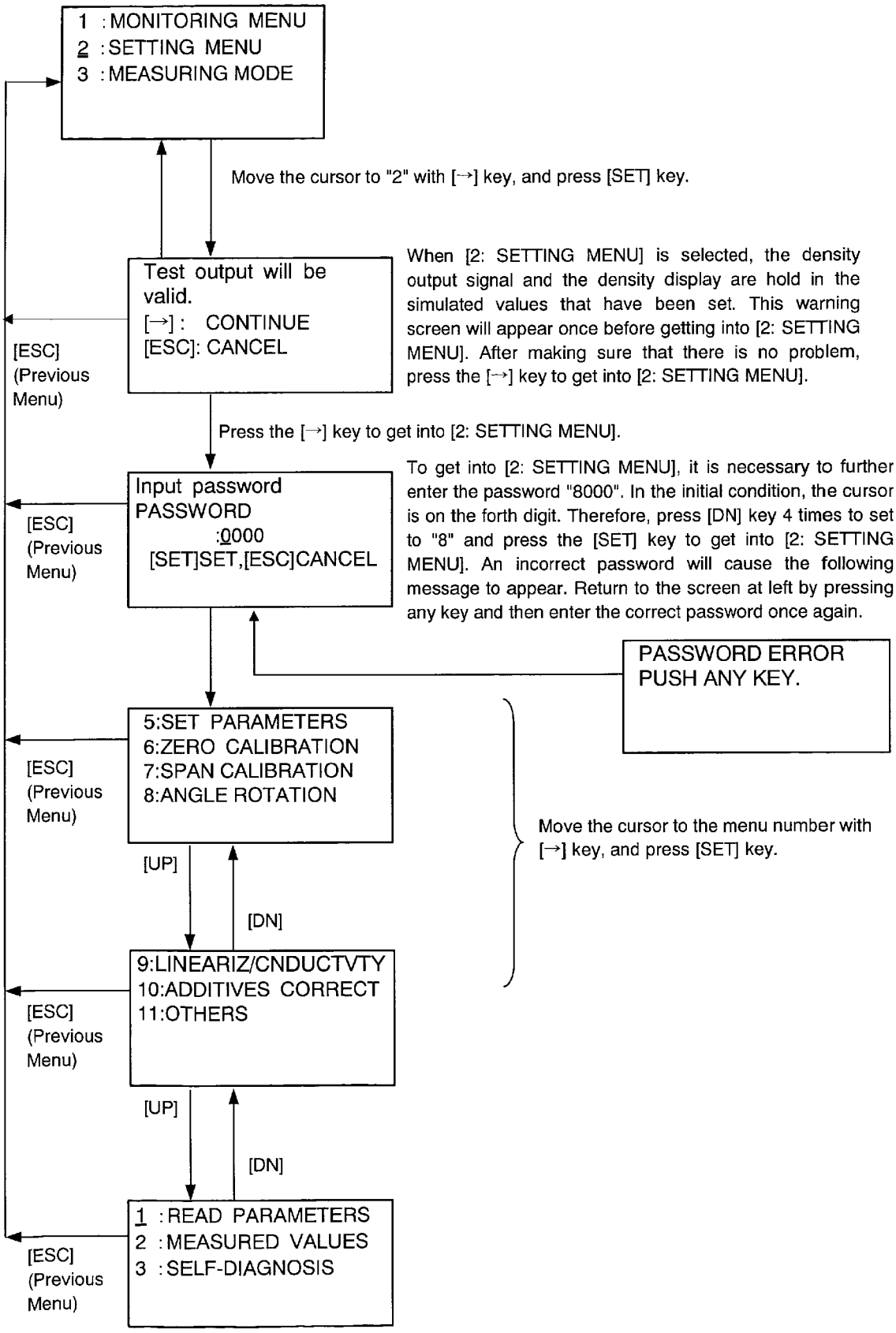
Table 5.2.3 Menu Display (2)

Menu 1	Menu 2	Menu 3	Menu 4
	Parameter setting	Zero-point atmospheric temperature (zA)	Setting the zero-point atmospheric temperature (zA)
		Atmospheric temperature correction factor β(cA)	Setting the atmospheric temperature correction factor β (cA)
		Zero calibration	Zero calibration implementation verification
	Span calibration	Density multiplier (C1)	Setting the density multiplier (C1)
	Angle rotation correction	Upper angle (UH)	Setting the upper angle (UH)
		Lower angle (SH)	Setting the lower angle (SH)
		Angle rotation (N)	Setting the angle rotation (N)
	Linearizer / electric conductivity correction	Linearizer density A (LA)	Setting the linearizer density A (LA)
		Linearizer density B (LB)	Setting the linearizer density B (LB)
		Linearizer line slope (K1)	Setting the linearizer line slope (K1)
		Linearizer line slope (K2)	Setting the linearizer line slope (K2)
		Linearizer line slope (K3)	Setting the linearizer line slope (K3)
		Electric conductivity correction factor γ (r)	Setting the electric conductivity correction factor γ (r)
		Zero-point electric conductivity E_0 (zE)	Setting the zero-point electric conductivity E_0 (zE)
		Measured object electric conductivity (EC)	Setting the measured object electric conductivity (EC)
	Additives correction	Availability of additives correction (AF)	Selecting the availability of additives correction (AF)
		Display density type (Ad)	Selecting the display density type (Ad)
		Output density type (Ac)	Displaying the output density type (Ac)
		Parameter set No. (Ap)	Setting parameter set No. (Ap)
		Main-object sensitivity (sO)	Setting the main-object sensitivity (sO)
		Additives sensitivity (s1)	Setting the additives sensitivity (s1)
		Additives sensitivity (s2)	Setting the additives sensitivity (s2)
		Additives sensitivity (s3)	Setting the additives sensitivity (s3)
		Additives sensitivity (s4)	Setting the additives sensitivity (s4)
		Additives sensitivity (s5)	Setting the additives sensitivity (s5)
		Loading additive ratio (R1)	Setting the loading additive ratio (R1)
		Loading additive ratio (R2)	Setting the loading additive ratio (R2)
		Loading additive ratio (R3)	Setting the loading additive ratio (R3)
		Loading additive ratio (R4)	Setting the loading additive ratio (R4)
		Loading additive ratio (R5)	Setting the loading additive ratio (R5)
	Others	Output at contact OFF in external synchronized operation(ho)	Selecting the output at contact OFF in external synchronized operation (ho)
		Availability of density multiplier switching (D1)	Selecting the availability of density multiplier switching (D1)
		Density multiplier at DI (C2)	Setting the density multiplier at DI (C2)
		Density multiplier at DI (C3)	Setting the density multiplier at DI (C3)
		Density multiplier at DI (C4)	Setting the density multiplier at DI (C4)
		Availability of automatic adjust ment of angle rotation (NA)	Selecting the availability of automatic adjustment of angle rotation (NA)
Measuring mode	Continuous operation and external synchronized operation (OP)	Switching between continuous operation and external synchronized operation (OP)	

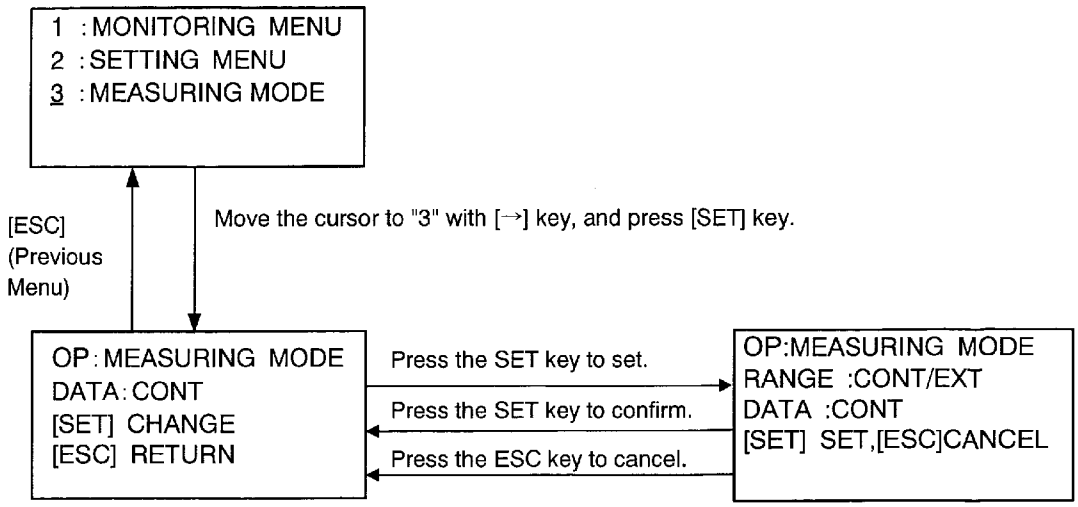
5.2.4. Monitoring menu display and operating procedures



5.2.5. Setting menu display and operating procedures

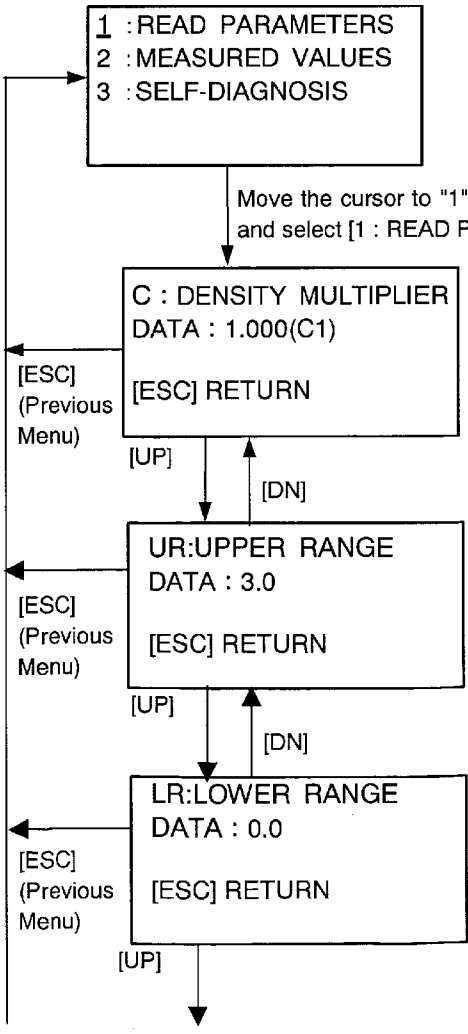


5.2.6. Measuring mode display and operating procedures



Each time the [UP] or [DN] key is pressed, CONT/EXT are mutually alternated thus making it possible to select an operation mode. Select "CONT" for normal continuous operations; select "EXT" for external synchronized operations. For details on the external synchronized operation, refer to Section 6.7.

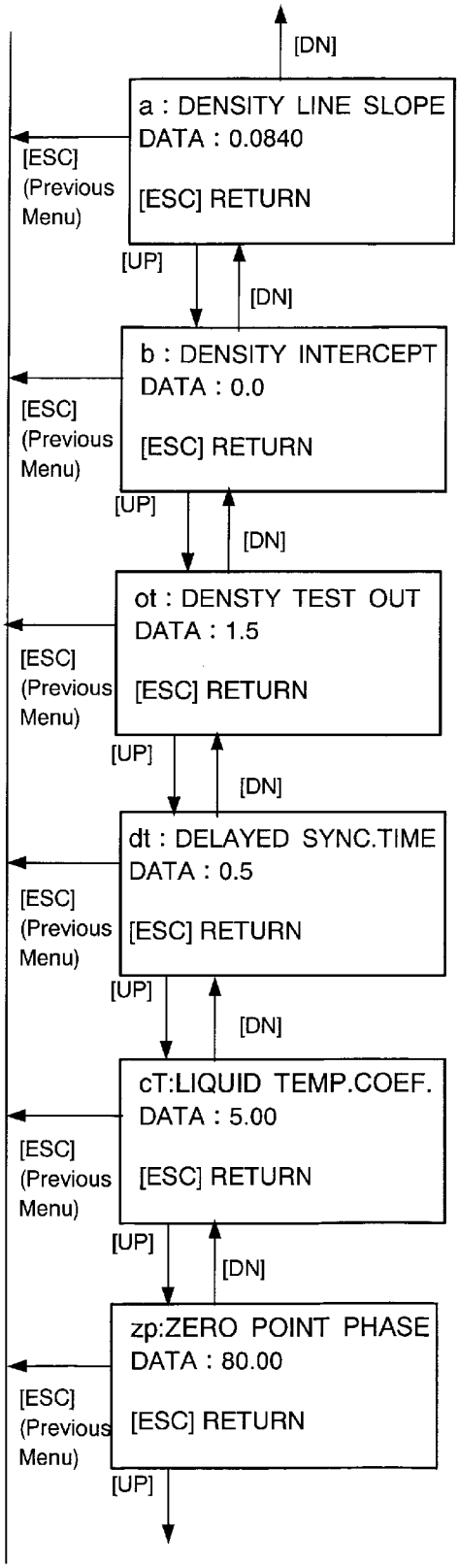
5.2.7. Reading of parameters display and operating procedures



The set value of the density multiplier C, which is used for density calculation, can be verified. If C2, C3 or C4 is displayed in the parentheses, it indicates that the density multiplier switched to by the external voltage signal (DI) is selected.

The set value of the upper density measurement range (the density whose current output is 20mA) can be verified.

The set value of the lower density measurement range (the density whose current output is 4mA) can be verified.



The set value of "density line slope" of the arithmetic expression for calculating the density from the phase measurement data, etc. can be verified. Before shipping, this is set in accordance with the aperture, based on Table 5.1.2.

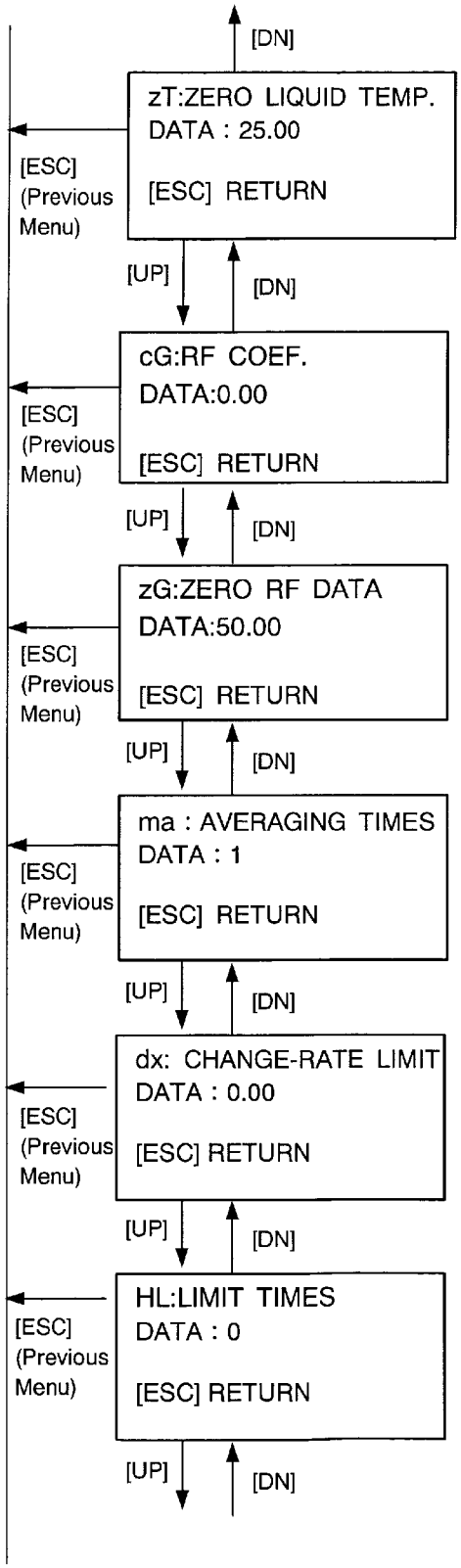
The set value of "density intercept" of the arithmetic expression for calculating the density from the phase measurement data, etc. can be verified. Normally, this is set to zero.

Upon getting into [2: SETTING MENU], the current output and the LED density display are switched to simulated values. In this screen, the set value of the simulated value (unit: %TS) can be verified.

In external synchronized operations, the set value of the delayed time (unit: minute) from when the external contact input is turned ON until the measurement starts can be verified. For details, refer to Section 6.7.

The set value of the liquid temperature correction factor which is used for liquid temperature correction in density calculation can be verified. Before shipment, this value is already set in accordance with the product's characteristics in the shipping test. If you change this value, it will affect the performance; therefore, normally, do not change it.

The phase at the time of zero calibration can be verified.



The liquid temperature at the time of zero calibration can be verified.

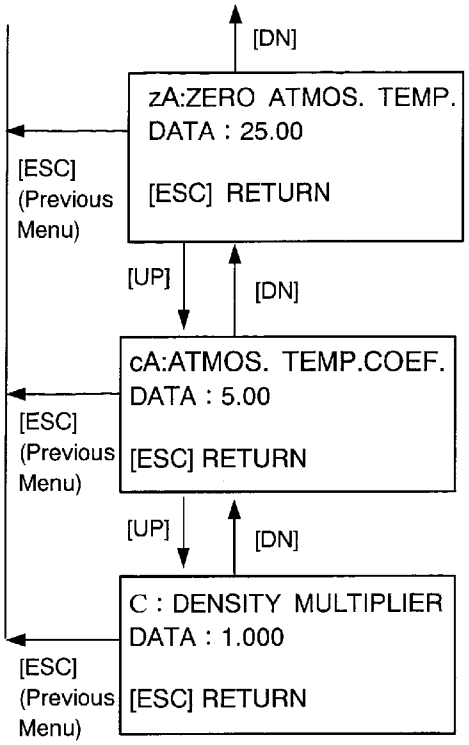
The set value of the RF correction factor used for density calculation can be verified. Before shipment, this value is already set in accordance with the product's characteristics in the shipping test. If you change this value, it will affect the performance; therefore, normally, do not change it.

The RF data at the time of zero calibration can be verified.

The set value of the moving average times can be verified.

The variation width (%TS) permitted in the change-rate limit function can be verified.

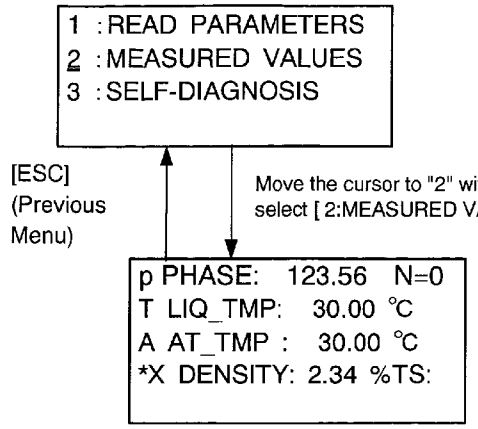
The times permitted in the change-rate limit function can be verified.



The atmospheric temperature at the time of zero calibration can be verified.

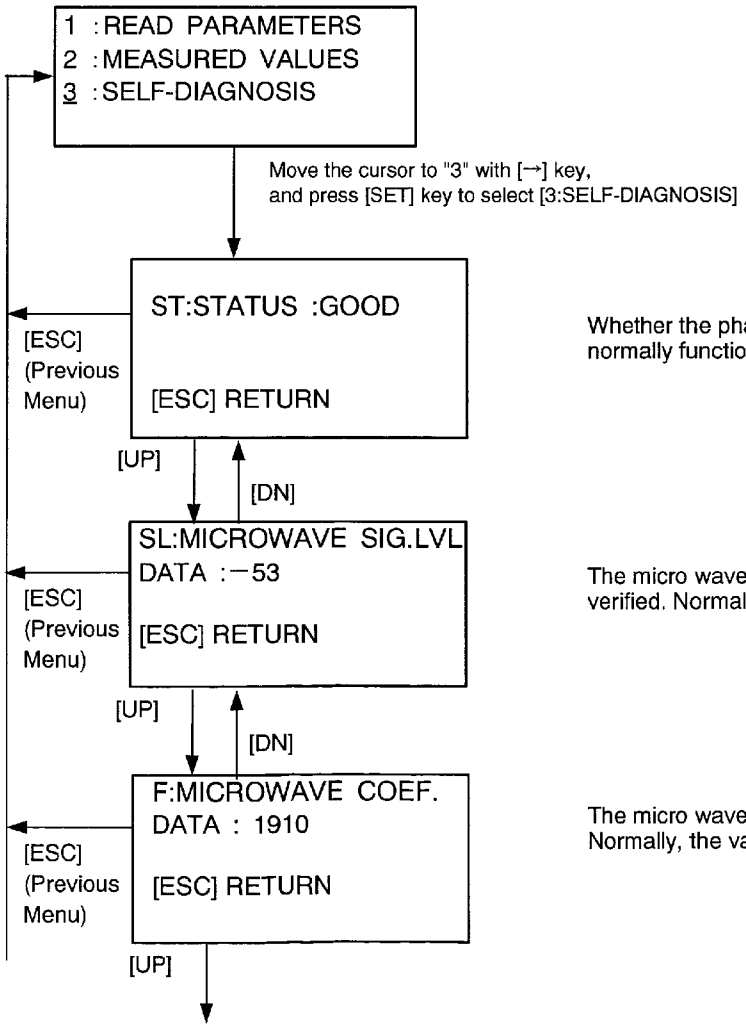
The set value of the atmospheric temperature correction factor which is used for atmospheric temperature correction in density calculation can be verified. Before shipment, this value is already set in accordance with the product's characteristics in the shipping test. If you change this value, it will affect the performance; therefore, normally, do not change it.

5.2.8. Measured values display and operating procedures



It is possible to verify the measured phase value (and the angle rotation N), the measured liquid temperature value, the measured atmospheric temperature value, as well as the density calculated based on them. [*] at the left end of the bottom line will blink synchronously with the data updating thus making it possible to verify that the data updating is definitely taking place.

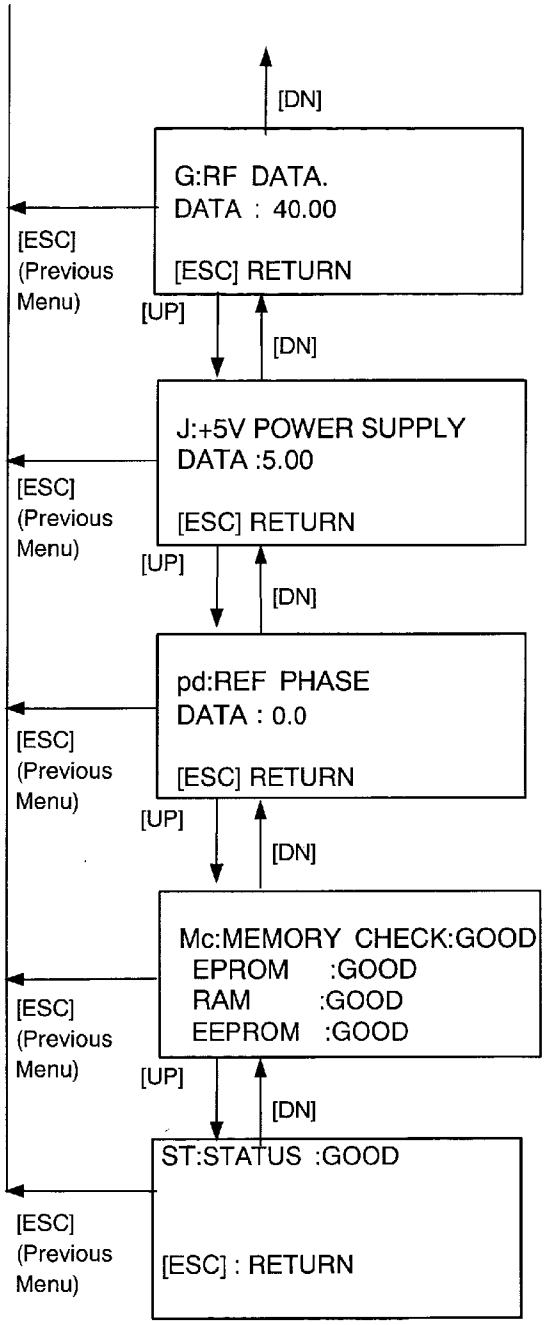
5.2.9. Self-diagnosis data display operating procedures



Whether the phase measurement operation is normally functioning or not can be verified.

The micro wave receive signal level can be verified. Normally, the level is -45 to -75.

The micro wave signal constant can be verified. Normally, the value is 1825 to 1975.



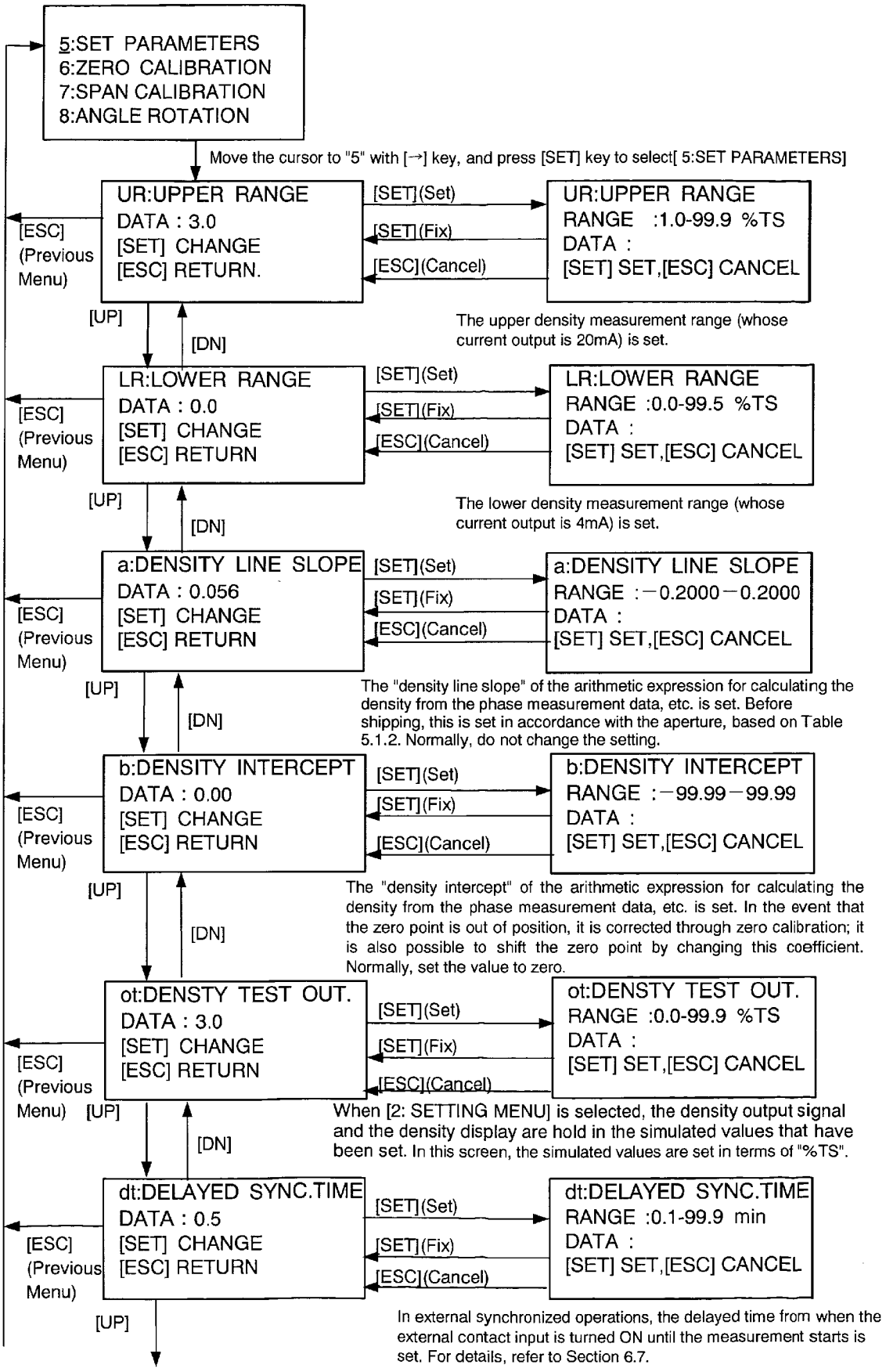
The converter's RF data (concerning the micro wave phase measurement) can be verified. Normally, the value is 10 to 70.

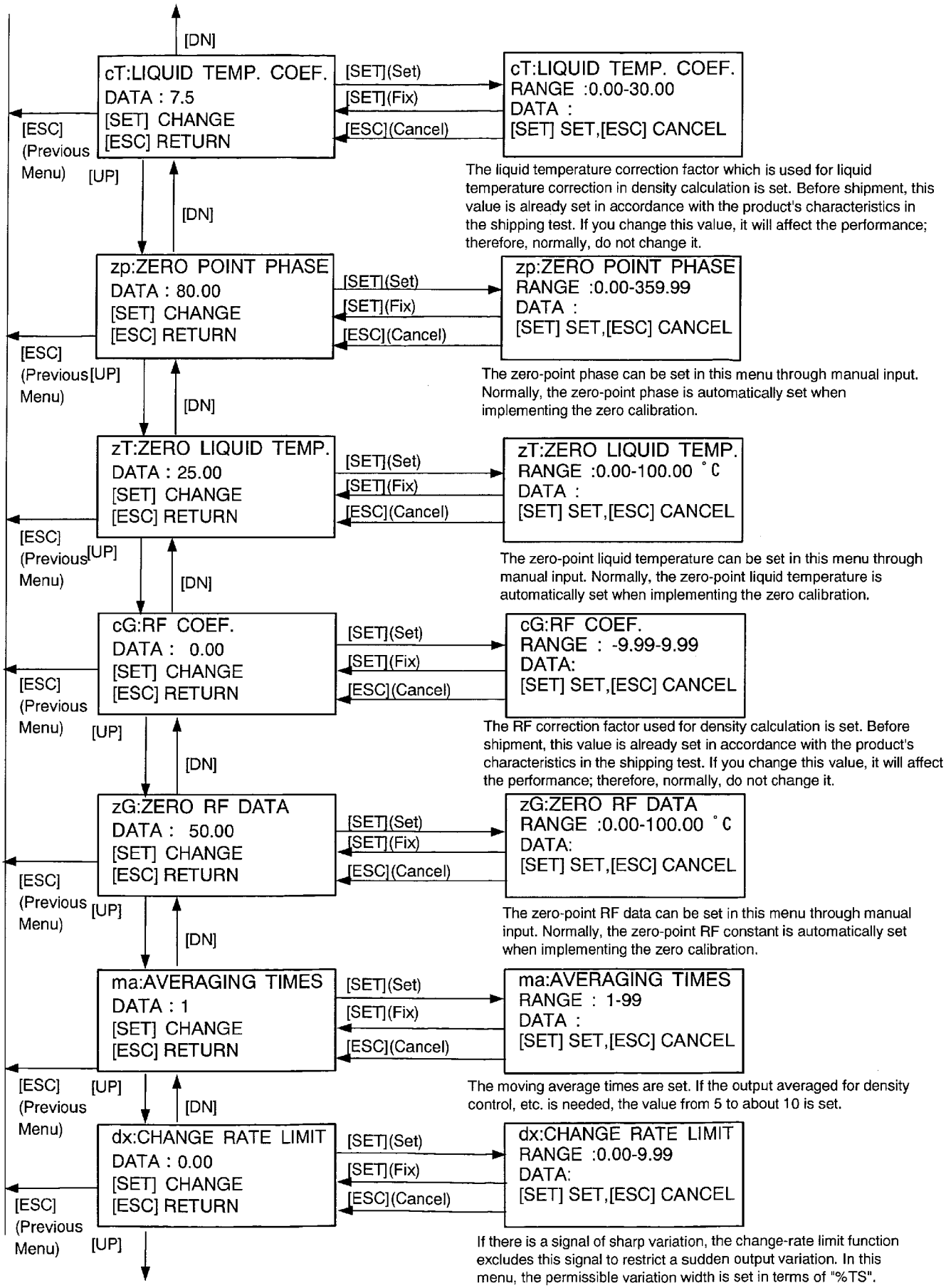
The voltage of the 5-volt power supply can be checked.

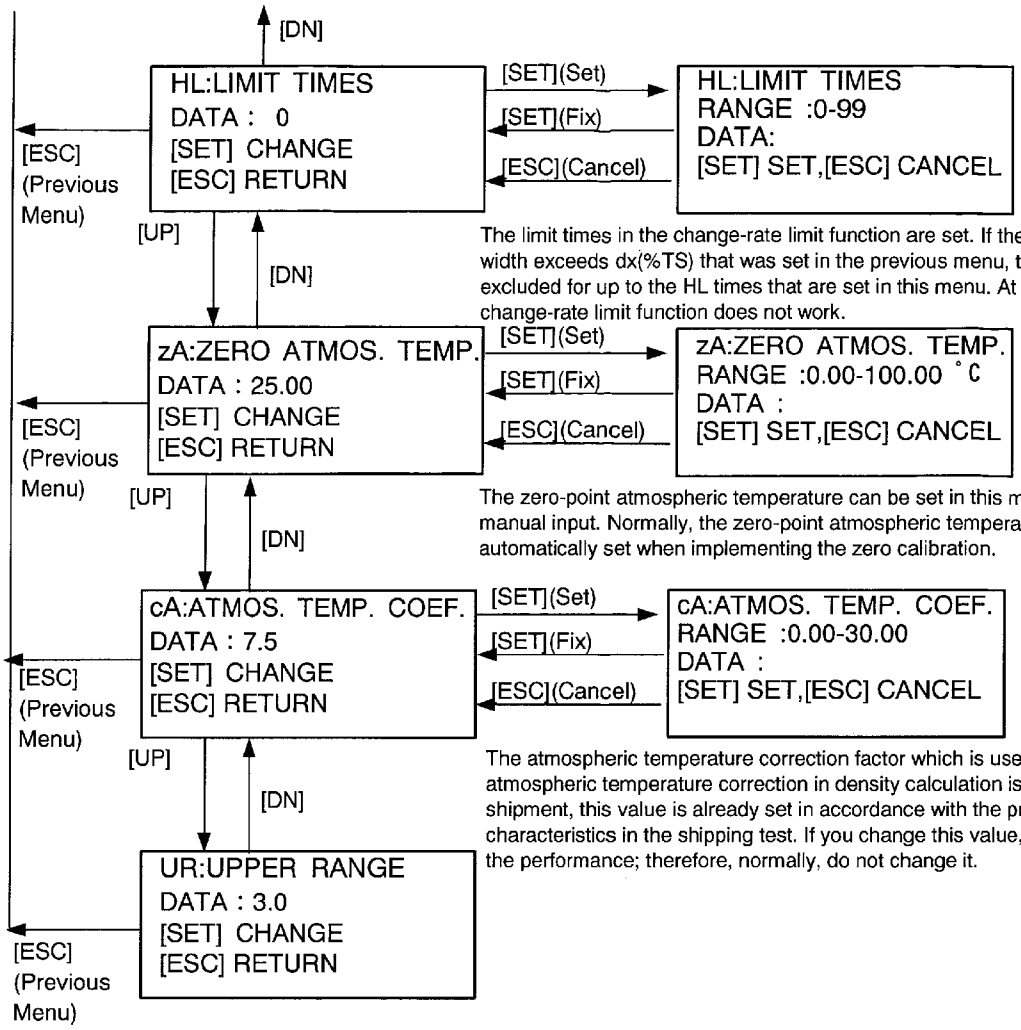
The soundness of the phase measurement unit can be verified.

The soundness of various memory units can be verified.

5.2.10. Parameter setting display and operating procedures



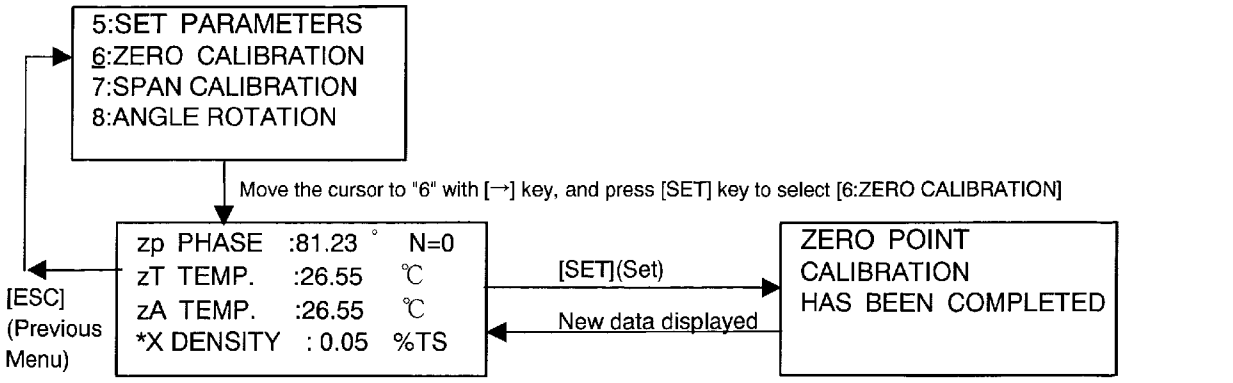

[DN]
cT:LIQUID TEMP. COEF.
DATA : 7.5
[SET] CHANGE
[ESC] RETURN
[SET](Set)
[SET](Fix)
[ESC](Cancel)
cT:LIQUID TEMP. COEF.
RANGE :0.00-30.00
DATA :
[SET] SET,[ESC] CANCEL
[ESC] (Previous Menu)
[UP]
[DN]
The liquid temperature correction factor which is used for liquid temperature correction in density calculation is set. Before shipment, this value is already set in accordance with the product's characteristics in the shipping test. If you change this value, it will affect the performance; therefore, normally, do not change it.
zp:ZERO POINT PHASE
DATA : 80.00
[SET] CHANGE
[ESC] RETURN
[SET](Set)
[SET](Fix)
[ESC](Cancel)
zp:ZERO POINT PHASE
RANGE :0.00-359.99
DATA :
[SET] SET,[ESC] CANCEL
[ESC] (Previous Menu)
[UP]
[DN]
The zero-point phase can be set in this menu through manual input. Normally, the zero-point phase is automatically set when implementing the zero calibration.
zT:ZERO LIQUID TEMP.
DATA : 25.00
[SET] CHANGE
[ESC] RETURN
[SET](Set)
[SET](Fix)
[ESC](Cancel)
zT:ZERO LIQUID TEMP.
RANGE :0.00-100.00 °C
DATA :
[SET] SET,[ESC] CANCEL
[ESC] (Previous Menu)
[UP]
[DN]
The zero-point liquid temperature can be set in this menu through manual input. Normally, the zero-point liquid temperature is automatically set when implementing the zero calibration.
cG:RF COEF.
DATA : 0.00
[SET] CHANGE
[ESC] RETURN
[SET](Set)
[SET](Fix)
[ESC](Cancel)
cG:RF COEF.
RANGE : -9.99-9.99
DATA:
[SET] SET,[ESC] CANCEL
[ESC] (Previous Menu)
[UP]
[DN]
The RF correction factor used for density calculation is set. Before shipment, this value is already set in accordance with the product's characteristics in the shipping test. If you change this value, it will affect the performance; therefore, normally, do not change it.
zG:ZERO RF DATA
DATA : 50.00
[SET] CHANGE
[ESC] RETURN
[SET](Set)
[SET](Fix)
[ESC](Cancel)
zG:ZERO RF DATA
RANGE :0.00-100.00 °C
DATA:
[SET] SET,[ESC] CANCEL
[ESC] (Previous Menu)
[UP]
[DN]
The zero-point RF data can be set in this menu through manual input. Normally, the zero-point RF constant is automatically set when implementing the zero calibration.
ma:AVERAGING TIMES
DATA : 1
[SET] CHANGE
[ESC] RETURN
[SET](Set)
[SET](Fix)
[ESC](Cancel)
ma:AVERAGING TIMES
RANGE : 1-99
DATA :
[SET] SET,[ESC] CANCEL
[ESC] (Previous Menu)
[UP]
[DN]
The moving average times are set. If the output averaged for density control, etc. is needed, the value from 5 to about 10 is set.
dx:CHANGE RATE LIMIT
DATA : 0.00
[SET] CHANGE
[ESC] RETURN
[SET](Set)
[SET](Fix)
[ESC](Cancel)
dx:CHANGE RATE LIMIT
RANGE :0.00-9.99
DATA:
[SET] SET,[ESC] CANCEL
[ESC] (Previous Menu)
[UP]
If there is a signal of sharp variation, the change-rate limit function excludes this signal to restrict a sudden output variation. In this menu, the permissible variation width is set in terms of "%TS".



[NOTE] : *For all menus, when data outside the allowed range is input, the error message is displayed, and the wrong data is refused. Press any key to return, and input adequate data.*

VALUE OUT OF RANGE
UR:UPPER RANGE
PRESS ANY KEY TO
RETURN

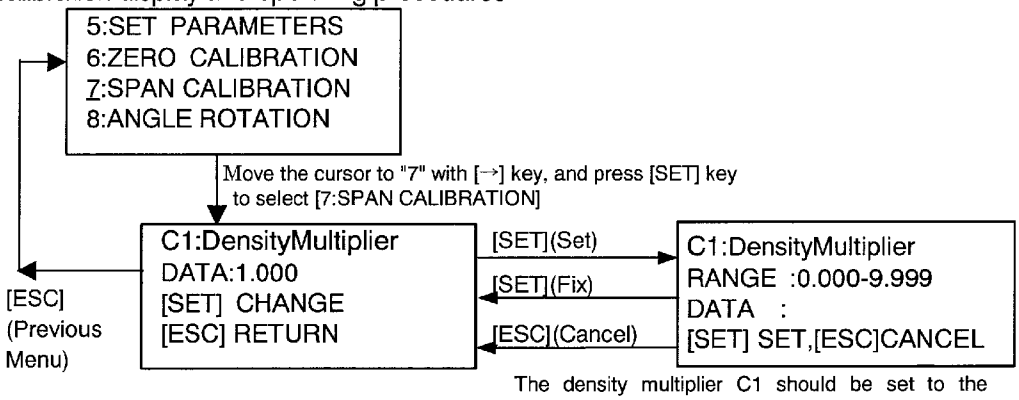
5.2.11. Zero calibration display and operating procedures



Press the [SET] key for zero calibration. In zero calibration, the phase, the liquid temperature, the atmospheric temperature, and RF data of zero point will be replaced with the present measured values. And also, angle rotation "N" will be set to zero.

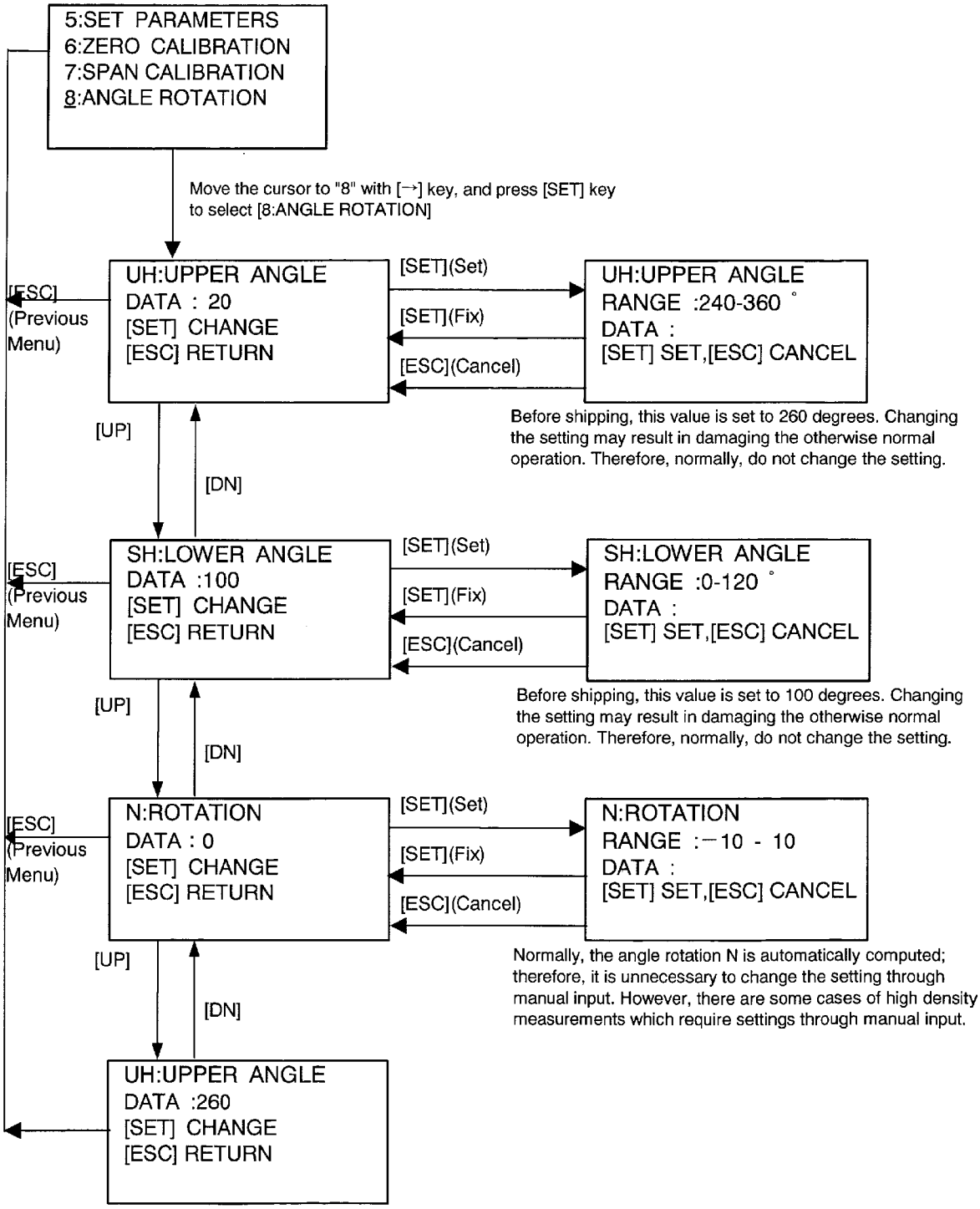
Note : The display will return to the left display automatically after approximately one second.

5.2.12. Span calibration display and operating procedures

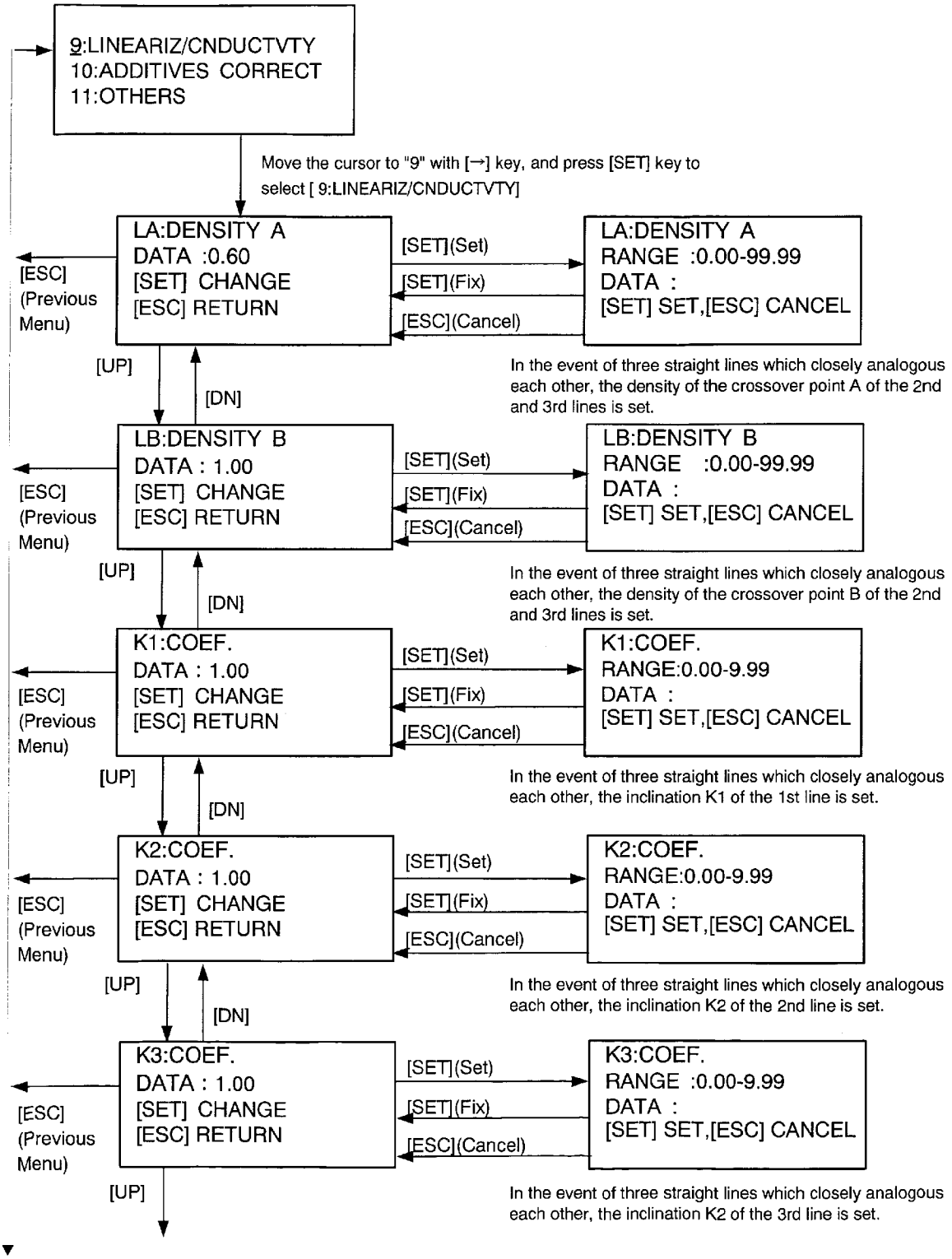


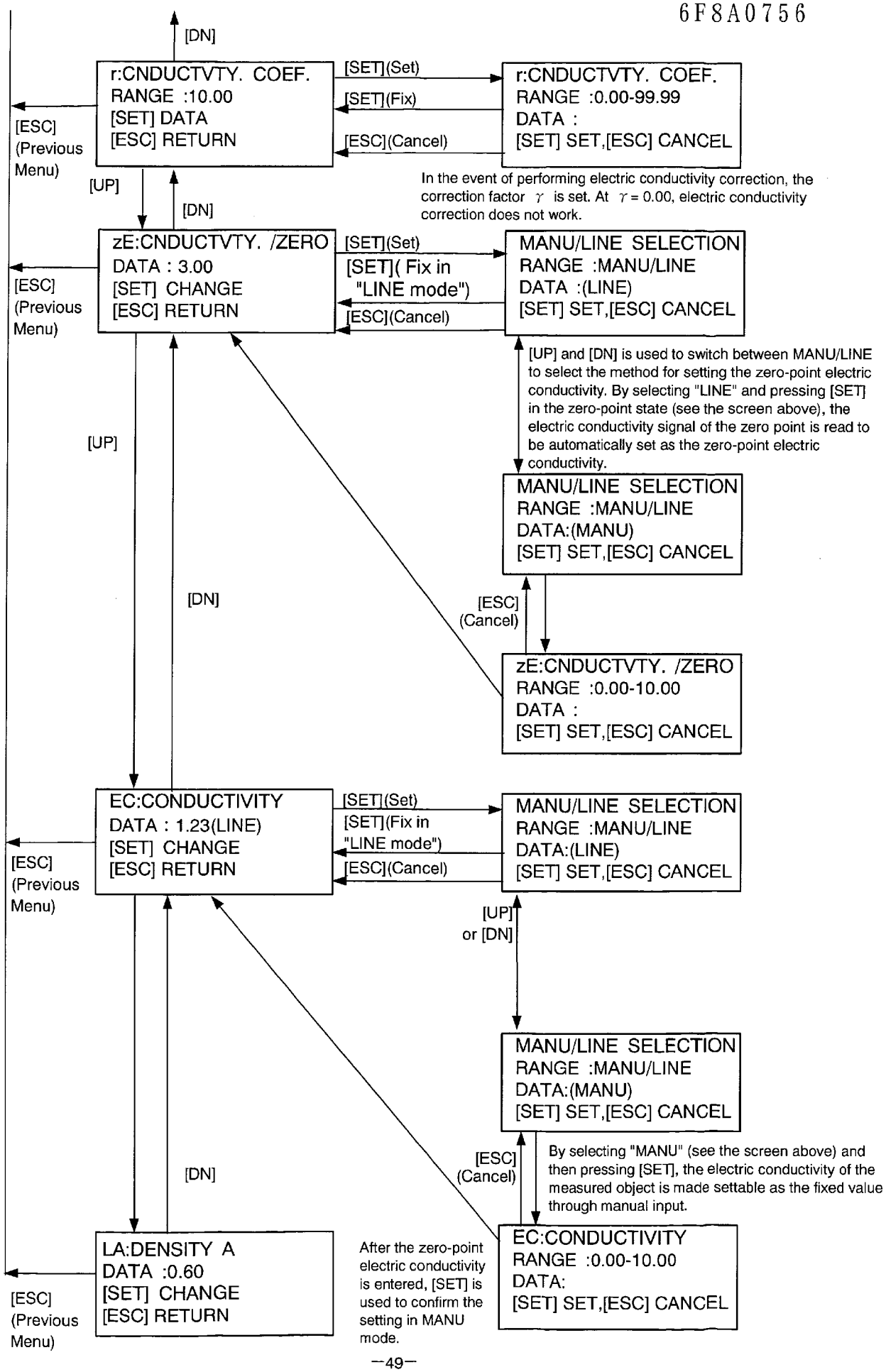
The density multiplier C1 should be set to the suitable value so that the measured density value is corresponding to the manual analysis value. For details, refer to Section 6.5.

5.2.13. Phase angle rotation correction display and operating procedures

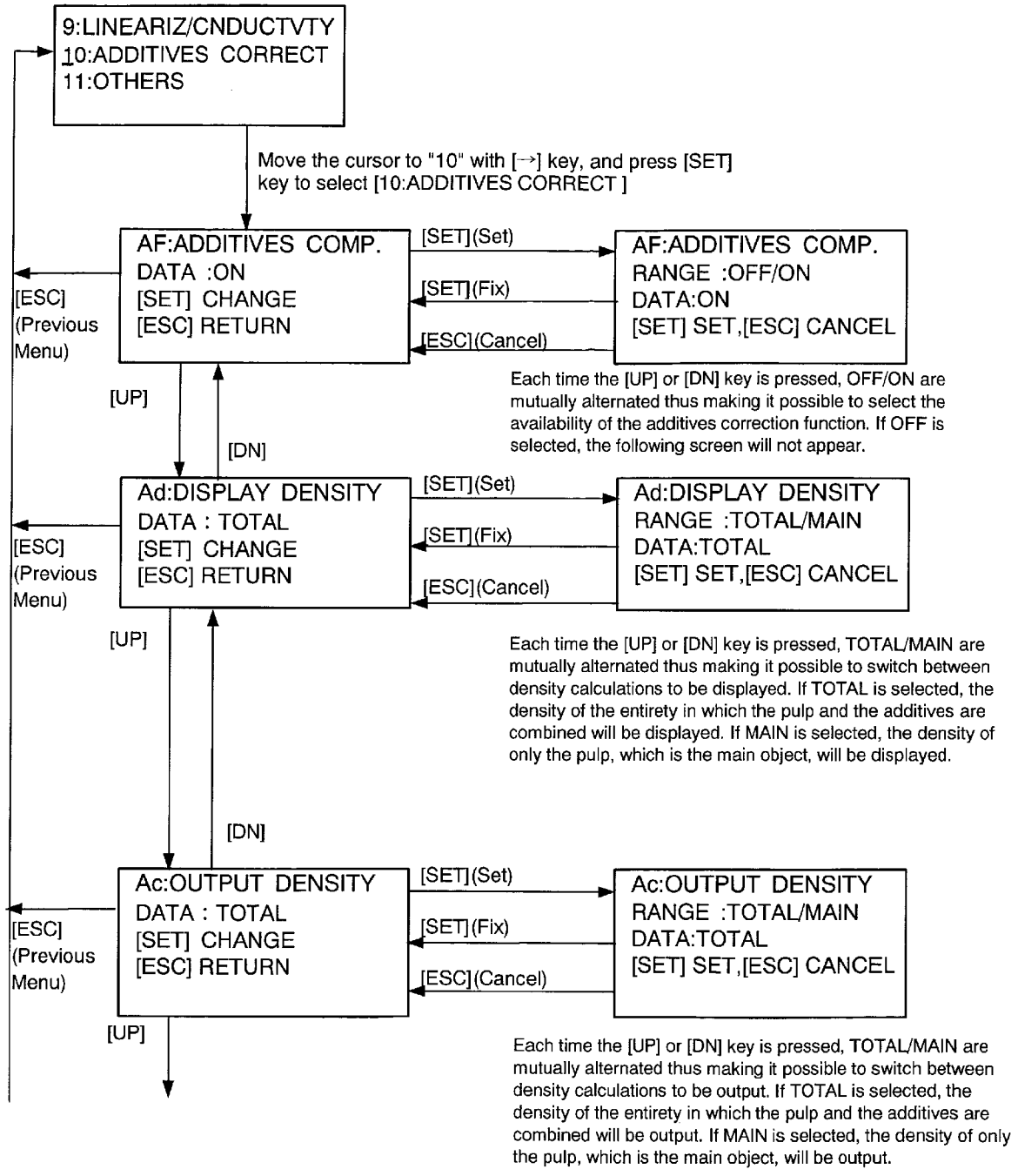


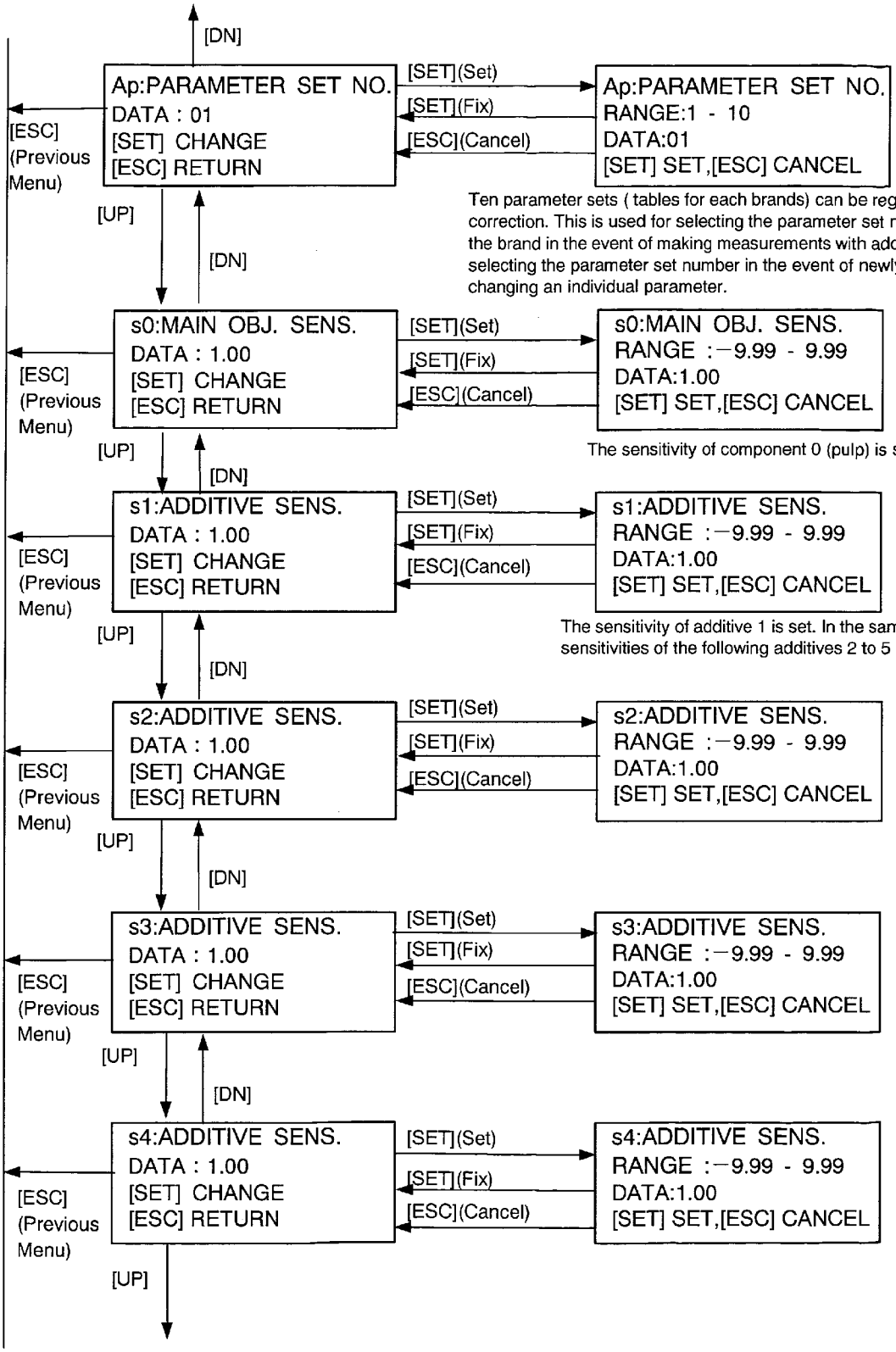
5.2.14. Linearize/conductity correction display and operating procedures

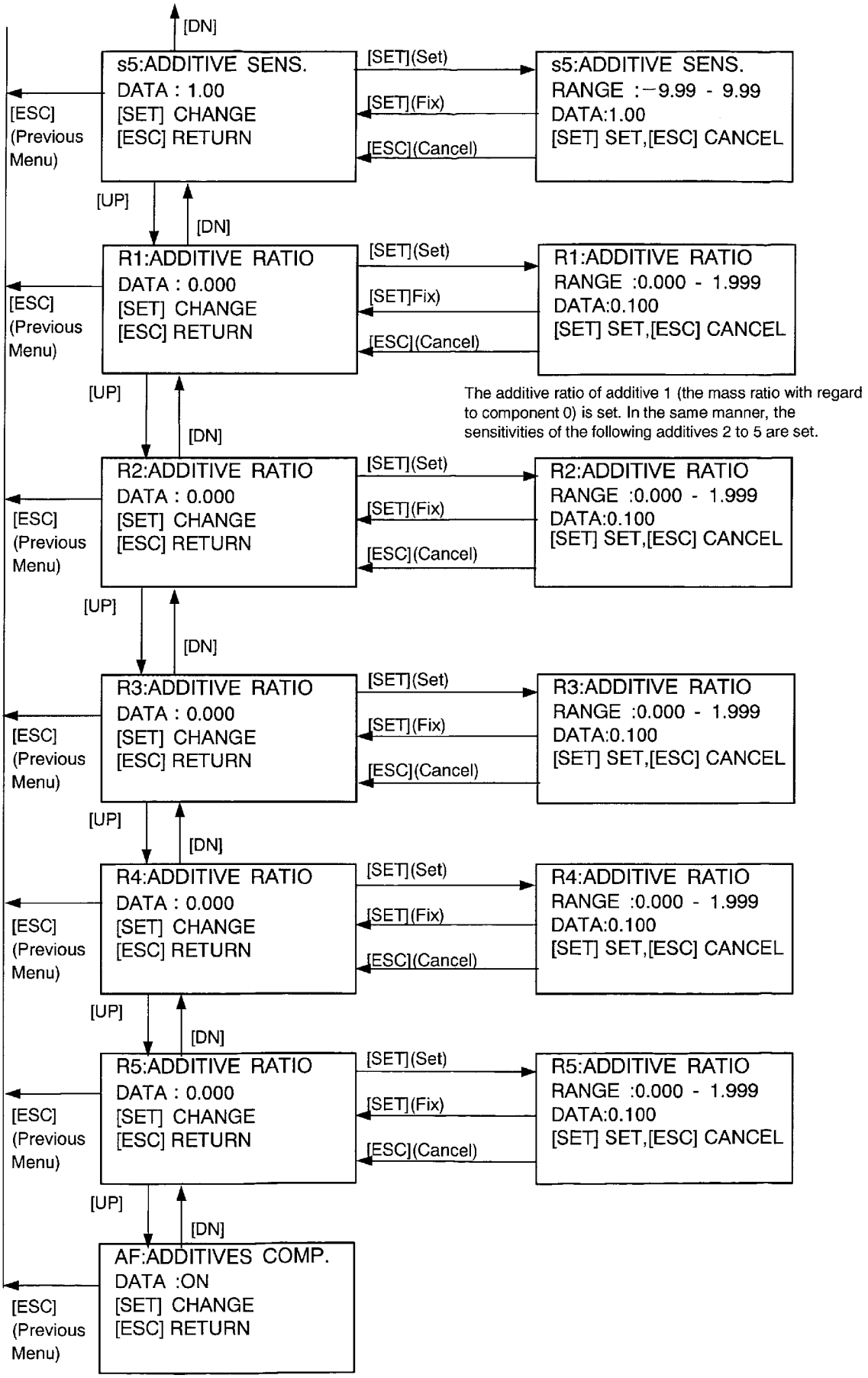



[DN]
r:CNDUCTVTY. COEF.
RANGE :10.00
[SET] DATA
[ESC] RETURN
[SET](Set)
[SET](Fix)
[ESC](Cancel)
r:CNDUCTVTY. COEF.
RANGE :0.00-99.99
DATA :
[SET] SET,[ESC] CANCEL
[ESC] (Previous Menu)
[UP]
[DN]
In the event of performing electric conductivity correction, the correction factor γ is set. At γ = 0.00, electric conductivity correction does not work.
zE:CNDUCTVTY. /ZERO
DATA : 3.00
[SET] CHANGE
[ESC] RETURN
[SET](Set)
[SET](Fix in "LINE mode")
[ESC](Cancel)
MANU/LINE SELECTION
RANGE :MANU/LINE
DATA :(LINE)
[SET] SET,[ESC] CANCEL
[UP] and [DN] is used to switch between MANU/LINE to select the method for setting the zero-point electric conductivity. By selecting "LINE" and pressing [SET] in the zero-point state (see the screen above), the electric conductivity signal of the zero point is read to be automatically set as the zero-point electric conductivity.
MANU/LINE SELECTION
RANGE :MANU/LINE
DATA:(MANU)
[SET] SET,[ESC] CANCEL
[ESC] (Cancel)
zE:CNDUCTVTY. /ZERO
RANGE :0.00-10.00
DATA :
[SET] SET,[ESC] CANCEL
EC:CONDUCTIVITY
DATA : 1.23(LINE)
[SET] CHANGE
[ESC] RETURN
[SET](Set)
[SET](Fix in "LINE mode")
[ESC](Cancel)
MANU/LINE SELECTION
RANGE :MANU/LINE
DATA:(LINE)
[SET] SET,[ESC] CANCEL
[UP] or [DN]
MANU/LINE SELECTION
RANGE :MANU/LINE
DATA:(MANU)
[SET] SET,[ESC] CANCEL
[ESC] (Cancel)
By selecting "MANU" (see the screen above) and then pressing [SET], the electric conductivity of the measured object is made settable as the fixed value through manual input.
LA:DENSITY A
DATA :0.60
[SET] CHANGE
[ESC] RETURN
After the zero-point electric conductivity is entered, [SET] is used to confirm the setting in MANU mode.
EC:CONDUCTIVITY
RANGE :0.00-10.00
DATA:
[SET] SET,[ESC] CANCEL

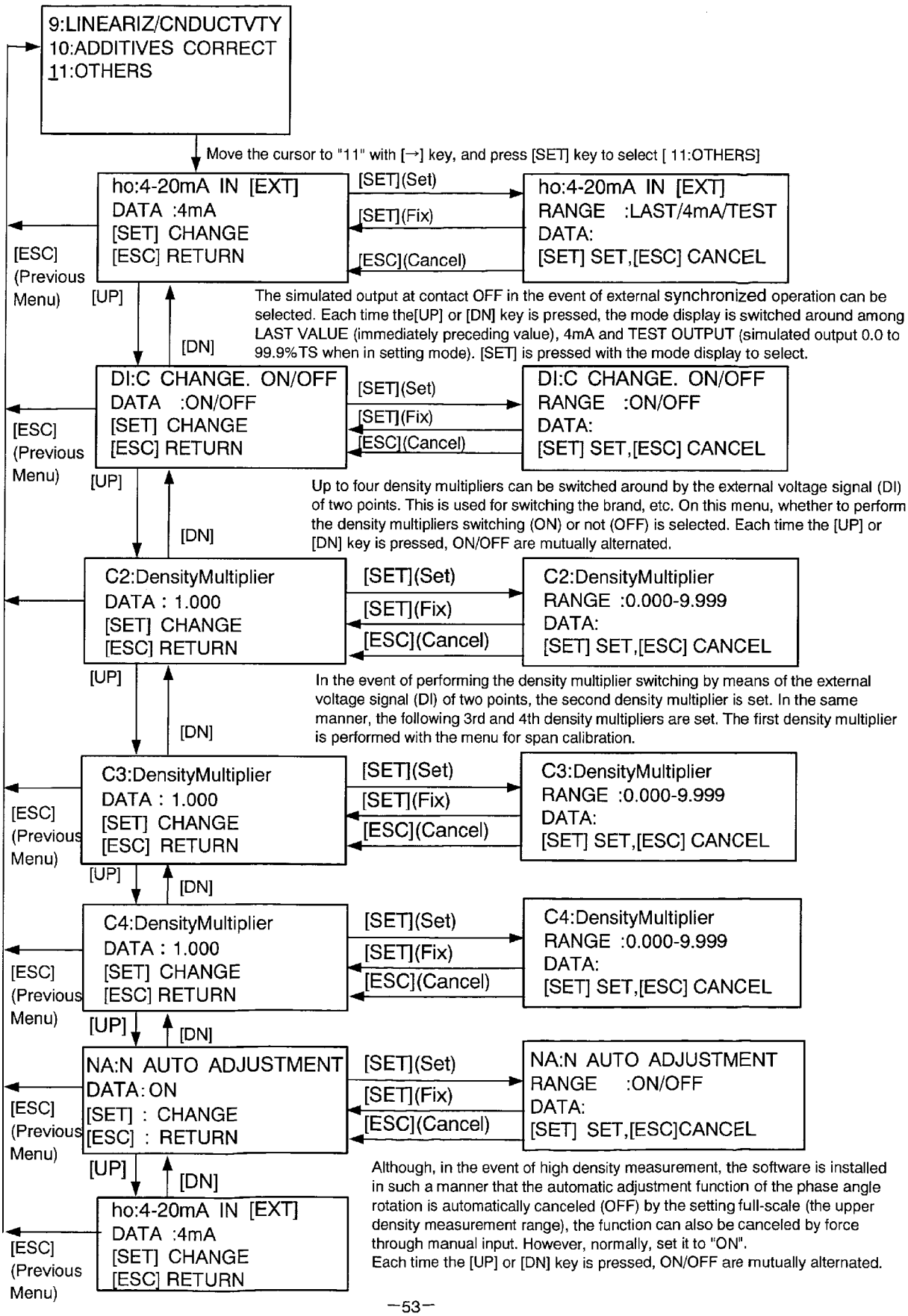
5.2.15. Additives correction display and operating procedures




[DN]
Ap:PARAMETER SET NO.
DATA : 01
[SET] CHANGE
[ESC] RETURN
[SET](Set)
[SET](Fix)
[ESC](Cancel)
Ap:PARAMETER SET NO.
RANGE:1 - 10
DATA:01
[SET] SET,[ESC] CANCEL
[ESC] (Previous Menu)
[UP]
[DN]
Ten parameter sets (tables for each brands) can be registered for additives correction. This is used for selecting the parameter set number appropriate to the brand in the event of making measurements with additives correction, or for selecting the parameter set number in the event of newly registering or changing an individual parameter.
s0:MAIN OBJ. SENS.
DATA : 1.00
[SET] CHANGE
[ESC] RETURN
s0:MAIN OBJ. SENS.
RANGE :−9.99 - 9.99
DATA:1.00
[SET] SET,[ESC] CANCEL
The sensitivity of component 0 (pulp) is set.
s1:ADDITIVE SENS.
DATA : 1.00
[SET] CHANGE
[ESC] RETURN
s1:ADDITIVE SENS.
RANGE :−9.99 - 9.99
DATA:1.00
[SET] SET,[ESC] CANCEL
The sensitivity of additive 1 is set. In the same manner, the sensitivities of the following additives 2 to 5 are set.
s2:ADDITIVE SENS.
DATA : 1.00
[SET] CHANGE
[ESC] RETURN
s2:ADDITIVE SENS.
RANGE :−9.99 - 9.99
DATA:1.00
[SET] SET,[ESC] CANCEL
s3:ADDITIVE SENS.
DATA : 1.00
[SET] CHANGE
[ESC] RETURN
s3:ADDITIVE SENS.
RANGE :−9.99 - 9.99
DATA:1.00
[SET] SET,[ESC] CANCEL
s4:ADDITIVE SENS.
DATA : 1.00
[SET] CHANGE
[ESC] RETURN
s4:ADDITIVE SENS.
RANGE :−9.99 - 9.99
DATA:1.00
[SET] SET,[ESC] CANCEL


[DN]
s5:ADDITIVE SENS.
DATA : 1.00
[SET] CHANGE
[ESC] RETURN
[SET](Set)
[SET](Fix)
[ESC](Cancel)
s5:ADDITIVE SENS.
RANGE :−9.99 - 9.99
DATA:1.00
[SET] SET,[ESC] CANCEL
[ESC] (Previous Menu)
[UP]
[DN]
R1:ADDITIVE RATIO
DATA : 0.000
[SET] CHANGE
[ESC] RETURN
[SET](Set)
[SET]Fix)
[ESC](Cancel)
R1:ADDITIVE RATIO
RANGE :0.000 - 1.999
DATA:0.100
[SET] SET,[ESC] CANCEL
The additive ratio of additive 1 (the mass ratio with regard to component 0) is set. In the same manner, the sensitivities of the following additives 2 to 5 are set.
R2:ADDITIVE RATIO
DATA : 0.000
[SET] CHANGE
[ESC] RETURN
R2:ADDITIVE RATIO
RANGE :0.000 - 1.999
DATA:0.100
[SET] SET,[ESC] CANCEL
R3:ADDITIVE RATIO
DATA : 0.000
[SET] CHANGE
[ESC] RETURN
R3:ADDITIVE RATIO
RANGE :0.000 - 1.999
DATA:0.100
[SET] SET,[ESC] CANCEL
R4:ADDITIVE RATIO
DATA : 0.000
[SET] CHANGE
[ESC] RETURN
R4:ADDITIVE RATIO
RANGE :0.000 - 1.999
DATA:0.100
[SET] SET,[ESC] CANCEL
R5:ADDITIVE RATIO
DATA : 0.000
[SET] CHANGE
[ESC] RETURN
R5:ADDITIVE RATIO
RANGE :0.000 - 1.999
DATA:0.100
[SET] SET,[ESC] CANCEL
AF:ADDITIVES COMP.
DATA :ON
[SET] CHANGE
[ESC] RETURN

5.2.16. Other menus display and operating procedures



6 OPERATIONS

6.1 Procedures for Preparing and Running

Make preparations and perform operations, that is, density measurements, in accordance with the following procedure.

Verifying the piping	See 6.2(1)
↓	
Verifying the valve closure	See 6.2(2)
↓	
Verifying the cable connection	See 6.2(3)
↓	
Verifying the converter power-ON & display	See 6.3.1(1)
↓	
Warm-up	See 6.3.1(2)
↓	
Verifying and setting measurement conditions	See 6.3.2(1) and (2)
↓	
Filling up the detector with fresh water(density 0%)	See 6.4(2) to (10) } Normally omitted.
↓	
Zero calibration	See 6.4(11) to (15) } Normally omitted.
↓	
Pour the fluid to be measured	See 6.5
↓	
Span calibration	Refer to 6.6, 6.7
↓	
Startup	See 6.6

6.2 Preparations before Turning on Power

(1) Check piping

Check piping and ensure that there are no loose nuts and bolts, or missing gaskets. Make sure that the density meter is properly connected in the pipeline.
See the section 3.3, Installation and Piping.

(2) Close the valves

Make sure that the drain valve, sampling valve, and zero water valve, which are installed in the pipeline, are all closed.

(3) Verifying the cable connection

It is verified that cables are correctly connected to their respective terminal blocks. It is verified that the ground (grounding resister: less than 100 Ω) is reliably connected to this density meter. In the event of performing an external synchronized operation, the external contact input signal connected with ON/OFF of the pump is required; therefore, make sure that the external contact input signal cable is reliably connected.

6.3 Power on and Preparations for Measuring

6.3.1 Turning power on

(1) Turn the power switch on

Turn on the power switch of the converter and see that the power indicator(「POWER」), the density indicator, and the LCD display are lit.

(2) Warming-up

Please warm up for 30 minutes or more to achieve a steady measurement after turning power on.

6.3.2 Verifying and setting measurement conditions

(1) Verifications and settings for initial powering-ON

In the event of starting the operation after turning on the power for the first time since installing this density meter, it is necessary to first set the measurement conditions of the converter. Various measurement conditions (parameters) are verified and set by means of the setting key while viewing each menu screen of the LCD indicator. Major measurement conditions are as follows.

①Verifying and setting the measurement range.

Unless otherwise specified in your order, the value here is set to 0 to 3%TS, which is the provisional set value at the time of factory shipment. Reset the value in accordance with the operation condition of your plant. If the measurement range is specified in your order, verify that the value is set as specified. If the value is different, reset it.

②Verifying and setting the operation mode

At the time of factory shipment, this is set to "CONT" (the normal continuous operation mode). In the event of the density meter being made empty due to pump shutdown or valve closure, etc. or of using such a method that stops the flow for some time, it is recommended that "EXT" (the external synchronized operation of switching between ON/OFF of measurement by means of ON/OFF of the external contact input signal connected with the pump ON/OFF) be selected.

In the event that the external synchronized operation is selected, the values of "delayed time (dt)" and "output at contact OFF(ho)" are the provisional set values at the factory shipment.

If the those values are meet to the operation conditions of the plant rest it to an appropriate value in accordance with the operation conditions of the plant.

③ Verifying and setting the simulated output in setting mode. Normal measurements are suspended while this density meter is in the setting mode (see "2 SETTING MENU"); thus, both the density display and the density output are given the simulated values (density test output (ot)) that are set beforehand. Although, at the time of factory shipment, the value is provisionally set to "1.5%TS" (50% of the specified full-scale density if the measurement range is specified), reset it to an appropriate value in accordance with the operation conditions of the plant.

④Verifying and setting the moving average times

At the time of factory shipment, the "moving average times" is set to 1 (without the moving average). If the averaged output is required to be used for density control, etc., set it to about 10. The more the moving average times, the worse the responsiveness becomes with regard to density variation. Therefore, set it to an appropriate value in accordance with the plant conditions, including the right balance with the responsiveness.

⑤For other measurement conditions, the standard values are set. Therefore, it is normally unnecessary to change these settings.

[NOTE]

● "10 VARIOUS FUNCTION" describes various functions of the Density Meter LQ300. If necessary, make additional settings for using these functions appropriately.

(2) Verifications at the time of normal power-ON

In the event that measurement conditions of the converter are already set with the operation not being the first one since installation, verify the set value while referring to (1).

6.4 Zero Calibration

All the density meters are calibrated for zero point [zero point phase (θ_1) zero point liquid temperature (T_0), and atmospheric temperature (A_0)] at the time of shipment and parameters are set correctly. You do not need to calibrate the meter for zero point before using it at site.

In the case of the density readings are found to be way off from the result by manual analysis, or when you need to read just the zero point for a particular reason, follow the procedures below in calibrating the zero.

For information on the converter operation and the LCD display regarding zero-point calibration, please refer to Subsection 5.2.11.

(1) Switching to the setting mode (see Subsection 5.2.5)

First of all, press the [ESC] key of the converter several times (normally once although this varies with the operation status) to return to the initial menu display. Next, use the [→] key to move the LCD indicator cursor to the menu number "2" of "2 SETTING MENU" and then press the [SET] key to display the warning message saying "Test output will be valid." Make sure that there is no problem and then press [→] to get into the setting mode. To get into [2: SETTING MENU], it is necessary to further enter the password "8000". Then, the output will be switched to the simulated output that is set beforehand.

(2) Stopping the flow of the fluid in the pipeline

If it is allowed to stop the flow in the pipeline on which the detector is installed, do so by, for example, turning off the pump.

- ◆ If it is not allowed to stop the fluid flow through the pipeline:
  When it is not permitted to stop the flow of the line, bypass the flow by opening the valve on the bypass pipe.
- ◆ It is recommended that the bypass piping be installed for adjustment/maintenance purposes such as zero calibration in the event that the flow in the pipe line cannot be stopped.

(3) Close the upstream valve and downstream valve

Close the shutoff valves on both sides of the detector tightly.

Note: Be sure to close the upstream valve first.

- ◆ In the event that the density meter is installed on the discharge side of the pump, make sure to shut the valves starting from the upstream one to prevent the fluid pressure in the density meter from rising.

(4) Drain the detector pipe

Open the drain valve on the pipeline to discharge the fluid from the main pipe of the detector.

(5) Open the zero water feed port

Open the valve or remove the cap to feed zero water.

- ◆ Make sure that the pressure of the fluid in the detector gets low enough to let the valve open without causing blow out of the fluid. Any remaining pressure will cause the measured matter to be spurted out. Be careful about this.

(6) Close the drain valve

(7) Supplying zero water

Put zero water (such as tap water) in the density meter pipe through the zero water supply port by using a vinyl hose.

(8) Clean inside of the detector main pipe

When the detector main pipe is filled with water, open the drain valve to let out the water from the main pipe.

Wash inside of the pipe by repeating steps (7) and (8) until the water density can be said to be zero against the density of the object fluid. (It is not necessary to make the water clean and transparent.)

(9) Fill up the detector pipe with zero water

After cleaning the detector main pipe, close the drain valve, and fill it with tap water. Keep adding water while releasing air until water overflows the supply port.

(10) Wait

Leave the detector and water in this state for about 5 minutes.

◆ In the event that the flow of the measured matter can be switched to that of the zero water by switching over to another valve, etc., it is all right to replace the work activities (2) to (10) with the relevant method and implement the following zero calibration while allowing the zero water to keep flowing. Even when switching the flow to that of zero water, wait for about 15 minutes before implementing the zero calibration.

(11) Selecting the zero calibration menu (see Subsection 5.2.5)

After verifying that the converter is in the setting mode ("2 SETTING MENU") through the operation of (1), use the [→] key to move the cursor of the LCD indicator to the menu number "6" of [6 ZERO CALIBRATION] and then press the [SET] key.

(12) Check zero water density reading (see Subsection 5.2.11)

The measured density of zero water is displayed on the density indicator. If the indicator shows [−0.00], it means that the zero point is off toward the negative.

(13) Zero calibration (see Subsection 5.2.11)

If the zero point is found to be off, press the [SET] key. The data (θ_1, T_0, A_0, zG) of the zero point is replaced by the current data, thus rendering the angle rotation to N=0 and automatically the density display to zero. The data (θ_1, T_0, A_0, zG) of the zero point is stored in the memory of the density meter until the zero calibration is implemented once again, thus making it possible to verify it on the constant monitoring menu. However, for the purpose of history management, keep a note of the data.

◆ Unless the zero point is out of place, the zero calibration is suspended by pressing the [ESC] key.

(14) End zero calibration

This completes the zero calibration. Close the zero water valve, ensure that the sampling valve and drain valve are closed, then open the shutoff valves on both ends of the detector pipe, downstream first and upstream next. Lastly, close the shutoff valve on the bypass pipe to restore the flow of the fluid as before the calibration.

(15) Restoring to the measuring mode

Press the [ESC] key of the converter twice to return the menu of the LCD indicator to the initial menu display to return to the usual measuring mode from the setting mode. Thus, the measurement starts.

◆ In the event that the external synchronized operation is selected, the external contact input signal is changed to ON, thus starting the density measurement after the specified delayed time has elapsed.

6.5 Span Calibration

Span calibration is for adjusting the readings of the density meter to the values determined by manual (off-line) analysis.

For information on the converter operation and the LCD display regarding span calibration, please refer to Subsection 5.2.12.

(1) Preparations for manual analysis

Prepare following items for manual analysis; a moisture meter (for example, an infrared moisture meter, with the accuracy or percentage reading down to 0. 1 %), plastic bottles of about 1 liter with a wide opening, and plastic beakers of about 100 ml for manual analysis.

(2) Sample fluid for manual analysis

Slightly open the sampling valve on the pipeline and let out the fluid a while before filling a 1-liter bottle to half. Read and record the density value of the current fluid.

【NOTE】 ◆ Make sure to carry out the sampling when the density of the measured matter is in a stable state with the measured matter flowing.

(3) Manual analysis

Put a part of the sample fluid into a 100-ml plastic beaker, and measure the density of it using drying and weighing method of analysis.

(4) Calculation of density multiplier

Use the result of analysis to calculate a density multiplier using the following equation after the manual analysis conducted:

Density multiplier C = A/(M/C)

where M is the density by the density meter (as read and recorded);
A is the result of the manual analysis
C' is the density multiplier before span calibration
(Initially, C' is equal to 1.000 which is the value set in the factory before shipping)

For example, if M = 4.0 %TS, A = 4.8 %TS and C'=1.000

C = 4.8 / (4.0/1) = 4.8/4.0 = 1.2

◆ In the case that span calibration has been done already, and density multiplier C is not 1.000, the new density multiplier C can be calculated in the following way.

For example, if M = 4.8 %TS, A = 4.2 %TS and C_0=1.2

C = 4.2 / (4.8/1.2) = 4.2/4 = 1.05

(5) Setting the density multiplier

(5-1)Switching to the setting mode (see Subsection 5.2.5)

First of all, press the [ESC] key of the converter several times (normally once although this varies with the operation status). Next, use the [→] key to move the LCD indicator cursor to the menu number "2" of "2 SETTING MENU" and then press the [SET] key to display the warning message saying "Tset output will be vaild." Make sure that there is no problem and then press [→] to get into the setting mode. To get into [2: SETTING MENU], it is necessary to further enter the password "8000". Then, the output will be switched to the simulated output that is set beforehand.

(5-2)Selecting the converter constant setting menu (see Subsection 5.25)

The menu list of menu numbers 5 to 8 is displayed. Use the [→] key to move the LCD indicator cursor to the menu number "7" of "7: SPAN CALIBRATION" and then press the [SET] key to select the menu of "7: SPAN CALIBRATION."

(5-3)Verifying and recording the density multiplier before span calibration

For example, the set value of the current density multiplier as is displayed as in "DATA: 1.000" is displayed. Record this value.

(5-4)Setting the density multiplier

Press the [SET] key to switch over to the setting menu of the density multiplier and enter the density multiplier found in (4). Use the [→] key to move from one digit to another. Use the [UP] and [DN] keys to switch around the number of the relevant digit. When the input is completed, press the [SET] key to confirm it. Then, the display will be returned to the immediately preceding menu screen. Verify that the resetting has been done correctly.

(5-5)Restoring to the measuring mode

Press the [ESC] key twice to return to the initial menu screen and return to the measuring mode from the setting mode, thus restarting the usual measurement. Verify that the density display has been changed appropriately in accordance with the setting of the density multiplier.

- ◆ In the event that the external synchronized operation is selected, the external contact input signal is changed to ON, thus starting the density measurement after the specified delayed time has elapsed.

(6) Completing the span calibration

Thus, the span calibration is completed.

【NOTE】

- ◆ The above describes the method for finding the density multiplier as an example in the comparison with one-time manual analysis. However, to exclude errors caused by sampling, it is recommended that as many comparative data as possible be collected to find the density multiplier from their mean value.

6.6 Operation

(1) Startup (see Subsection 5.2.5)

When the power is turned ON, the menu setup is automatically changed to the measuring mode (the state of "1: MONITORING MENU"), thus starting the density measurement. If the meter is in setting mode (the state of "2:SETTING MENU"), the density measurement operation is started by pressing the [ESC] key several times (varying between one to three times depending on the operation status) and thus pulling the menu setup out of the setting mode.

- In the event that the external synchronized operation is selected, the menu setup is changed to the measuring mode and the external contact input signal is turned ON, thus starting the density measurement after the specified delayed time has elapsed..

(2) Executing the measurement

Executes the density measurement while updating the output values (density current output value; LED density display; LCD density display on the monitor menu) approximately every second.

(3) Suspending the measurement (see Subsection 5.2.5)

When stopping the measurement, select "2: SETTING MENU" from the initial menu list to get into the setting mode. Once in the setting mode, the density measurement will be suspended and the output will be switched to the simulated value that was set beforehand.

- In the event that the external synchronized operation is selected, the density measurement is suspended if the external contact input signal is turned OFF even in the measuring mode. For details including the output when the density measurement is suspended, refer to Section 6.7.

【NOTE】

- In the event that the measured matter does not flow continuously or the interior of the detector is temporarily left empty due to the intermittent operation of the shifting pump to the pipe line on which the density meter is installed, perform the external synchronized operation described in Section 6.7.
- When the flow in the pipe has stopped, solid matters may subside or float causing the density in the pipe to lose its uniformity, which in turn may cause the density measured value to gradually rise or fall. In addition, if some fluid escapes from the pipe and thus the interior of the density meter is not completely full of the measured matter, the density measured value turns out to be erroneous (such as full-scale excess; shift to the minus side; major marginal error). However, this does not mean that the density meter has failed. Even to avoid such a phenomenon, it is necessary to perform the external synchronized operation.

6.7 External Synchronized Operation

This operation mode is used in the event that the measured matter does not flow continuously or the interior of the detector is temporarily left empty due to the intermittent operation of the shifting pump to the pipe line on which the density meter is installed. This mode is used to take measurements only when operating the shifting pump.

To use this operation mode, it is necessary to connect the shifting pump operation and the contact signal (no-voltage) to the external synchronized input signal pins beforehand.

6.7.1 Movement of the external synchronized operation

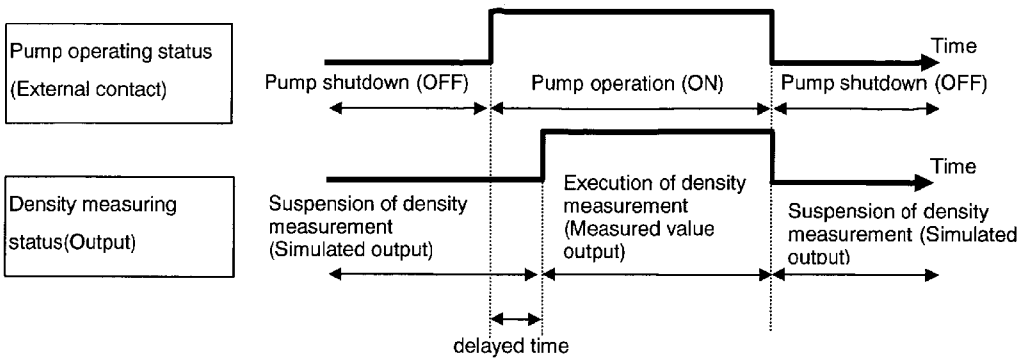


Fig.6.7.1 External synchronized Operation

The external synchronized operation, as shown in Fig. 6.7.1, is so designed that the density measurement is executed only while the pump is being operated; and the density measurement is suspended while the pump is shut down and the simulated output is issued during this time. The external synchronized operation is effective in preventing the following inadequate phenomena.

① The pump shutdown causes solid matters to subside or float thus making it impossible to take density measurements correctly.

② The pump shutdown may cause the fluid to escape from the density meter thus either leaving it completely empty or insufficiently filled with fluid. In such a situation, the measured value of the density meter falls into error such as full-scale excess, shift to the minus side, or occurrence of fluctuation within major marginal error.

It takes time for the interior of the density meter detector to be filled sufficiently with the measured matter after the pump is operated. Here, it is so arranged that the measurement start after the "delayed time" that is set beforehand has elapsed since receiving the contact signal linked with the pump operation. Make sure that the delayed time that is set is sufficient for the whole process of the pipe length and flow, etc. from the pump to the density meter.

As the simulated value when the density measurement is suspended, it is possible to select from among three options: "4mA", "density measured value immediately preceding the pump shutdown" and "simulated output in setting mode". The default value is 4mA. However, make sure to select a simulated output suitable to your system.

6.7.2 Setting the external synchronized operation

(1) Setting the delayed time (see Subsection 5.2.10)

(1-1)Switching to the setting mode (see Subsection 5.2.5)

First of all, press the [ESC] key of the converter several times (normally once although this varies with the operation status) to return to the initial menu display. Next, use the [→] key to move the LCD indicator cursor to the menu number "2" of "2 SETTING MENU" and then press the [SET] key to display the warning message saying "Test output will be valid." Make sure that there is no problem and then press [→] to get into the setting mode. To get into [2: SETTING MENU], it is necessary to further enter the password "8000". Then, the output will be switched to the simulated output that is set beforehand.

(1-2) Selecting the parameter setting menu (see Subsection 5.25)

The menu list of menu numbers 5 to 8 is displayed. Use the [→] key to move the LCD indicator cursor to the menu number "5" of "5: SET PARAMETERS" and then press the [SET] key to select the menu of "5: SET PARAMETERS."

(1-3) Setting the delayed time at the time of external synchronized(see Subsection 5.2.10)

Press the [UP] key five times to select the setting menu of the delayed time at the time of external synchronized(dt: DELAYED SYNC. TIME). Press the [SET] key to get into the set value input screen and then enter an appropriate value (the time sufficient for the measured matter to flow up to the density meter and fill up the pipe after the shifting pump operation is started). Use the [→] key to move from one digit to another. Use the [UP] and [DN] keys to switch around the number of the relevant digit. When the input is completed, press the [SET] key to confirm it. Then, the display will be returned to the immediately preceding menu screen. Verify that the resetting has been done correctly.

(2) Setting the simulated output at measurement suspension (at external contact OFF) (see Subsection 5.2.16)

As the simulated output when the measurement is suspended (at external contact OFF), it is possible to select from among three options as shown in Table 6.7.1. Make sure to select a simulated output suitable to your system.

Table 6.7.1 Density Display and Output at Measurement Suspension in External Synchronized Operation

Mode	Density Indicator Display	Output (4 - 20mA)
"LAST"	Holds the density measured value immediately before OFF	Holds the density measured value correspondence output immediately before OFF
"4mA" (Standard)	Held in 0%TS	Output held in 4mA
"TEST"	same as the simulated output value in setting mode	Same as the simulated output value correspondence output in setting mode
"LAST"	Holds the density measured value immediately before OFF	Holds the density measured value correspondence output immediately before OFF

(2-1)Selecting the "OTHERS" setting menu
(see Subsection 5.2.5)

Continuing on from (1), press the [ESC] key to return to the display of menus 5 to 8 in setting mode. Press the [UP] key to switch to the display of the next menus 9 to 11. Use the [→] key to move the cursor of the LCD indicator to the menu number "11" of "11: OTHERS" and press the [SET] key to select the "11: OTHERS" menu.

(2-2)Setting the output mode at contact OFF in external synchronized operation (see 5.2.16)

The current output mode at contact OFF in external synchronized operation is displayed in the initial menu "ho: 4-20mA IN [EXT]" of "11: OTHERS". To make changes, it is necessary to press the [SET] key and place the software in the setup state. Each time the [UP] or [DN] key is pressed, the mode display is switched around from "LAST" (immediately preceding value), through "4mA" to "TEST" (the simulated output value in setting mode). Press the [SET] key on the display in the selected mode to confirm. The screen is returned to that of the immediately preceding menu screen. Make sure that the resetting is done correctly.

(2-3)Returning to the measuring mode

Press the [ESC] key twice to return to the initial menu and return from the setting mode to the measuring mode to resume the normal measurement.

(3) Setting the operation mode

(3-1)Selecting the operation mode change menu (see Subsection 5.2.6)

In the initial menu, use the [→] key to move the cursor of the LCD indicator to the menu number "3" of "3: MEASURING MODE" and then press the [SET] key to get into the operation mode menu.

(3-2)Verifying and setting the operation mode

The current operation mode is displayed at "DATA" of the LCD indicator . "CONT" refers to the mode of taking measures continuously without relying on the status of the external contact signal, whereas "EXT" refers to the external synchronized operation mode. If the current setting is "CONT," press the [SET] key to get into the setup screen of operation mode; press the [UP] or [DN] key to switch the set value of the operation mode to "EXT"; and press the [SET] key to confirm. The screen is returned to the immediately preceding menu screen. Make sure that the resetting has been done correctly.

(4) Starting the external synchronized operation

With the settings above, measurement ON/OFF are proceeded with as shown in Fig.6.7.1 in accordance with external synchronized contact signal ON/OFF.

6.8 Functions Related to Operation

To enable you to use the Density Meter Type LQ300 more appropriately in various processes and situations, the device is equipped with various functions including the moving average, the change-rate limit, the electric conductivity correction, the additive correction, the linearizer and the density multiplier switching by external signals. Make settings necessary for using these functions appropriately where necessary. For details, please refer to Chapter 10.

7 MAINTENANCE

7.1 Precautions for Maintenance, Inspection, and Parts Replacement

<table>
<tr><th colspan="4">⚠WARNING</th></tr>
<tr><td> 
DO</td><td>■ Be sure to turn the power switch on the equipment to OFF before doing maintenance or inspection inside the equipment or replacing its parts.

Failure to observe this can cause electric shock or equipment failure.</td><td> 
DO</td><td>■ Be sure to set the power switch on the equipment to OFF before replacing fuse.

Failure to observe this can cause electric shock.</td></tr>
<tr><td> 
DO</td><td>■ Avoid touching the terminal block during maintenance or inspection. If it is necessary to touch the terminal block, turn the power switch on the equipment to OFF in advance.

Failure to observe this can cause electric shock.</td><td> 
DON'T</td><td>■ Do not attempt to disassemble or modify the equipment

Failure to observe this can cause electric shock or equipment failure.</td></tr>
<tr><td colspan="2">Yellow
Yellow  </td><td colspan="2">The sticker shown left is pasted near a terminal block on the equipment to which power is supplied. Take care to avoid electric shock</td></tr>
</table>

7.2 Maintenance and Inspection Items

Periodic maintenance and inspection is necessary for reliable measurement over a long period of time. Since the density meter has no mechanically moving parts, however, it does not require replacement of mechanism elements in a normal operating environment.

Compare the density measured value and the manually analyzed value in the cycle shown in Table 7.1. If necessary, implement the span calibration after implementing the zero calibration.

The spare parts that must be kept on hand are the fuses in Table 7.2.

Table 7.1 Maintenance and Inspection Items

Item	Cycle	Remarks
Comparison of density meter measured value with manually analyzed value	Every 3 months	At least three samples are desirable.

[NOTE]

- If the density meter measured value deviates from the manually analyzed value to the extent of causing obstacles, implement the span calibration (changing the density multiplier C) while referring to Section 6.5.
- If the density meter measured value greatly deviates from the manually analyzed value by less than half or more than twice, implement the span calibration after implementing the zero calibration while referring to Section 6.4 and 6.5.

Table 7.2 Spare Parts

Name	Specifications	Qty
Fuse	1A(M),250V cartridge, glass tubular fuse, 5.2mm outer dia. x 20mm long	2

[NOTE]

- Fuses are parts with expected life span. Therefore, replace them periodically. (Recommended replacement cycle: about 3 years)
- In general, the service life of an electronic part becomes shorter at higher ambient temperature. Electrolytic capacitors are used in the converter and their service life is about 10 years at the ambient temperature of 20℃ or about 3 years at 50℃. For stable use of the meter for many years, it is desirable to replace these parts in time. When replacing the capacitors, please contact Toshiba's Service Dept.
- In the event that the characters on the LCD display becomes weak in contrast or edge, it is considered that the LCD display unit has reached the end of its life. Although such unsatisfactory visibility may not affect the performance of the density measurement, the display unit should be replaced if it interferes with the operation. When replacing the display unit, contact Toshiba's Service Dept.

8 TROUBLESHOOTING

8.1 Troubleshooting

If any trouble has developed, make a careful check and take appropriate steps. Table 8.1 shows possible troubles, their causes, and remedies. If anything wrong occurs, refer to the table below and take the necessary steps. If that does not remedy the trouble, send information on the trouble, in as much detail as possible, and self-diagnosis data to our Service Department.

Table 8.1 Troubleshooting (1)

No.	Trouble	Cause	Remedy
1	Converter power cannot be switched on.	AC power is not supplied.	Check terminals [L1] and [L2] on terminal block with voltage tester. If AC voltage is not supplied, supply AC power in accordance with specifications.
		Fuse (1A) is blown.	Replace fuse.
2	ALARM indicator lights; density meter error contact output..	Fault in the density meter	In accordance with Section 8.2, perform self-diagnosis data check and restoration operations. If ALARM indicator lights again, send self-diagnosis data to our Service Department.
3	While the flow is stagnant, the indicator is in error.	Fluid has slipped out of density meter.	Use the externally synchronized operation. See Section 6.7. (Density meter is not faulty.)
4	While the flow is stagnant, the measured density value slowly increases or decreases.	Density becomes uneven because the measurement object fluid in the fluid in the pipe starts to sinks or floats, thus causing the density in the center portion of measured fluid to increase or decrease.	

Table 8.1 Troubleshooting (2)

No.	Trouble	Cause	Remedy
5	Too much difference between measured density and manual analysis value	Inappropriate density correction factor setting.	Calibrate span as described in section 6.5.
		Air accumulates and keep staying inside the detector. Or substance being measured is sediment.	Very slow flow can be the cause. Make the flow faster by using smaller bore detector to prevent air or substance from remaining in the detector. If this does not solve the problem, resort to vertical piping.
		Large quantity of bubbles are contained in the fluid.	Find out where the air is brought in, and make necessary adjustments. Keep mixer vanes under water. Position the pump inlet low enough. Keep fluid pressure high (0.1MPa or more is recommended).
		Large quantity of bubbles are contained in the fluid.	Remedy the locations containing air bubbles. An example is to position the blade of the agitator in the tank below the fluid level. Another example is to position the inlet port of the pump sufficiently below the fluid level. Take necessary steps to make the fluid pressure high (0.1MPa or more is recommended). It is desirable to install the meter on the discharge port of the pump. At the same time, make sure that the meter is placed as far as possible (closer to the pump) from the pipe outlet for air release.
6	Measured density varies widely and does not agree with manual analysis value.	Detector main pipe is not flowing filled with substance to be measured. Or bubbles stay in detector main pipe.	Keep the tube always filled up with fluid by closing the downstream valve slightly or add a relief valve. Installing the density meter on the outlet side of the pump can help eliminate the cause of those troubles. Vertical piping is recommended for filling the pipe.
7	Suitable location varies depending on density.	Zero point is off.	Calibrate zero point as described in Section 6. 4, then calibrate span described in Section 6.5
8	Output is either unstable or unsuitable.	The electric conductivity of the measured matter is too high.	Check if the electric conductivity is within the specified range. If the electric conductivity is beyond the range, send its measurement results and self-diagnosis data to our Service Department.
		Converter failure	Send self-diagnosis data to our Service Department.

8.2 Error Indications and Recovery Operations

If an error occurs to the density meter, the error indicator [ALARM] will light up and a contact signal (OFF) will be output.

Check the self-diagnosis data for any faulty values in accordance with the following steps.

(1)Monitor menu display (see Subsection 5.2.4)

First of all, press the [ESC] key of the converter several times (normally once although this varies with the operation status) to return to the initial menu display. Next, use the [→] key to move the LCD indicator cursor to the menu number "1" of "1: MONITORING MENU" and then press the [SET] key. (The cursor of the initial state is located on "1".)

(2)Switching to the self-diagnosis menu (see Subsection 5.2.7)

In the monitoring menu, use the [→] key to move the cursor of the LCD indicator to the menu number "3" of "3: SELF-DIAGNOSIS" and then press the [SET] key.

(3)Checking the self-diagnosis data (see Subsection 5.2.9)

Press the [UP] key to move from one self-diagnosis data to another to check for any error.

◆ To detect which numerical range is an error value, please refer to Table 8.2.

(4)Terminating the self-diagnosis

After checking, press the [ESC] key twice to return to the initial menu display.

If an error value is found, turn off all the power switches of the converter and then turn them back on. The self-diagnosis is executed all over again by the powering-ON. If an error is displayed again as a result of the self-diagnosis, send the relevant item to our Service Department.

Table. 8.2 Self-diagnosis data

Data Item		Data Status	Data(Numeric value range; normal data range, status)
Symbol	Item name		
ST	Status [STATUS]	Normal [GOOD] Warning [WARNING.] Whether the phase measurement operation is normally functioning or not can be verified.	
SL	Microwave recieved signal level [MICROWAVE SIG. LVL]	Without error judgment based on data numeric	Usual range: -90 to -40 (dBm)
F	Microwave coef. [MICROWAVE COEF.]	Without error judgment based on data numeric	· Normal range: 1825 ~ 1975
G	Data concerning microwave phase measurement [RF DATA]	Without error judgment based on data numeric	· Normal range + 10.0 ~ + 80.0
J	+5 V voltage [+5V POWER SUPPLY]	Without error judgment based on data numeric	· Normal range 4.5 ~ 5.5 (V)
pd	Reference phase error [REF PHASE]	Without error judgment based on data numeric	· Normal range - 9.5 ~ + 9.5 (degrees)
Mc	Memory check [MEMORY CHECK]	Norma1 [GOOD] Abnormal [N.G.]	EPROM, RAM, EEPROM are checked

9 CORRECTIONS IN DENSITY CALCULATION

This density meter, which operates on the basis of phase difference measurement by microwaves makes automatic corrections to the measured phase angel for the fluid temperature and phase angel rotation before making the density calculations for the measured substance.

This chapter describes the methods for corrections and the density calculations.

9.1 Density Calculation

This density meter measures the phase lag θ_1 in the density zero water (zero water), which is the basis, and the phase lag θ_2 in the measured matter, the difference $\triangle\theta$ (= θ_2 - θ_1) of which being proportional to the density is used to obtain the density. The density (X) of the measured matter is calculated in accordance with the following equation.

$$X = C \times (a \times \triangle\theta) + b$$

where

X	:	Measured density value (%TS)
$\triangle\theta$	:	Phase difference. $\triangle\theta = \theta_2 - \theta_1$ (degrees)
a	:	Density line slope;
b	:	Density intercept;
c	:	Density multiplier (Density correction factor.)

9.2 Various Kinds of Corrections

9.2.1 Phase angle rotation correction

The phase is available only from 0 degree to 360 degrees. If the phase incrementally reaches 360 degrees, it returns to 0 degree, from which it keeps incrementing again. If the phase decreasingly reaches 0 degrees, it returns to 360 degrees, from which it keeps decreasing again. Accordingly, the concept of phase angle rotation is incorporated into this density meter and some corrections have been made so to allow the phase to change to an unlimited extent. In such a manner, this density meter has overcome the limit that the phase is available only from 0 to 360 degrees, thus realizing high density measurement.

Phase angle rotation correction refers to obtaining the real phase angle θ_2 by judging the number of rotations the dummy angle θ_2' belongs to based on the measured values coming before and after.

$\theta_2 = \theta_2' + N \times 360$ (degrees)

N: Number of rotations

Set N=0 at the time of zero calibration, making the number of rotations to zero for the phase angle θ_1 at zero point.

If the θ_2' exceeds 360 degrees to enter into the next rotation, set N=1. If it again exceeds 360 degrees to enter into the rotation after the next rotation, set N=2.

(N will move up to 2 only if the meter is of large diameter and the density is high.)

On the other hand, if θ_2' goes below zero (0) degree to enter into the previous rotation, decrease N by one (1). In other words, when it goes into the -1st rotation from the 0th one, set N=−1; and when into the 0th rotation from the 1st one, set N=0.

Note: The description above is the basics regarding the phase angle rotation correction. Normally, it is all right to use the density meter without being aware of this correction. However, in the event of measuring high density, etc., special setups and actions may be needed. For details, refer to Section 9.3.

9.2.2 Liquid temperature correction

The phase tends to change in a straight line with regard to the liquid temperature. In this connection, liquid temperature correction is performed on θ_2 as follows to obtain the phase difference $\triangle\theta$

$$\triangle\theta=\{\theta_2-\alpha\ (T-T_0)\}-\theta_1$$

$\triangle\theta$: $\triangle\theta$: Phase difference [degrees]
θ_2 : Actual phase angle of measurement object liquid [degrees]
θ_1 : Phase during zero water measurement (degrees)
(Measured during zero calibration, and set in advance as a constant)
α : Liquid temperature correction factor (degrees/℃)
T : Temperature of measurement object liquid (℃)
T_0 : Liquid temperature during zero calibration (℃)
(Measured during zero calibration, and set in advance as a constant)

9.2.3 RF correction

In addition to the liquid temperature correction, the density meter is equipped with the RF correction function in accordance with the features of the converter. The correction is performed on $\theta 2$ as follows to obtain the phase difference $\triangle\theta$.

$$\triangle\theta=\{\theta_2-\alpha\ (T-T_0)\ -\delta\ (G-G_0)\}-\theta_1$$

$\triangle\theta$: Phase difference [degrees]
θ_2 : Actual phase angle of measurement object liquid [degrees]
θ_1 : Phase during zero water measurement (degrees)
(Measured during zero point calibration, and set in advance as a constant)
α : Liquid temperature correction factor (degrees/℃)
T : Temperature of measurement object liquid (℃)
T_0 : Liquid temperature during zero calibration (℃)
(Measured during zero calibration, and set in advance as a constant)
δ : RF correction factor
G : RF data during measurement
G_0 : Zero point RF data
(Measured during zero point calibration, and set in advance as a constant)

9.2.4 Atmospheric temperature correction

In addition to the liquid temperature correction and the RF correction, the density meter is equipped with the atmospheric temperature correction function in accordance with the features of the converter. The correction is performed on $\theta 2$ as follows to obtain the phase difference $\triangle\theta$.

$$\triangle\theta = \{\theta_2 - \alpha\ (T - T_0) - \delta\ (G - G_0) - \beta\ (A - A_0)\} - \theta_1$$

- $\triangle\theta$: Phase difference [degrees]
- θ_2 : Actual phase angle of measurement object liquid [degrees]
- θ_1 : Phase during zero water measurement (degrees)
  (Measured during zero point calibration, and set in advance as a constant)
- α : Liquid correction factor (degrees/℃)
- T : Temperature of measurement object liquid (℃)
- T_0 : Liquid temperature during zero adjustment (℃)
  (Measured during zero point calibration, and set in advance as a constant)
- δ : RF correction factor
- G : RF data during measurement
- G_0 : Zero point RF data
  (Measured during zero point calibration, and set in advance as a constant)
- β : Atmospheric temperature correction factor (degrees/℃)
- A : Atmospheric temperature of measurement object liquid (℃)
- A_0 : Atmospheric temperature during zero adjustment (℃)
  (Measured during zero point calibration, and set in advance as a constant)

9.3 Phase Angle Rotation Correction (Details)

This section describes the special setups and actions required for cases of measuring high density. In normal measurement, it is unnecessary to be aware of the phase angle rotation correction, which is performed automatically.

9.3.1 Care point concerning phase angle rotation

As described in 9.2.1, the number of phase angle rotations N is incremented or decreased judging from the values before and after the measured value. Such a processing requires the condition that the measured phase value varies continuously in accordance with the density of the measured matter. If the density meter detector is empty, however, the continuity of measured phase values is damaged thus making a normal phase angle rotation correction impossible, which in turn may cause the number of phase angle rotations to jump to a faulty value. If the number of phase angle rotations N is inappropriate, the density calculation result will also turn out to be erroneous. Once such a trouble occurs, it is necessary to reset the number of phase angle rotations N to an appropriate value through manual input.

9.3.2 Phase angle rotation in external synchronized operation

The trouble previously described will be solved by performing the "external synchronized operation" incorporated into this density meter. In the external synchronized operation, if the contact signal is switched OFF synchronized with the pump shutdown, not only the output is switched to the simulated one but also the immediately preceding value is kept as the number of phase angle rotations N.

9.3.3 Outline of automatic adjustment function of phase angle rotations

Furthermore, this density meter is equipped with the function of "automatic adjustment of phase angle rotations." This function judges whether the measured density calculated with the number of phase angle rotations N is proper or not in terms of the set density measurement range, etc. and then adjusts the number of phase angle rotations either incrementally or decreasingly if necessary. Even when the density meter detector is temporarily made empty thus causing the number of phase angle rotations N to jump to an inappropriate value, this function is also used to fill up the density meter detector once again with the matter to be measured and automatically adjust the number of phase angle rotations N to an appropriate value, which in turn will render an appropriate value for the measured density. While the density meter detector is left empty, the measured phase value itself comes to have an indefinite value, which in turn will render the measured density indefinite. Therefore, if the density meter detector could be made empty, it is desirable to perform the external synchronized operation.

9.3.4 Judgement conditions and adjustments for automatic adjustment of phase angle rotations

The judgment conditions and adjustments regarding the automatic adjustment of phase angle rotations and the measured density are listed in Table 9.3.1.

Table 9.3.1
Judgement Conditions and Adjustments for Automatic Adjustment of Phase Angle Rotations

Measured Density	Automatic Adjustment of Phase Angle Rotations N
X_{min} = Less than −4(%TS)	Incremented (N = N+1)
−4~C×a×360(%TS)	Unadjusted
X_{max} = More than C x a x 360 (%TS)	Decreased (N = N-1)

In Table 9.3.1 above,

C: Density multiplier (Varies with the character of the measured matter.)

a: Density slope (A constant determined by the meter size)

The values of the respective meter size in C = 1, 0.7 and 1.8 as examples of the value X_{max} in which N is judged to be too large are listed in Table 9.3.2. Each of the values is the result of the value when C=1 in Table 9.3.2 multiplied by C.

Table 9.3.2 X_{max} Value (%TS)

C	Aperture						
	50mm	80mm	100mm	150mm	200mm	250mm	300mm
0.7	42.34	26.46	21.17	14.11	10.57	8.57	7.06
1.0	60.48	37.80	30.24	20.16	15.12	12.24	10.08
1.8	100.00(108.86)	68.04	54.43	32.29	27.22	22.03	18.14

9.3.5 Restrictions and invalidation in applying the automatic adjustment of phase angle rotations

This function of automatic adjustment of phase angle rotations involves some application restrictions. For example, it cannot be applied to the case of measuring high density as follows.

<Example> In the case of meter size: 150 mm; upper density measurement range: 20%TS; and density multiplier: 0.7

As shown in Table 9.3.2, X_{max}=14.11(%TS). Therefore, when the measured density exceeds 14.11(%TS), the adjustment of decreasing the number of phase angle rotations applies as shown in Table 9.3.1, thus making it impossible to measure the density in excess of 14.1(%TS).

To solve the problems as shown in the example above, measurement is taken so that the function of automatic adjustment of phase angle rotations is automatically invalidated if the upper measured density range exceeds X_{max}.

Check the operating conditions to see if the function of automatic adjustment of phase angle rotations is applicable or not.

【NOTE】 In the cases where the automatic adjustment of phase angle rotations is not applicable, after the density meter detector is temporarily made empty, it is necessary to reset the phase angle rotation to an appropriate value through manual input. In the cases, it is more desirable to perform the external synchronized operation.

9.3.6 Invalidation by setting the automatic adjustment of phase angle rotations

As mentioned in the previous subsection, the density meter is equipped with the function of automatically invalidating the function of automatic adjustment of phase angle rotations, based on the conditions for setting the upper density measurement range and the density multiplier. However, in the state of starting the operation, the upper density measurement range is determined but the density multiplier is not determined yet (determined in the span calibration described in Section 6.5), thus the operation is started with a provisional value (initial value: 1). Therefore, the function of automatic adjustment of phase angle rotations, which is supposed to be invalidated, may not be invalidated, making it impossible to take an appropriate measurement (including the span calibration). This applies to the case in which the original density multiplier is smaller than the current set value (the initial value 1 in the initial operation).

There are two ways of dealing with such a case.

One is to automatically invalidate the function of automatic adjustment of phase angle rotations by provisionally setting a sufficiently small value such as about 0.5 for the density multiplier C so that Xmax is smaller than the upper density measurement range.

Another is to forcibly invalidate the function of automatic adjustment of phase angle rotations. The latter's setting method is described below.

(1) Switching to the setting mode (see Subsection 5.2.5)

First of all, press the [ESC] key of the converter several times (normally once although this varies with the operation status) to return to the initial menu display. Next, use the [→] key to move the LCD indicator cursor to the menu number "2" of "2 SETTING MENU" and then press the [SET] key to display the warning message saying "Test output will be valid." Make sure that there is no problem and then press [→] to get into the setting mode. To get into [2: SETTING MENU], it is necessary to further enter the password "8000". Then, the output will be switched to the simulated output that is set beforehand.

(2) Selecting the "OTHERS" setting menu (see Subsection 5.2.5)

Initially, the menu list of menu numbers 5 to 8 is displayed. However, by pressing the [UP] key once, this display can be switched to the menu list of the next menu numbers 9 to 11. Use the [→] key to move the LCD indicator cursor to the menu number "11" of "11: OTHERS" and then press the [SET] key to select the menu of "11: OTHERS."

(3) Verifying or changing ON/OFF of automatic adjustment of phase angle rotations (see Subsection 5.2.16)

Press the [DN] key once (or the [UP] key five times) to display "NA: N AUTO ADJUSTMENT". On this screen, it is possible to verify whether the automatic adjustment of phase angle rotations is valid (ON) or invalid (OFF). Here, if it is necessary to alter the setting, press the [SET] key to switch to the setup display of the automatic adjustment of phase angle rotations. Each time the [UP] or [DN] key is pressed, the set value is alternated between ON and OFF. Set the value to OFF and then press the [SET] key to confirm it. The screen will be returned to the immediately preceding one; make sure that the value is correctly reset.

(4) Returning to the measuring mode

Press the [ESC] key twice to return to the initial menu screen and return to the measuring mode from the setting mode to resume the normal measurement.

9.3.7 Actions after invalidating the automatic adjustment of phase angle rotations

After invalidating the automatic adjustment of phase angle rotations to make it possible to take measurements appropriately even at high density in excess of Xmax, implement the span calibration in accordance with Section 6.5 and set the density multiplier to an appropriate value. While referring to Table 9.3.2, use this reset density multiplier to calculate the maximum density Xmax, which can be applied to the function of automatic adjustment of phase angle rotations and judge whether this Xmax is greater than the value of the upper density measurement range that is set.

If Xmax is greater than the upper density measurement range, the function of automatic adjustment of phase angle rotations is applicable. Therefore, return the function of automatic adjustment of phase angle rotations which is set to "OFF" in Subsection 9.3.6 to "ON".

If Xmax is smaller than the upper density measurement range, the function of automatic adjustment of phase angle rotations is invalid. Therefore, it is unnecessary to return the function of automatic adjustment of phase angle rotations which is set to "OFF" in Subsection 9.3.6 to "ON".

9.3.8 Return to the normal through manual input of the phase angle rotations

If the function of automatic adjustment of phase angle rotations is not applicable whereas the density meter detector is temporarily made empty thus causing the number of phase angle rotations to jump to a faulty number, the number of phase angle rotations fails to return to an appropriate value even when the density meter detector is refilled with the matter to be measured, thus allowing the measured density to remain in error. In this connection, it is necessary to reset the phase angle rotation to an appropriate value through manual input. The setting method is described below.

(1) Switching to the setting mode (see Subsection 5.2.5)

First of all, press the [ESC] key of the converter several times (normally once although this varies with the operation status) to return to the initial menu display. Next, use the [→] key to move the LCD indicator cursor to the menu number "2" of "2 SETTING MENU" and then press the [SET] key to display the warning message saying "Test output will be valid." Make sure that there is no problem and then press [→] to get into the setting mode. To get into [2: SETTING MENU], it is necessary to further enter the password "8000". Then, the output will be switched to the simulated output that is set beforehand.

(2) Selecting the "ANGLE ROTATION" setting menu (see Subsection 5.2.5)

In the state that the menu list of menu numbers 5 to 8 is displayed, use the [→] key to move the LCD indicator cursor to the menu number "8" of "8: ANGLE ROTATION" and then press the [SET] key to select the menu of "8: ANGLE ROTATION".

(3) Verifying or changing the number of phase angle rotations (see Subsection 5.2.13)

Press the [DN] key once (or the [UP] key twice) to display "N: ROTATION". On this screen, it is possible to verify the number of phase angle rotations. Here, press the [SET] key to switch to the setup display of the number of phase angle rotations and enter an appropriate value (note). At the initial digit, use the [UP] or [DN] key to select whether to attach the "-" symbol or not. Use the [→] key to move to the digit, and use the [UP] or [DN] key to alter the numeric value of the relevant digit. When entering input is completed, press the [SET] key to confirm it. The screen will be returned to the immediately preceding one; make sure that the value is correctly reset.

Note: In many cases, an appropriate value for the number of phase angle rotations N is 0. In the event that the density or the fluid temperature is high, this value may be 1. In the event that the density or the fluid temperature is low, it may be -1. Set either of 0, 1 and -1 and then verify that the measured density at this time has returned to an appropriate value.

(4) Returning to the measuring mode

Press the [ESC] key twice to return to the initial menu screen and return to the measuring mode from the setting mode to resume the normal measurement.

10 VARIOUS FUNCTIONS

10.1 Various Functions and their Outlines

The density meter LQ300 is equipped with various functions to be used more appropriately in various processes and in various situations. Depending on the process being applied or the method of using the meter, some functions may not be necessary. Based on the descriptions below, choose the functions you need. Table 10.1.1 describes the functions equipped in this meter and outlines.

Table 10.1.1 Various Functions

Function Name	Application and Outline	Remarks
1) External synchronized operation	Perform this external synchronized operation in the event that the pump to the pipe line on which the density meter is installed is operated intermittently and the object of measurement does not flow continuously or in the event that the detector is temporarily made empty.	Refer to Section 6.7.
2) Moving average	Use this function in the event of requiring the averaged output to be used for density control, etc. The function is useful for suppressing the deflection width of the output.	See Section 10.2.
3) Change-rate limit	In the event of a sudden change in the density or a sudden variation in the output due to intrusion by bubbles, etc., this function is used to exclude these signals to restrain the sudden output change.	See Section 10.3
4) Electric conductivity correction	This function is used in the event that the electric conductivity of the matter to be measured has changed substantially. Since this does not usually become a real problem, it does not need this function usually. When using this function, however, it is necessary to separately prepare a electric conductivity meter, install it on a proper location and input the electric conductivity signal into the density meter.	See Section 10.4.
5) Additives correction	In the event that the brand (with varying components and compound ratio) of the matter to be measured is switched from one to another, this function is used to omit the span calibration in terms of each brand by registering beforehand the list in which the sensitivity and compound ratio of the respective components are input (up to ten lists can be registered) and then selecting the list number.	See Section 10.5.
6) Linearizer	Since the density meter has a satisfactory linear relationship between its actual density and instrument output, a linearization correction is normally unnecessary. Therefore, this function is provided as a measure to deal with special cases.	See Section 10.6.
7) Density multiplier switching by external signal	This function is to switch around up to four density multipliers by means of ON/OFF of two external voltage signals(DI). The function can be used to facilitate the density measurement of up to four different types of matters (brand) which differ in measurement sensitivity.	See Section 10.7.

10.2 Moving Average

10.2.1 Function of moving average

Assuming that the moving average times is "n", this function is to calculate and output the mean value of n preceding measured values each time. The function is used when an averaged output is required such as for density control. This function is also useful for suppressing the deflection width of output.

The value that can be set as the moving average times "n" is 1 to 99. Setting 1 for "n" means that no moving average takes place.

10.2.2 Setting of the moving average times

(1) Switching to the setting mode (see Subsection 5.2.5)

First of all, press the [ESC] key of the converter several times (normally once although this varies with the operation status) to return to the initial menu display. Next, use the [→] key to move the LCD indicator cursor to the menu number "2" of "2 SETTING MENU" and then press the [SET] key to display the warning message saying "Test output will be valid." Make sure that there is no problem and then press [→] to get into the setting mode. To get into [2: SETTING MENU], it is necessary to further enter the password "8000". Then, the output will be switched to the simulated output that is set beforehand.

(2) Selecting the parameter setting menu (see Subsection 5.2.10)

In the state that the menu list of menu numbers 5 to 8 is displayed, use the [→] key to move the LCD indicator cursor to the menu number "5" of "5: SET PARAMETERS" and then press the [SET] key to select the menu of "5: SET PARAMETERS."

(3) Verifying or setting the moving average times (see Subsection 5.2.10)

Press the [DN] key three times (or the [UP] key eleven times) to display "ma: AVERAGING TIMES". On this screen, it is possible to verify the set value of the moving average times. If it is necessary to change the setting, press the [SET] key here to switch to the setup display of the moving average times and enter an appropriate value. Use the [→] key to move to the digit, and use the [UP] or [DN] key to alter the numeric value of the relevant digit. When entering input is completed, press the [SET] key to confirm it. The screen will be returned to the immediately preceding one; make sure that the value is correctly reset.

(4) Returning to the measuring mode

Press the [ESC] key twice to return to the initial menu screen and return to the measuring mode from the setting mode to resume the normal measurement.

10.2.3 Cautions in using the moving average function

Setting an excessively large value for the moving average times will result in deteriorated responsiveness. Therefore, make sure to set a value appropriate to the process situation and the required responsiveness.

10.3 Change-rata limit

10.3.1 Outline of change-rate limit function

In the event of a sudden change in the density or a sudden variation in the output due to intrusion by bubbles, etc., this function is used to exclude these signals to restrain the sudden output change. By setting two measurement conditions of permissible variation width and limit times, the conditions for change-rate limit are set.

It is possible to set 0.00 to 9.99(%TS) as the permissible variation width and 0 to 99 times as the limit times. Setting the limit times to zero means that no change-rate limit is imposed.

10.3.2 Examples of operating the change-rate limit function

The change-rate limit function is described with examples below.

<Setting conditions>
The setting conditions shall be as follows.
* Width of change-rate limit function: 0.5%TS
* Times of change-rate limit function: Twice
The conditions that are set as above mean the following.

① All the variations within 0.5%TS are permitted and output without modification.
② Variations exceeding 0.5%TS are limited up to twice, outputting the immediately preceding signal in place of the relevant signals.
③ Variations in excess of 0.5%TS which continue three times are judged to be signal variations resulting from actual density variations, thus outputting the 3rd signal without modification.

Example 1: Operation for temporary and sudden signal variation

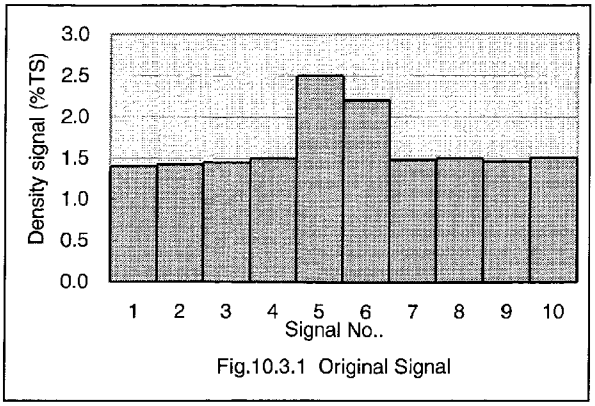


Fig.10.3.1 Original Signal

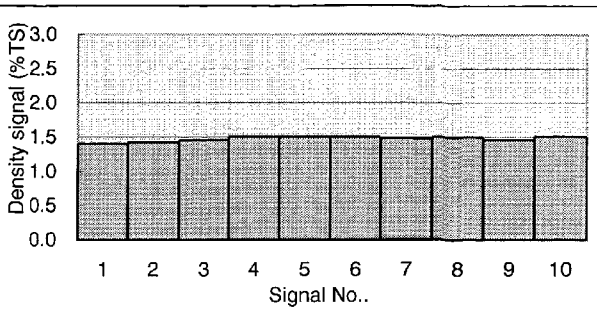


Fig.10.3.2 Output signal after change-rate limit

Fig.10.3.1 shows the original signal before the change-rate limit is processed. No.1 to No.4 are varying within a small width; however, only signals No.5 and No.6 are varying in excess of 0.5%TS deviation from the immediately preceding signal No.4. No.7 to No.10 are back to a small width of variation.

In the event that the above-set change-rate limit is applied to such signals, the output signals are as shown in Fig.10.3.2. Since signals No.5 and No.6 are varying in excess of 0.5%TS with regard to signal No.4, signal No.4 is output instead with regard to No.5 and No.6. Signal No.7 is output without modification. Signals No.8 to No.10, which are also within the variation width of 0.5%TS with regard to the respective immediately preceding signals, are output without modification.

Example 2: Signal change in the shape of steps

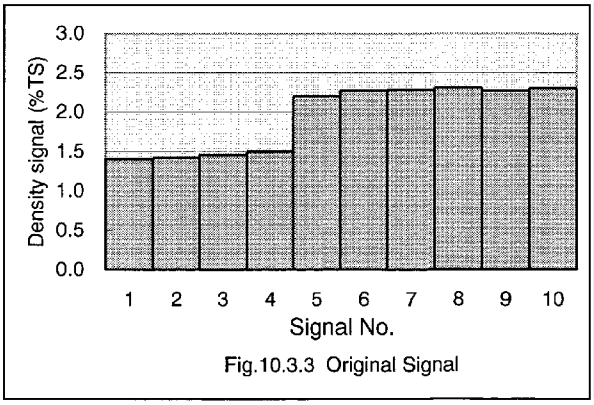


Fig.10.3.3 Original Signal

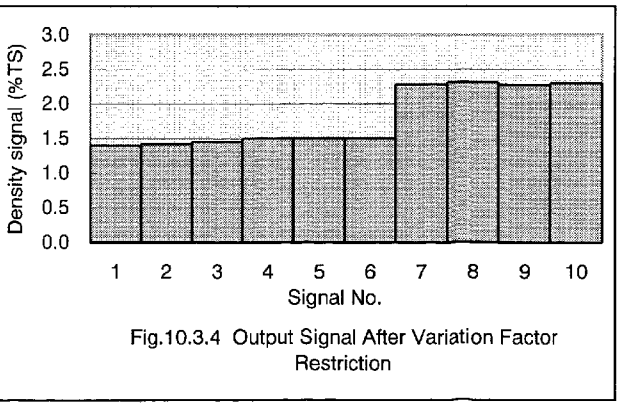


Fig.10.3.4 Output Signal After Variation Factor Restriction

Fig.10.3.3 shows the original signal before the change-rate limit is processed. The numeric values along the horizontal axis refer to the signal numbers. No.1 to No.4 are varying within a small width; however, signal No.5 is varying in excess of 0.5%TS with No.6 to No.10 remaining in a state not very different from No.5.

In the event that the above-set change-rate limit is applied to such signals, the output signals are as shown in Fig.10.3.4. Since signals No.5 and No.6 are varying in excess of 0.5%TS with regard to signal No.4, signal No.4 is output instead with regard to No.5 and No.6.
Signals No.7 to No.10, which are within the variation width of 0.5%TS with regard to the respective immediately preceding signals, are output without modification.

10.3.3 Cautions in using the change-rate limit factor

(1) Setting the change-rate limit width

The value can be set within the range of 0.00%TS to 9.99%TS. If the width is set to as little a value as the normally indicated deflection width, restricted signals will increase and indications will vary in the shape of steps. Therefore, set a sufficiently large value so that the variation width is reliably judged to be in error.

(2) Setting the times of change-rate limit

Signals that are made faulty due to intrusion of large bubbles, etc. may affect two neighboring signals in relation to measurement timing. Therefore, although the change-rate limit has an effect even when it is applied only once, it is desirable to set the times of change-rate limit at least to two times in order to reliably exclude error signals. In the event of density variations in the shape of steps as shown in Example 2, a delay increases in accordance with the set times. Set an appropriate value for the times in accordance with the responsiveness required of the plant.

10.3.4 Setting the change-rate limit

(1) Switching to the setting mode (see Subsection 5.2.5)

First of all, press the [ESC] key of the converter several times (normally once although this varies with the operation status) to return to the initial menu display. Next, use the [→] key to move the LCD indicator cursor to the menu number "2" of "2 SETTING MENU" and then press the [SET] key to display the warning message saying "Test output will be valid". Make sure that there is no problem and then press [→] to get into the setting mode. To get into [2: SETTING MENU], it is necessary to further enter the password "8000". Then, the output will be switched to the simulated output that is set beforehand.

(2) Selecting the parameter setting menu (see Subsection 5.2.5)

In the state that the menu list of menu numbers 5 to 8 is displayed, use the [→] key to move the LCD indicator cursor to the menu number "5" of "5: SET PARAMETERS" and then press the [SET] key to select the menu of "5: SET PARAMETERS".

(3) Verifying or changing the change-rate limit width
(see Subsection 5.2.10)

Press the [DN] key two times (or the [UP] key twelve times) to display "dx: CHANGE RATE LIMIT". On this screen, it is possible to verify the set value of the change-rate limit width. If it is necessary to change the setting, press the [SET] key here to switch to the setup display of the change-rate limit width and enter an appropriate value for the width. Use the [→] key to move to the digit, and use the [UP] or [DN] key to alter the numeric value of the relevant digit. When entering input is completed, press the [SET] key to confirm it. The screen will be returned to the immediately preceding one; make sure that the value is correctly reset.

(4) Verifying or changing the times of change-rate limit
(see Subsection 5.2.10)

Continuing on from the operation in (3) above, press the [UP] key once to display "HL: LIMIT TIMES". On this screen, it is possible to verify the set value of the change-rate limit times. If it is necessary to change the setting, press the [SET] key here to switch to the setup display of the change-rate limit times and enter an appropriate value for the times. Use the [→] key to move to the digit, and use the [UP] or [DN] key to alter the numeric value of the relevant digit. When entering input is completed, press the [SET] key to confirm it. The screen will be returned to the immediately preceding one; make sure that the value is correctly reset.

Note: If the times of change-rate limit is set to zero, the change-rate limit function is made inactive.

(5) Returning to the measuring mode

Press the [ESC] key twice to return to the initial menu screen and return to the measuring mode from the setting mode to resume the normal measurement.

10.4 Electric Conductivity Correction

10.4.1 Standard conductivity correction factor

The indication of the density meter varies with the conductivity of the measured object fluid; however, the variance is as small as approx. 0.15%TS to 1mS/cm change in conductivity and usually practically negligible, thus making it unnecessary to input the conductivity meter signal to perform electric conductivity correction. In the event that the conductivity change is large and thus its impact is not ignoble, make sure to use the electric conductivity correction function. The formula for this correction including the other corrections described in Chapter 9 is as follows.

$$\triangle\theta=\{\theta_2-\alpha\ (T-T_0)\ -\delta\ (G-G_0)\ -\gamma(E-E_0)-\beta(A-A_0)\}-\theta_1$$

- $\triangle\theta$: Phase difference (degrees)
- θ_2 : Actual phase angle of measured object liquid (degrees)
- θ_1 : Phase during zero water measurement (degrees) (Measured during zero calibration, and set in advance as a constant)
- α : Liquid temperature correction factor (degrees/℃)
- T : Liquid temperature of measured object liquid (℃)
- T_0 : Liquid temperature during zero calibration (Measured during zero calibration, and set in advance as a constant)
- δ : RF correction factor
- G : RF data during measurement
- G_0 : Zero point RF data (Measured during zero calibration, and set in advance as a constant)
- γ : Electric conductivity correction factor (degrees/(mS/cm))
- E : Electric conductivity of measured object liquid (mS/cm)
- E_0 : Zero water conductivity (mS/cm)
- β : Atmospheric temperature correction factor (degrees/℃)
- A : Atmospheric temperature of measured object liquid (℃)
- A_0 : Atmospheric temperature during zero calibration (Measured during zero calibration, and set in advance as a constant)

At the time of factory shipment, the [electric conductivity correction factor γ] is set to zero for all the products. If the conductivity change of the measured object fluid is large, input the electric conductivity signal in accordance with "Fig.3.5 External Connection Diagram" and then reset the [electric conductivity correction factor γ].

Table 10.4.1 shows the "standard values" of electric conductivity correction factors as well as the "density line slope (a)" required in the event of obtaining electric conductivity correction factors through calculation from measured values. The "standard values" shall be applicable when the range of the electric conductivity meter used for conductivity correction is

0 to 10 mS/cm.

Table 10.4.1 Standard Values of Electric Conductivity Correction Factor (γ) (Based on Electric Conductivity Meter with a Range of 0 to 10 mS/cm) and Slope of the Line (a)

Meter size (mm)	(a)	γ (Standard Value)
50	0.168	0.9
80	0.105	1.4
100	0.084	1.8
150	0.056	2.7
200	0.042	3.6
250	0.034	4.5
300	0.028	5.4

In the event of performing a electric conductivity correction on this density meter, it is a basic principle to externally connect and use a conductivity meter with a range of 0 to 10 mS/cm. In the event of using a conductivity meter of another range (0 - R mS/cm), obtain the conductivity correction factor in accordance with the following formula.

$\gamma=(R/10)\times\gamma_0$

γ_0: Standard value of electric conductivity correction factor (see Table 9.1)

R: Upper range of conductivity meter used

For example, if the meter size is 150 mm, the standard value of the electric conductivity correction factor of the density meter is 2.7 and a conductivity meter with a range of 0 to 5 mS/cm is connected to this,

$\gamma=(R/10)\times\gamma_0$

$=(5\times10)\times2.7$

$=1.35$

is used as the correction factor.

[NOTE]

- In the event of implementing a electric conductivity correction, separately prepare a electric conductivity meter and install it on a location where the conductivity can be measured correctly (where the measurement object process is appropriate).
- The "standard values" of electric conductivity correction factors shown in Table 10.4.1 are criteria. It is necessary to use the linear relationship that exists between the conductivity and the output to survey and determine the electric conductivity correction factor in terms of each actual measured object fluid. See Subsection 10.4.2.
- In the event of not executing any electric conductivity correction, set the "electric conductivity correction factor (γ)" to zero.

10.4.2 How to obtain and set a correction factor

Obtain and set a electric conductivity correction factor as appropriate to the applicable process in accordance with the following procedure.

(1) To set the density multiplier to 1.000

(1-1) Switching to the setting mode (see Subsection 5.2.5)

First of all, press the [ESC] key of the converter several times (normally once although this varies with the operation status) to return to the initial menu display. Next, use the [→] key to move the LCD indicator cursor to the menu number "2" of "2: SETTING MENU" and then press the [SET] key to display the warning message saying "Test output will be valid." Make sure that there is no problem and then press [→] to get into the setting mode. To get into [2: SETTING MENU], it is necessary to further enter the password "8000". Then, the output will be switched to the simulated output that is set beforehand.

(1-2) Selecting the span calibration menu (see Subsection 5.2.5)

The menu list of menu numbers 5 to 8 is displayed. Use the [→] key to move the LCD indicator cursor to the menu number "7" of "7: SPAN CALIBRATION" and then press the [SET] key to select the menu of "7: SPAN CALIBRATION."

(1-3) Verifying or recording the density multiplier (see Subsection 5.2.12)

For example, the set value of the current density multiplier C' is displayed as in "DATA: 1.265". Record this value.

(1-4) Setting the density multiplier to "1.000" (see Subsection 5.2.12)

Press the [SET] key to switch to the setup display of the density multiplier and reset the density multiplier to 1.000. Use the [→] key to move to the digit, and use the [DN] key to alter the numeric value of the relevant digit. When entering input is completed, press the [SET] key to confirm it. The screen will be returned to the immediately preceding one; make sure that the value is correctly reset.

(2) To suspend the electric conductivity correction function (with the conductivity correction factor set to 0.00)

(2-1) Returning to the initial screen of the setting mode

Continuing on from (1-4) above, press the [ESC] key once to return to the menu list display of the menu numbers 5 to 8 of the setting mode.

(2-2) Selecting the linearizer /conductivity menu (see Subsection 5.2.5)

Press the [UP] key once to switch to the menu list display of the next menu numbers 9 to 11. Use the [→] key to move the cursor of the LCD indicator to the menu number "9" of "9: LINEARIZ/CNDUCTVTY" and then press the [SET] key to select the menu of "9: LINEARIZ/CNDUCTVTY".

(2-3) Setting the electric conductivity correction factor to 0.00 (see Subsection 5.2.14)

Press the [UP] key five times (or the [DN] key three times) to display "r: CNDUCTVTY COEF". Press the [SET] key here to switch to the setup display of the electric conductivity correction factor and then input 0.00 for the electric conductivity correction factor. Use the [→] key to move to the digit, and use the [DN] key to alter the numeric value of the relevant digit. When entering input is completed, press the [SET] key to confirm it. The screen will be returned to the immediately preceding one; make sure that the value is correctly reset.

(3) To measure the electric conductivity of the measured object fluid

(3-1) Selecting the monitoring menu (see Subsection 5.2.4)

Press the [ESC] key twice to return to the initial menu screen and return to the measuring mode from the setting mode to resume the normal measurement. Use the [→] key to move the cursor to the menu number "1" of the LCD indicator's "1: MONITORING MENU" and then press the [SET] key to select "1: MONITORING MENU".

(3-2) Selecting the measured value data display menu (see Subsection 5.2.4)

In the monitoring menu list of the menu numbers 1 to 3, use the [→] key to move the cursor to the menu number "2" of the LCD indicator's "2: MEASURED VALUES" and then press the [SET] key to select "2: MEASURED VALUES".

(3-3) Reading and recording measured conductivity and density values

The externally installed conductivity meter is used to measure the conductivity (E_1) of the measured object fluid while, at the same time, reading the measured density (M_1) from the LCD indicator or from the LED display outside the converter. Take notes of each measured value.

Next, while varying the conductivity of the measured object fluid, measure as well as take notes of the conductivity (E_2) and the measured density (M_2). At this time, take care to prevent the actual density of the measured object fluid from changing.

E_1,E_2 : Conductivity (mS/cm)
M_1,M_2: Measured density value (%TS)

(4) To calculate the electric conductivity correction factor

Obtain the electric conductivity correction factor (γ) in accordance with the following arithmetic expression.

$$\gamma = \Delta M/(a \times \Delta E)$$

a : Density line slope (see Table 9.1: varies with the aperture)
ΔM :Measured density value difference ($M_2 - M_1$)
ΔE : :Measured conductivity value difference ($E_2 - E_1$)

For example, if the meter size is 150 mm, it follows that a = 0.056. At this time, let's assume that the conductivity and the measured density (specified value) are as follows respectively.

1st measurement: E_1=1 mS/cm M_1=4.0%TS
2nd measurement: E_2=2 mS/cm M_2=4.2%TS

From here, it follows that
ΔE =1 mS/cm
ΔM=0.2 %TS
and the conductivity correction factor is
γ=0.2/(0.056×1)
=3.57

(5) To correct the electric conductivity correction factor by means of the conductivity meter's range

In the event that the range of the conductivity meter being used is other than "0 to 10 mS/cm", correct the conductivity correction factor in accordance with the conductivity meter range while referring to the method of calculating the correction factor in the event that the conductivity meter range is other than the standard described in Subsection 10.4.1.

(6) To set the electric conductivity correction factor

In the same manner as the operation described in (2), set the electric conductivity correction factor to the value calculated in (4) and (5).

(7) To return the density multiplier to its original value

In the same manner as the operation described in (1), return the density multiplier to its original value which has been previously recorded.

(8) To return to the measuring mode

Press the [ESC] key twice to return to the initial menu screen and return to the measuring mode from the setting mode to resume the normal measurement

10.5 Additives Correction Factor

10.5.1 Additive Correction Function

This function refers to handling the different brand of the pulp which contains various additives. If the physical property of the measured object fluid varies, it is necessary to set the density multiplier for a value appropriate to this difference. Even with multiple types of measured objects mixed together (mixed fluid), if their compound ratio is regarded to be consistent, it is possible to measure the density of the entirety or the density of a particular type among them. In measuring the density of such mixed fluid, each time the physical property and compound ratio of the objects included in the fluid differ (that is, the brand is different), it is necessary to set the density multiplier in accordance with the brand of the relevant mixed fluid.

By selecting an applicable brand number from about ten brands registered in advance, this additive correction function calculates the density in accordance with the brand, thus making it possible to omit the span calibration in terms of each brand.

Using this function in a simplified manner, by selecting the span calibration factor(density multiplier) in terms of each brand from the brand list registered in advance, it is possible to simplify the span calibration. For information on the simplified way of this function, refer to "10.5.5 Simplified way of using the additive correction function".

The contents to be registered into the brand list are as follows.

Table 10.5.1 Brand List

Component Note 1	Sensitivity (Note 2)			Ratio of mixture (Note 3)		
	Sign	Setting range	Set at shipping	Sign	Setting range	Set at shipping
Comp. 0 (pulp)	s0	-9.99 to +9.99	1.00	--	--	---
Comp.1	s1	-9.99 to +9.99	0.00	R1	0.000 to 1.999	0.000
Comp.2	s2	-9.99 to +9.99	0.00	R2	0.000 to 1.999	0.000
Comp.3	s3	-9.99 to +9.99	0.00	R3	0.000 to 1.999	0.000
Comp.4	s4	-9.99 to +9.99	0.00	R4	0.000 to 1.999	0.000
Comp.5	s5	-9.99 to +9.99	0.00	R5	0.000 to 1.999	0.000

(Note 1)Component 0 is the main component pulp. Components 1 to 5 are the additives #1 to #5.

(Note 2)Sensitivities for components #0 to #5 are to be registered for each formula of the 10 brand list. Usually, the sensitivity, s0 for pulp, is set to 1.000. The sensitivities for typical additives are listed in table 10.5.2. For other additives, please contact Toshiba, we measure the sensitivity when you provide us with a sample of an additive. A sensitivity is measured in the same procedures for the off-line span calibration for an additive, from (measured density reading/density by manual analysis).

Table 10.5.2

Additives	Sensitivities
Calcium carbonate	0.45
Titanium oxide	0.13
Zinc oxide	0.12
Talc	0.61

Note 3: For each formula in the list of 10 brand, the ratio of mixture for the components #1 to 5 is to be entered. A ratio of mixture is a ratio of a component against the pulp (component 0) in weight.

10.5.2 Density calculation

Following calculation modes can be selected.

(1) Additives correction ON (To be made) / OFF (Not to be made)

(a) Set value at shipping the density meter: OFF

(2) When additives correction is "ON"(to be made), you can select two calculation modes.

(b) Total density of mixture including the additives (TOTAL)

(c) Density of pulp only (MAIN)

In the mode (2) above, each of the density outputs (LED display of the converter, and the current output in 4 to 20mA dc) can be either (b) or (c) separately.

* Set value at shipping: Both the density display and the density current output are in "TOTAL" of (b) above.

(a) Density without additives correction

Following calculation is made (same density calculation as in section 9.1.3)

$$Xa = C \times (a \times \Delta\theta) + b$$

where, Xa: Measured density value

$\Delta\theta$: Phase difference that varies in proportion to the actual density

a: Density line slope

b: Density intercept (normally zero).

C: Density multiplier

(b) Additives correction to be made for getting Total Density of whole mixture including the additives (TOTAL)

$$Xb = \frac{1 + R1 + R2 + R3 + R4 + R5}{s0 + s1 \cdot R1 + s2 \cdot R2 + s3 \cdot R3 + s4 \cdot R4 + s5 \cdot R5} \times C \times (a \times \Delta\theta) + b$$

where, Xb : Density of the whole mixture

s0 : Sensitivity of pulp only

s1 : Sensitivity of additive #1, R1 : Mixture ratio of additive #1

s2 : Sensitivity of additive #2, R2 : Mixture ratio of additive #2

s3 : Sensitivity of additive #3, R3 : Mixture ratio of additive #3

s4 : Sensitivity of additive #4, R4 : Mixture ratio of additive #4

s5 : Sensitivity of additive #5, R5 : Mixture ratio of additive #5

$\Delta\theta$: Phase difference that varies in proportion to the diameter

a : Density line slope determined by diameter

b : Intercept of the line (normally zero).

C : Density multiplier

(c) Additives correction to be made for getting Pulp Only Density (MAIN)

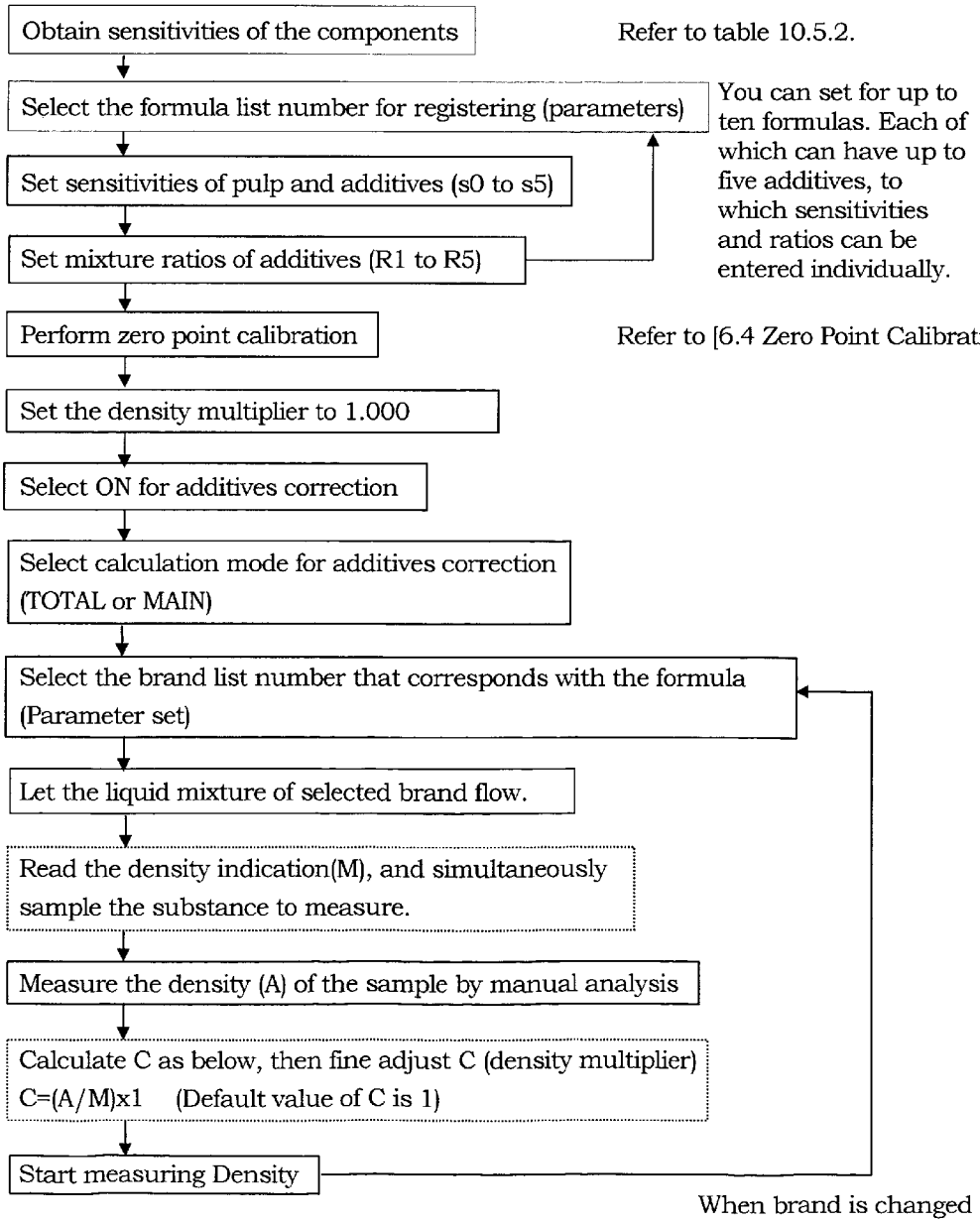
$$Xc = \frac{1}{s0 + s1 \cdot R1 + s2 \cdot R2 + s3 \cdot R3 + s4 \cdot R4 + s5 \cdot R5} \times C \times \times C \times (a \times D\theta) + b$$

where, Xc : Density of Pulp Only
Others are same as in (b)

(Note)
When using the additives correction functions of (b) or (c), set the density multiplier C to 1.000.
Following procedure is recommended for making span adjustment. At the beginning of the use of correction, for a whole mixture of a formula, compare the measured density readings you get in dry method (dry weight) and in manual analysis, and when required, make span adjustment by adjusting the density multiplier C of the whole mixture.

10.5.3 Procedures for using the additives correction function

The procedure for the additives correction function is described as following steps.



10.5.4 How to set the additives correction function

(1) Switching to the setting mode (see Subsection 5.2.5)

First of all, press the [ESC] key of the converter several times (normally once although this varies with the operation status) to return to the initial menu display. Next, use the [→] key to move the LCD indicator cursor to the menu number "2" of "2 SETTING MENU" and then press the [SET] key to display the warning message saying "Test output will be valid.". Make sure that there is no problem and then press [→] to get into the setting mode. To get into [2: SETTING MENU], it is necessary to further enter the password "8000". Then, the output will be switched to the simulated output that is set beforehand.

(2) Selecting the additives correction menu (see Subsection 5.2.5)

Initially, the menu list of the menu numbers 5 to 8 is displayed. Press the [UP] key once to switch to the menu list display of the next menu numbers 9 to 11. Use the [→] key to move the cursor of the LCD indicator to the menu number "10" of "10: ADDITIVES CORRECT" and then press the [SET] key to select the menu of "10: ADDITIVES CORRECT".

(3) Verifying and changing the various settings for additives correction (see Subsection 5.2.15)

(3-1) Selecting the OFF/ON of the additives correction function

Verify the set value of the initial menu "AF: ADDITIVES COMP." of the additives correction. "OFF" means that the additives correction function is unavailable, thus not displaying the detailed menu concerning the additives correction. When using the additives correction function, press the [SET] key to switch to the OFF/ON selection display of the additives correction. Each time the [UP] or [DN] key is pressed, the set value alternates between "OFF" and "ON". With the value set to "ON", press the [SET] key to verify it. The screen will be returned to the immediately preceding one; make sure that the value is correctly reset.

(3-2) Selecting a density display (see subsection 10.5.2)

Continuing on from (3-1), press the [UP] key to switch to the display of "Ad: DISPLAY DENSITY". In this menu, decide whether the density display should be the density of the entire mixed fluid including the additives "TOTAL" or the density of the pulp only "MAIN". When changing the setting, press the [SET] key to switch to the selected display, use the [UP] or [DN] key to switch between "TOTAL" and "MAIN" and then press the [SET] key at the status to be set.

(3-3) Selecting a density display (see Subsection 10.5.2)

Continuing on from (3-2), press the [UP] key to switch to the display of "Ac: OUTPUT DENSITY". In this menu, decide whether the density current output of 4 to 20mA should be the density of the entire mixed fluid including the additives (TOTAL) or the density of the pulp only (MAIN). When changing the setting, press the [SET] key to switch to the selected display, use the [UP] or [DN] key to switch between "TOTAL" and "MAIN" and then press the [SET] key at the status to be set.

(3-4) Selecting a parameter set number (a brand list number)

Continuing on from (3-3), press the [UP] key to switch to the display of "Ap: PARAMETER SET NO.". In this menu, select a parameter set number. Press the [SET] key to switch to the setup display and then input the parameter set number. Use the [→] key to move to the digit, and use the [UP] or [DN] key to alter the numeric value of the relevant digit. When entering input is completed, press the [SET] key to confirm it. The screen will be returned to the immediately preceding one; make sure that the value is correctly reset.

(3-5) Setting the sensitivity and the compound ratio

Continuing on from (3-4), press the [UP] key to switch to the menu of "s0: MAIN OBJ SENS." and then, after switching to the setup display by pressing the [SET] key, input the sensitivity of the main object (component 0). Use the [→] key to move to the digit, and use the [UP] or [DN] key to alter the numeric value of the relevant digit. When entering input is completed, press the [SET] key to confirm it. The screen will be returned to the immediately preceding one; make sure that the value is correctly reset. Continue on to switch to the next setup menu display with the [UP] key. And, in accordance with the same procedure, set the sensitivities s0 to s5 of components (additives) 1 to 5 as well as compound ratios R1 to R5 of components (additives) 1 to 5.

(4) Returning to the measuring mode

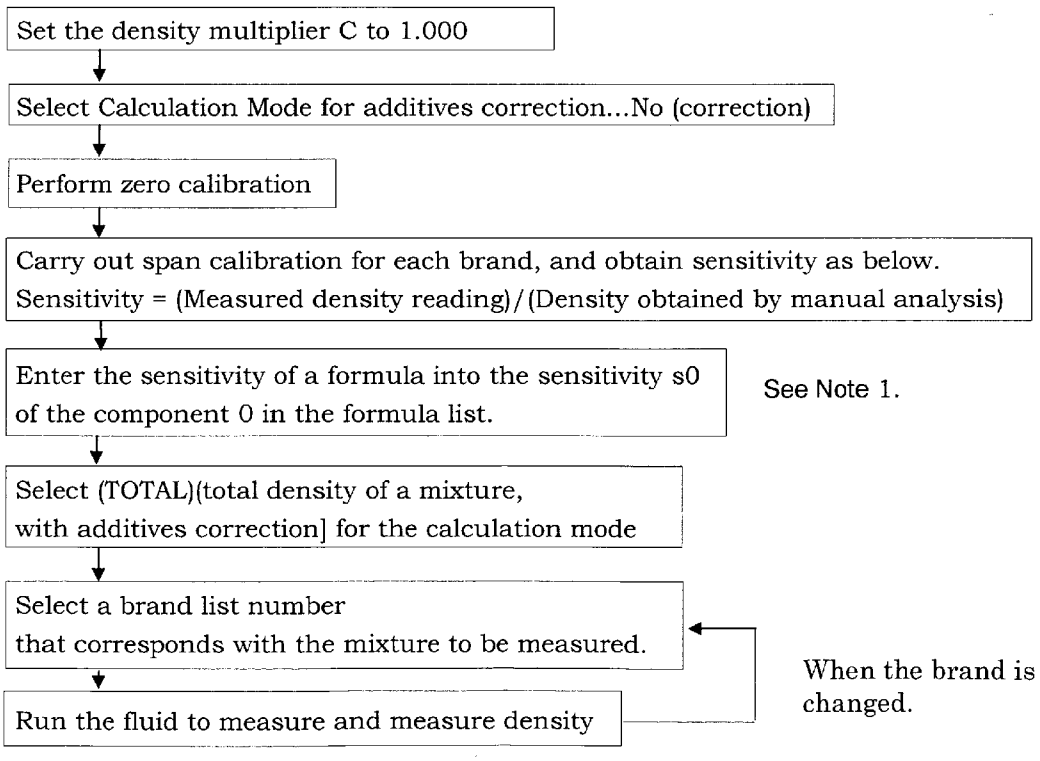
Press the [ESC] key twice to return to the initial menu screen and return to the measuring mode from the setting mode to resume the normal measurement.

10.5.5 Simplified Correction on Additives

Previous section describes complete correction on additives in which sensitivities and ratios of mixture per additive were taken into account in calculation. By using only a sensitivity for the whole mixture (a mixture of pulp and additives], the additives correction can be simplified as described below. In this simplified correction, a density multiplier (sensitivity) is obtained separately for each formula and entered into the list of formula. When a formula is changed, you need to select a new formula number to change the density mulyiplier to continue measuring density. Up to ten formulas can be entered into the list.

Procedures for a simplified correction is as follows. See the section 10.5.1 to 10.5.3 for basic information, and refer to section 10.5.4 Operations for correction.

●Procedures for simplified correction of additives.



(Note1) Set all sensitivities and ratios to 0.00 and 0.000 respectively for all of the components 1 to 5. (Or to the default values set at shipping.)

10.6 LINEARIZER SETTING

10.6.1 Linearizer function

Depending on the kind of substance to be measured, there may not be a linear relationship between the values measured by the meter and those obtained by manual analysis. Particularly, in the measurement of low density substance of about 1%, the meter tends to show readings in higher value at or less than 0.5% or show lower for the density about 1.5% or higher. In such a case, the linealization is necessary because it is difficult to match meter-measured values with manual analysis values with a single density multiplier over a wide range of densities from low to high.

Suppose there is a curve relationship such as that shown in figure 10.6. 1 between meter-measured values (using a density multiplier of 1.00) and manual analysis values when a certain substance is measured at varying degrees of density. To make linealization, the curve is approximated by three straight lines of A, B, and C.

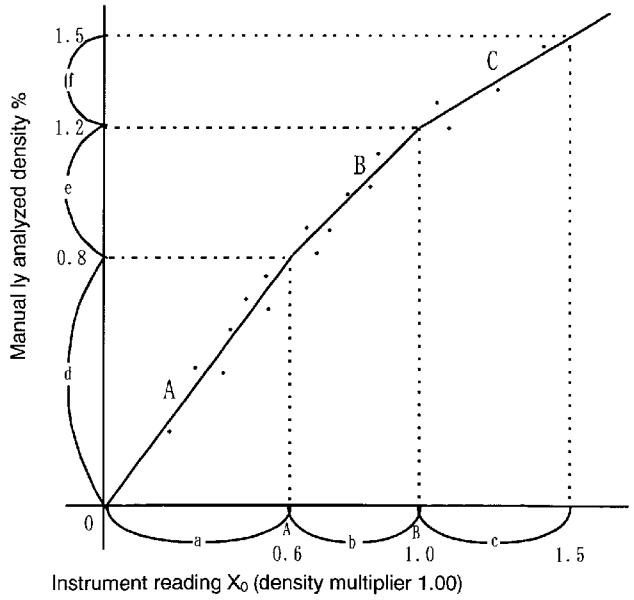


Figure 1 0.6.1 Linearizer setting Diagram

Let the meter-measured value (X_0) at the bend of the lines A and B (crosspoint) as density A, and the value at lines B and C to be density B. Also let the slopes of lines A, B, and C as K_1, K_2, and K_3 respectively.

Meter-measured value X_0 (density multiplier 1.00) before linearization and meter-measured value X after linearization have the following relationship.

For $X_0 \leqq A$ $\quad X = C\ (K_1\ \ X_0)$

For $A < X_0 \leqq B$ $\quad X = C\ \{K_1\ A + K_2\ (X_0 - A)\}$

For $B < X_0$ $\quad X = C\ \{K_1\ A + K_2\ (B - A) + K_3\ (X_0 - B)\}$

where

C: Density multiplier.

The procedures for making linearizer lines and setting them into the meter are as follows:

(1) Create a graph

Plot the relationships between the meter-measured value (X_0) at a density multiplier of 1.00 and manual analysis value to make into a graph as shown in figure 10. 1.

(2) Draw approximate straight lines

Draw in three straight lines that approximate the relationships.

(3) Read densities at crosspoints

Read the meter-measured values (X_0) at the cross-points of these lines and get cross-point densities A and B.

(4) Get the slopes of the lines.

Calculate the slopes of the straight lines as follows to determine K1, K2, and K3.

$K_1 = d / a$

$K_2 = e / b$

$K_3 = f / c$

● Defaults are set as : A = 0.60, B = 1.00, K1 = 1.00, K2 = 1.00, K3 = 1.00

Example of set values (Fig. 10. 1)

$A = 0.6$ (%) 、 $B = 1.0$ (%)

$K_1 = 0.8 / 0.6 = 1.33$、 $K_2 = 0.4 / 0.4 = 1.00$、 $K_3 = 0.3 / 0.5 = 0.6$

10.6.2 Linearizer setting

(1) Switching to the setting mode (see Subsection 5.2.5)

First of all, press the [ESC] key of the converter several times (normally once although this varies with the operation status) to return to the initial menu display. Next, use the [→] key to move the LCD indicator cursor to the menu number "2" of "2 SETTING MENU" and then press the [SET] key to display the warning message saying "Test output will be valid.". Make sure that there is no problem and then press [→] to get into the setting mode. To get into [2: SETTING MENU], it is necessary to further enter the password "8000". Then, the output will be switched to the simulated output that is set beforehand.

(2) Selecting the linearizer menu (see Subsection 5.2.5)

Initially, the menu list of the menu numbers 5 to 8 is displayed. Press the [UP] key to switch to the menu list display of the menu numbers 9 to 11. Use the [→] key to move the cursor of the LCD indicator to the menu number "9" of "9: LINEARIZ/CNDUCTVTY" and then press the [SET] key to select the menu of "9: LINEARIZ/CNDUCTVTY".

(3) Setting the density and the factor (see Subsection 5.2.14)

The setup menus of density and factor are called one after another from the start of the menu development of "9: LINEARIZ/CNDUCTVTY". First of all, press the [SET] key at "LA: DENSITY A" and then, after the setup display of density A is displayed, input the value for density A. Use the [→] key to move to the digit, and use the [UP] or [DN] key to alter the numeric value of the relevant digit. When entering input is completed, press the [SET] key to confirm it. The screen will be returned to the immediately preceding one; make sure that the value is correctly reset. Continue on to switch to the next setup menu display with the [UP] key. And, in accordance with the same procedure, set density B and factors K1, K2 and K3.

(4) Returning to the measuring mode

Press the [ESC] key twice to return to the initial menu screen and return to the measuring mode from the setting mode to resume the normal measurement.

(5) Determining and setting the density multiplier

Perform the density measurement after setting the linearizer and, in accordance with the span calibration in Section 6.5, determine and set the density multiplier C.

10.7 Density Multiplier Switching by External Signals

10.7.1 Density multiplier switching function by external signals

When switching around multiple measurement objects fulid of differing measurement sensitivities to measure their respective sensitivities, it is possible to take appropriate density measurements by resetting the density multiplier to a value in accordance with the relevant measured object fluid each time the measured object fluid is changed. In the event that the measurement objects fluid are limited to no more than four types, this function can be used to save the trouble of resetting the density multiplier each time through manual input. Implement the span calibration in terms of each measured object fluid in advance, obtain and set the respective density multipliers C1 to C4 and then switch around the density multipliers to be used for density calculation by means of the external voltage signals of two points in accordance with the measurement objects fluid being switched around.

Table 10.7.1 shows the relationship between the statuses of external voltage signals and selected density correction factors.

Table 10.7.1

Status of External Voltage Signal		Selected Density Multiplier
DI2	DI3	
L	L	C1(Same as the normally used density multiplier C)
H	L	C2
L	H	C3
H	H	C4

H: Voltage signals of 20 to 30VDC

L: Signals of no more than 2VDC

10.7.2 Setting the density multiplier switching by external signals

(1) Switching to the setting mode (see Subsection 5.2.5)

First of all, press the [ESC] key of the converter several times (normally once although this varies with the operation status) to return to the initial menu display. Next, use the [→] key to move the LCD indicator cursor to the menu number "2" of "2 SETTING MENU" and then press the [SET] key to display the warning message saying "Test output will be valid.". Make sure that there is no problem and then press [→] to get into the setting mode. To get into [2: SETTING MENU], it is necessary to further enter the password "8000". Then, the output will be switched to the simulated output that is set beforehand.

(2) Selecting the "OTHERS" setting menus (see Subsection 5.2.5)

Initially, the menu list of menu numbers 5 to 8 is displayed. However, by pressing the [UP] key, this display is switched to the menu list of the next menu numbers 9 to 11. Use the [→] key to move the LCD indicator cursor to the menu number "11" of "11: OTHERS" and then press the [SET] key to select the menu of "11: OTHERS."

(3) Selecting of density multiplier switching ON/OFF(see Subsection 5.2.16)

Press the [UP] key once to display "DI: C CHANGE ON/OFF". Press the [SET] key here to switch to the setup display. Each time the [UP] or [DN] key is pressed, the set value alternates between "ON" and "OFF". Therefore, when using the function of density multiplier switching by external signals, set the value to "ON" and then press the [SET] key to verify it. The screen will be returned to the immediately preceding one; make sure that the value is correctly reset.

(4) Setting density multipliers C2, C3 and C4

Continuing on from (3), press the [UP] key once to switch to the display of "C2: DensityMultiplier". Switch to the setup display by pressing the [SET] key here and then input the density multiplier C2. Use the [→] key to move to the digit, and use the [UP] or [DN] key to alter the numeric value of the relevant digit. When entering input is completed, press the [SET] key to confirm it. The screen will be returned to the immediately preceding one; make sure that the value is correctly reset. Continue on to switch to the next setup menu display with the [UP] key and set C3 and C4 in accordance with the same procedure. When setting the density multiplier C1, refer to "6.5 Span Calibration".

(5) Returning to the measuring mode

Press the [ESC] key twice to return to the initial menu screen and return to the measuring mode from the setting mode to resume the normal measurement.

11. SPECIFICATIONS

11.1 General Specifications

Measurement method: Microwave phase difference method

Measurement range: The density measurement range is set by setting the lower (4mA) and upper (20mA) ranges of density measurement. The measured object fluid is required to be free from cavities and have fluidity. Please contact Toshiba for ranges other than those described below.

Lower density measurement range: 0 to 49%TS
Upper density measurement range: 1 to 50%TS
Span range: 1 to 50%TS
Setting step: 0.1%TS

(Note 1)
TS is abbreviated from Total Solids.
Span = Upper density measurement range−Lower density measurement range

Repeatability: When full-scale 2%TS or over : ±2%FS
When less than full-scale 2%TS : ±4%FS

(Note) Refers to the value at the measuring point of 5% or over of FS (full scale) in measuring a simulated reagent.

(Note) The full scale, which is the maximum value in the measurement range, is equal to the "upper density measurement range".

Linearity: When full-scale 2%TS or over : ±2%FS
When less than full-scale 2%TS : ±4%FS

(Note) Refers to the measuring point of 5% or over of FS (full scale) in measuring a simulated reagent.

Electrical resolution: 0.001%TS
(Note) Verifiable resolution in the simulated reagent: 0.05%TS
The verifiable resolution value refers to the value which is verified through a test, of the density difference which can be resolved as a density meter output. Marginal errors in testing such as uneven density distribution and environmental variations, etc. are also included in this value.

Ambient conditions: Temperature 0 to 50 ℃
Humidity 5 to 85%RH
(No moisture condensation)

Structure: IP 65
(Note) Outdoor installation is also allowed. However, if the installation site may be exposed to direct sunlight, keep the converter away from the sunlight by setting up a shade.
Altitude: Up to 2000m
Transient over voltages: According to installation category Ⅱ in accordance with IEC 664
Pollution: Degree 2 in accordance with IEC 664.
Mass: Refer to "Attached Figure 1: LQ300 outline dimensions"

11.2 Detector Specifications

Meter size: 50 mm, 80 mm, 100 mm, 150 mm, 200 mm, 250 mm, 300 mm

Flange rating specifications and maximum use pressure

Flange Rating Specification	Maximum Use Pressure
ANSI Class 150	1MPa{10kgf/cm^2}
BS 10	1MPa{10kgf/cm^2}
DIN 10	1MPa{10kgf/cm^2}
JIS 10K (JIS B 2210 10K)	1MPa{10kgf/cm^2}

Fluid temperature:
Standard: 0 to 50 deg.℃ (No freezing)
High-temperature specification (optional): 0 to 90 deg. ℃ (No freezing)

Fluid conductivity :

Meter size	Fluid Conductivity
50mm	20 mS/cm or less
80mm	12 mS/cm or less
100mm	10 mS/cm or less
150mm	7 mS/cm or less
200mm	5 mS/cm or less
250mm	3 mS/cm or less
300mm	3 mS/cm or less

(Note) Caution in handling fluids being measured

Fluids such as activated carbon containing carbon particles and metallic power containing high-quality conductive particles may affect the density measurement with their high-quality conductive particles. Avoid applying the detector to such fluids. Contact Toshiba for details.

Materials contacting liquid:

Main pipe SUS316
Sheath of temperature detector SUS316
Applicator window frame Vinyl chloride (Standard specification)
Polysulfone(High-temperature specification)
Applicator window sealant Fluoro rubber (Viton)

(Note) Do not use the above materials contacting liquid on fluids which may cause corrosion, deterioration or quality change in them. Contact Toshiba for details.

Applicators: A pair applicators provided for microwave reception/transmission
Temperature detector: RTD (resistance temperature detector) (Pt100)
Mounting style: Direct mounting onto horizontal or vertical piping
Coating: Ground color (Stainless base)

11.3 Converter Specifications

Output signals:

Density measurement output: 4 to 20mADC (load resistance 750 Ω or less; insulated output)

Density meter fault or maintenance signal:

Semiconductor contact output capacitance 125VAC, 0.1A (resistive load)

When the density meter converter is in error or in setting mode, the contact will be open.

Communication signals:

Digital signals are sent superimposed on the 4 to 20mADC signal line (based on the HART*1 protocol).

*1 HART: Abbreviated from Highway Addressable Remote Transducer as the name of a industrial sensor communications protocol recommended by HCF (HART Communication Foundation).

(Note) Various operations can be remotely performed by connecting the cable pin of the communication hand-held terminal (optional) to the 4 to 20mADC signal line. For specification information on the communication hand-held terminal, please refer to the AF100 specifications.

Input signals

Externally synchronized input signal: No-voltage "a" contact

Use a contact with the capacitance of at least 24VDC and 1A.

This signal is used to take external synchronized operation with the flow of measured substances including the pump operation.

Contact close: measurement implemented

Density multiplier switching signal: Voltage signal two points

Input voltage	H level	20 to 30VDC
	L level	2VDC or less
Input resistance	about 3 k ohms	

This signal is used to remotely switch four density multipliers, thus making it possible to easily deal with switching around four measured object fluid or mixed fluids (brands) of different components or compound ratios.

Electric conductivity correction signal: 4 to 20mADC (to deal with conductivity 0 to 10mS/cm)

In the event of implementing a electric conductivity correction, prepare a conductivity meter separately, install it on a location where the conductivity can be reliably measured and then input the conductivity correction signal.

Density measurement output and display update cycle: About 1 second

Moving average: Outputs the measured density in terms of every 1 second as the moving average of 1 to 99 times. This is used when an averaged output is necessary for density control, etc.

Change-rate limit: permissible variation width 0.00 to 9.99%TS;
limit times: 0 to 99

In the event of a sudden change in the density or a sudden variation in the output due to intrusion by bubbles, etc., this function is used to exclude these signals to restrain the sudden output change. The conditions for change-rate limit can be set by setting the permissible change width and the limit times.

Additives correction function: Capable of handling up to ten brands, this function performs the sensitivity correction appropriate to the additives type and compound ratio in accordance with the parameters that are registered in advance.

Arresters: Mounted as standard on the current output and AC power supply lines.

External display section: Equipped with the density display as standard.
LED of 7 segments by 4 characters (00.00 to 99.99 %TS).

Operation console (inside the converter):
Used for verifying, changing and manipulating various data.
Five control switches
Display: LCD of 4 lines by 20 characters (dot matrix)

Power supply: 100 to 240 VAC; 50/60 Hz
(Allowable power supply voltage: 85 to 264 VAC)

Power consumption: About 50 VA

Case material: Steel plate

Coating: Polyurethane

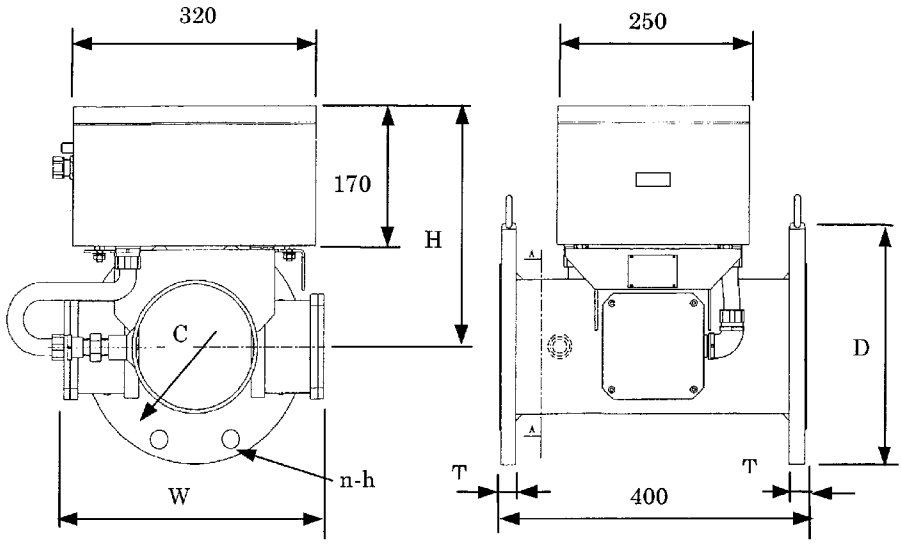
11.4 Model Number Table

Table 11.1 Model Number Table

Model	Specification Code								Description
1 2 3 4 5	6	7 8	9	10	11	12	13	14	
L Q 3 0 0	A								Density meter
		0 5 0 8 1 0 1 5 2 0 2 5 3 0							Detector's meter size 50mm 80mm 100mm 150mm 200mm 250mm 300mm
			B C E G Z						Detector's flange specification JIS 10K (JIS B 2210 10K)or equivalent ANSI 150 or equivalent DIN 10 or equivalent BS 10 or equivalent Others
				A B					Fluid temperature Standard temp. (0 to 50 ℃) High temp. (0 to 90 ℃)
					A				Power supply 100 to 240VAC; 50/60Hz
						A	A	A	Others Standard

APPENDIX

●Attached Figure 1 . LQ300 outline dimensions



View from A-A

n: bolt hole numbers , h: bolt hole diameter,
C: bolt pith circle diameter

[Unit : mm]

Flange rating	Meter Size (mm)	H		W	D	T	C	n-h	Weigh (kg) approx.
		Standard Temp. type	High Temp. type						
ANSI 150	50	295	330	222	152.4	19.1	120.7	4-19.1	28
	80	295	330	250	190.5	23.9	152.4	4-19.1	33
	100	295	330	274	228.6	23.9	190.5	8-19.1	37
	150	295	330	324	279.4	25.4	241.3	8-22.4	43
	200	310	345	372	342.9	28.4	298.5	8-22.4	55
	250	335	370	424	406.4	30.2	362.0	12-25.4	72
	300	360	395	470	482.6	31.8	431.8	12-25.4	80
DIN 10 & BS 10 (Note)	50	295	330	222	165	18	125	4-18	28
	80	295	330	250	200	20	160	8-18	30
	100	295	330	274	220	20	180	8-18	32
	150	295	330	324	285	22	240	8-22	40
	200	310	345	372	340	24	295	8-22	46
	250	335	370	424	395	26	350	12-22	62
	300	360	395	470	445	26	400	12-22	68
JIS 10K	50	295	330	222	155	16	120	4-19	27
	80	295	330	250	185	18	150	8-19	30
	100	295	330	274	210	18	175	8-19	32
	150	295	330	324	280	22	240	8-23	40
	200	310	345	372	330	22	290	12-23	46
	250	335	370	424	400	24	355	12-25	62
	300	360	395	470	445	24	400	16-25	68

Note: The dimensions for flange rating of DIN 16 and BS 16 are the same to the dimensions for "DIN 10 & BS 10" shown in above table, only for the meter sizes from 80mm to 150mm.

Operation Manual For Density Meter
Type LQ300

Feb. 1999 1st Edition(A)
Aug. 2000 2nd Edition

Manufacture Address: Toshiba Corporation ,1-1 ,Shibaura 1-chome ,
Minato-ku ,Tokyo 105-8001 ,Japan
Phone : +81-3-3457-8302

TOSHIBA CORPORATION